



CONTENTS

03 GENERAL

- 03 Bearing types
- 04 Housing types
- 05 Cylindrical roller bearing selection
- 08 Shaft tolerance
- 09 Sealing solutions
- 12 Blanking plates
- 14 Installation and assembly
- 18 Initial lubrication
- 22 Screw torques
- 24 Bearing capacities

27 PEDESTAL UNITS

- 27 Introduction
- 28 Pedestal units 100 Series
- 30 Pedestal units 01/01E Series
- 36 Pedestal units 02/02E Series
- 42 Pedestal units 03 Series
- 46 Compatible pedestals
- 47 SN Compatible pedestals
- 48 SD Compatible pedestals
- 49 SAF Compatible pedestals

50 FLANGES

- 50 Introduction
- 51 Round flanges 100 Series
- 52 Round flanges 01/01E Series
- 54 Round flanges 02/02E Series
- 56 Square flanges

57 HANGERS

- 57 Introduction
- 60 Single and double boss hangers 100 Series
- 61 Single and double boss hangers 01/01E Series
- 62 Triple boss hangers

63 TAKE-UP UNITS

- 63 Introduction
- 64 Take-up push units 100 Series
- 65 Take-up push units 01/01E Series
- 67 Take-up push units 02 Series
- 69 Take-up tension units 100 Series
- 70 Take-up tension units 01/01E Series
- 72 Take-up tension units 02 Series

74 ROD ENDS

- 74 Introduction
- 75 Rod ends 'T' type 100 Series
- 76 Rod ends 'T' type 01/01E Series
- 77 Rod ends 'T' type 02 Series
- 78 Rod ends shoe type 100 Series
- 79 Rod ends shoe type 01/01E Series
- 80 Rod ends shoe type 02 Series

82 SPLIT TAPERED BEARINGS

- 82 Introduction
- 83 Bearing selection
- 84 Assembly
 - Grease quantity for initial lubrication
- 85 Routine greasing
 - Tightening torques
- 86 Bearing data
- 87 Cartridge data
- 88 Tapered bearing pedestal units
- 89 Tapered bearing flange units
- 90 Large bore bearings
- 92 04 Series bearings
- 93 Used bearings
- 94 Special features

96 BEARING APPLICATIONS

- 97 Mining
- 98 Sugar
- 99 Marine
- 100 Power Generation
- 102 Steel
- 103 Cement/Aggregates
- 106 Miscellaneous
- 105 Bespoke Solutions

BEARING TYPES

Cooper bearings are commonly supplied in two forms: the Fixed Type ('GR') and Expansion Type ('EX') as described below. Where conditions are unsuitable for these standard types other configurations are possible.

FIXED TYPE BEARINGS (GR)

The outer race of the fixed (GR) bearing has shoulders integral with the roller track, while the inner race assembly has shoulders formed by hardened lips on the clamping rings or similar integral shoulders.

This type of bearing provides axial location to the rotating portions of machinery and can sustain both radial and axial loading.

The inner race halves are accurately aligned by means of fitted clamping rings.



GR BEARING (D TYPE)

01 and 02 Series through 300mm /12" shaft size and 03 Series through 155mm /6" shaft size.
100 Series all shaft sizes.

GR BEARING (C TYPE)

01 and 02 Series over 300mm /12" shaft size and 03 Series over 155mm /6" shaft size.

EXPANSION TYPE BEARINGS (EX)

The expansion (EX) bearing has a plain outer race roller track. This bearing takes radial load only.

axially with it when expansion or contraction occurs.

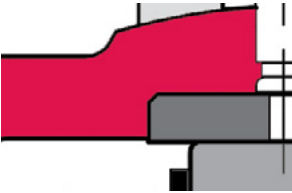
The Cooper expansion bearing offers virtually no resistance to axial movement as the rollers spiral through the outer race.

The inner race is clamped to the shaft, and moves



EX BEARING (D TYPE)

01 and 02 Series through 300mm /12" shaft size and 03 Series through 155mm /6" shaft size.
100 Series all shaft sizes.



EX BEARING (C TYPE)

01 and 02 Series over 300mm /12" shaft size and 03 Series over 155mm /6" shaft size.

HOUSING TYPES

Most styles of Cooper housing are available in cast iron, ductile iron or steel. Special types of housing, alternative materials and housings to special dimensions are available on request.

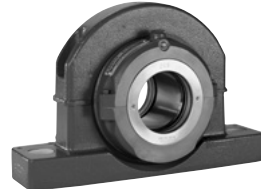
PEDESTALS

Pedestals (also called pillow blocks) are the most common mountings for Cooper bearings. Detail design and number of fixing bolts varies with bearing series and size.

Cooper offer ranges of pedestals that allow direct replacement of SNC, SD, and SAF pillow block units.



LARGE BORE BASE



TWO BOLT BASE

TAKE-UP AND ROD END MOUNTINGS

Take-up units are available as tension type (shown) or push type. Rod-end units are available as shoe type (shown) or tee type.



ROD END UNITS



TAKE-UP UNITS

FLANGEMOUNTINGS



ROUND FLANGE UNITS

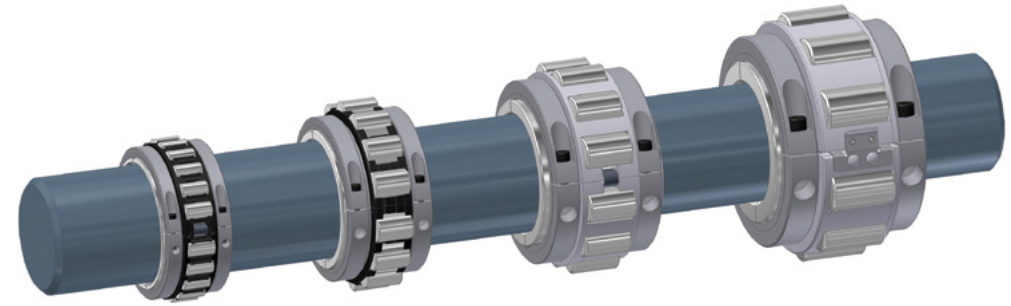


SQUARE FLANGE UNITS



HANGER UNITS

HANGERMOUNTINGS



SELECTION FOR RADIAL LOAD CALCULATING BEARING LIFE

Selection for radial loading is usually based on the radial load rating denoted by "Cr". The radial load ratings listed in this catalogue are based on ISO standards. The system establishes a common basis for calculating load ratings for all anti-friction bearings. It is based on the statistical life expectancy for rolling contact fatigue, and provides a reasonable estimate of service life under conditions of adequate lubrication, freedom from contamination and excessive misalignment. In practice, the service life of the bearing may be determined by factors other than the rolling contact fatigue. Generally, the term 'life' used in the Bearing Selection section of this catalogue refers to the statistical life of the bearing against rolling contact fatigue as calculated using ISO standards.

Selection for radial load is determined independently from the axial load. Determine the radial load, speed and minimum life required. Generally the shaft size has been predetermined. Selection of the bearing can be made using the following formula:

$$Cr \geq P \times fn \times fL \times fd$$

Where Cr = radial dynamic rating.

P = calculated effective radial load.

fn = speed (rpm) factor.

fL = life (hours) factor.

fd = dynamic or service factor.

$$fn = (rpm \times 0.03)^{0.3}$$

$$fL = (L10 \text{ hours}/500)^{0.3}$$

L10 hours is the expected life in hours of 90% of similar bearings under similar operating conditions.

Note: The product $fn \times fL$ should not be less than 1.0.

Alternatively, bearing life may be calculated by the equation $L10 = [Cr/(P \times fd)]^{10/3}$, where:
L10 = expected life of 90% of similar bearings under similar operating conditions, in millions of revolutions.

When the equivalent radial load equals the Cr rating, multiplied by the service factor, the L10 life will be 1 million revolutions.

If high temperatures (above 100°C) are involved, please refer to notes on page 7.

Refer to the next page for further notes.

BEARING LIFE REQUIREMENTS

Suggested lives and factors for specific operating conditions are shown below.

Operating conditions	Life factor (fL)	Life hours (L10)
8 hour daily working	3.0-4.0	20,000- 50,000
Continuous operation main drives, large electrical machinery, flywheels, mining	4.4-5.0	70,000-100,000
Continuous operation and an exceptionally high degree of reliability	5.0-6.0	100,000-200,000

We recommend that bearings are specified to provide an L10 life of at least 10,000 hours, except for bearings selected on the basis of static rating.

DYNAMIC FACTOR

The appropriate dynamic factor fd may be taken from the chart below.

Conditions	fd
Steady load or small fluctuations	1.0 - 1.3
Light shock	1.3 - 2.0
Heavy shock, vibration or reciprocation	2.0 - 3.5

LIFE ADJUSTMENT FACTORS FOR CRITICAL APPLICATIONS

The basic L10 life obtained by using the equations or tables in this catalogue are adequate for normal applications.

Bearings for most normal applications are specified using the L10 life as above. For reliability greater than 90%, replace L10 in the above equations with Lna where Lna = a1 x L10 and is given in the table below.

Reliability					
%	95	96	97	98	99
a1	0.62	0.53	0.44	0.33	0.21

MINIMUM RADIAL LOAD

The radial load must exceed a certain value in order to prevent the rollers skidding rather than rolling. Cooper bearings are able to operate at lower loads than other types of rolling element bearings. Minimum radial loads are generally Cr/65 for GR bearings and Cr/120 for EX bearings. Lower loads can be accommodated under certain conditions. Please refer to our technical department.

BASIC STATIC LOAD RATINGS (Cor)

The values of Cor given in this publication have been calculated in accordance with ISO standards. The basic static load rating is defined as that static (radial) load which corresponds to a contact stress of 4,000 MPa (580,000 psi) at the centre of the most heavily loaded roller/raceway contact and produces a permanent deformation of 0.0001 times the roller diameter.

Where rotation is very slow (less than 5 rpm) or intermittent, bearing size can be selected based on the static load carrying capacity. The requisite basic static load rating can be determined from:

Cor = So x P
where:
Cor = basic static radial load rating (kN)
P = effective bearing load (kN)
So = static safety factor

Bearing Static Safety Factors, so

Type of operation	Requirements for smooth running		
	Low	Normal	High
Vibration free	1	1.5	3
Normal	1	2	3.5
High shock loads	2.5	3	4

SELECTION FOR AXIAL LOAD

Selection for axial load is considered independently from the radial load. Determine the axial load applied to the bearing. Knowing the speed and desired shaft size, select a bearing using the following formula:

Ca > (fda x fdn x Pa) / fb
Where:
Ca = axial rating | fda = dynamic or service factor
Pa = calculated axial load
fdn = Velocity (dn) factor (See scale opposite)
fb = bearing factor (see scale opposite)

The dynamic or service factor fda may be 1 for peak overload periods and 1.1 to 1.2 for general running (depending on smoothness), where the load is accurately known. An allowance for any inaccuracies in the calculated loads must be made to ensure that the bearing axial capacity is not exceeded.

Retaining rings or recessed journals are required when Pa > 0.5Ca for 01, 02 and 03 Series, if Pa > 0.25Ca for 01E and 02E Series bearings, and if Pa > 0.2Ca for 100 Series bearings. Refer to our technical department.

If the axial load exceeds 40% of the radial load, please consult our technical department. The axial load capacity is decreased by 50% if the lubricant does not have extreme pressure (EP) additives.

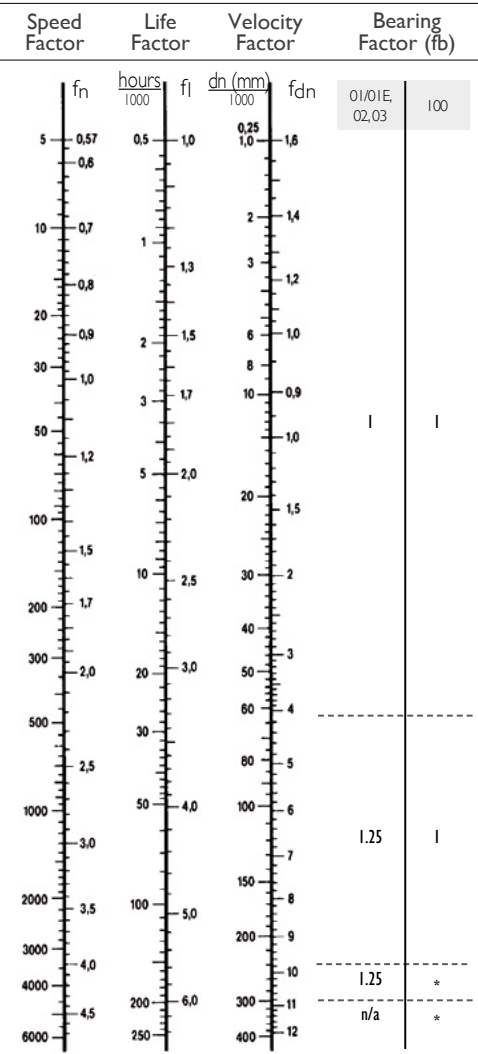
TEMPERATURE AND BEARING CLEARANCE

The normal temperature range for standard bearings is 0°C to 100°C. For temperatures outside this range, our technical department should be consulted as special attention may be required to materials, seals and lubrication.

The standard bearing clearance is usually suitable for temperatures up to 100°C provided that the difference between shaft and housing temperatures is not more than 40°C. For higher temperatures or greater temperature differentials, bearings of C3 or C5 clearance are offered.

Reduced (C2) clearance bearings are offered where appropriate (e.g. for reciprocating or vibratory applications).

Bearing dynamic capacity is decreased by increased clearance or operation over 150°C



Velocity factor fdn applies only to axial loads on GR bearings.
dn (mm) = bearing bore (mm) x shaft speed (rpm)
* refer to technical department



SHAFT TOLERANCE

Journal diameter tolerance is generally h7.

For speeds over 150,000mm dn and all C2 clearance bearings the tolerance is h6.

For light loads and slow speeds wider tolerances up to h9 may be permissible. Please consult our technical department if a wider tolerance is required, or if it is required to mount a bearing on an existing shaft with a different tolerance to those specified above.

The tolerance on roundness and parallelism of the journal is IT6 in all cases.

Where the shaft is stepped so that the diameter of the shaft at the seals is different to the journal diameter, a wider tolerance (h9) is permissible for the shaft diameter at the seals.

The table below shows relevant tolerances for shaft diameters up to 600mm. The maximum surface roughness of the journal should not exceed 3.2µm Ra when diameter tolerance h7 applies, or 1.6µm Ra when tolerance h6 applies. The maximum surface roughness of the portion of the shaft under the seals is specified on pages 10 and 11.

TOLERANCES OF SHAFT DIAMETERS

Diameter (mm)	Over	-	50	80	120	180	250	315	400	500
	Up to and including	50	80	120	180	250	315	400	500	630
Tolerance in µm										
h6	+0	+0	+0	+0	+0	+0	+0	+0	+0	+0
	-16	-19	-22	-25	-29	-32	-36	-40	-44	
h7	+0	+0	+0	+0	+0	+0	+0	+0	+0	+0
	-25	-30	-35	-40	-46	-52	-57	-63	-70	
h9	+0	+0	+0	+0	+0	+0	+0	+0	+0	+0
	-62	-74	-87	-100	-115	-130	-140	-155	-175	
IT6	16	19	22	25	29	32	36	40	44	

Tolerance
band
(to BS 4500)

SEALING SOLUTIONS

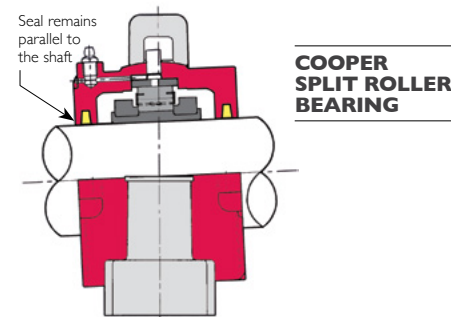
Efficient performance and long life of the roller bearing depend to a large extent upon the exclusion of foreign matter from the internal bearing surfaces. Grease, or oil, serves the dual purpose of lubricating these surfaces and protecting them from corrosion. Thus the seal must prevent dust, grit and moisture from entering the bearing and at the same time prevent grease or oil from escaping.

ALIGNMENT FEATURE

Cooper supplies various mounting options and for all, except the hanger mountings, the bearing is housed in a cartridge supported by the mounting unit. Cartridges have a spherical outer surface that fits into a conforming surface in the mounting unit (such as pedestal or flange) in the manner of a ball and socket joint.

Any shaft misalignment that may exist tends to move the cartridge, seal and bearing together, maintaining the seal on an axis parallel to the shaft. Standard pedestals and flanges are designed to allow up to 2½° misalignment between the shaft and housing, under constant or slowly changing alignment conditions, without compromising sealing.

Compare this with the situation that occurs with a double row spherical bearing in a standard pedestal. If the pedestal is not accurately aligned with the shaft, contact between the seal and the shaft tends to be lost at one side, and the seal presses more heavily against the shaft at the other. In the worst case a gap may open, compromising the sealing, or the seal may bind on the shaft. Although felt seals are shown in the illustration, a similar situation occurs with labyrinth or lip seals.



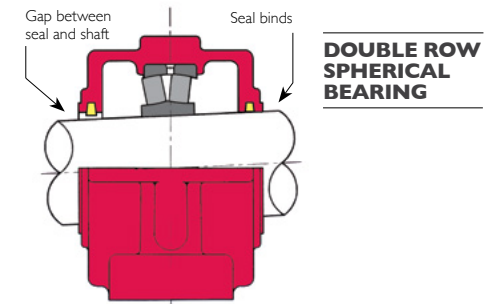
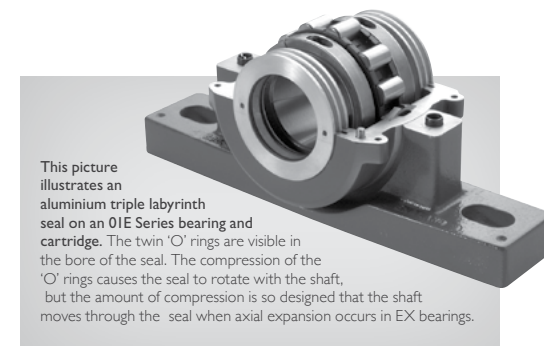
**COOPER
SPLIT ROLLER
BEARING**

SEAL TYPES

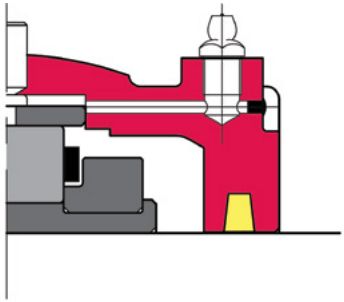
Cartridges for shaft sizes up to 300mm/12" are usually supplied with a general purpose felt seal. The felt groove will also accommodate high temperature packing seals, lipped seals or suitable blanking plates.

Triple labyrinth seals are often supplied as an alternative and are precision non-rubbing seals capable of high speed operation. Due to the aligning feature described above, extremely close tolerances can be maintained between the housing and the shaft. The result is an effective sealing element which is one of the best in the anti-friction bearing industry.

Cartridges for shaft sizes over 300mm/12" are supplied with grease groove seals as standard. Cooper offer a wide range of sealing options, the more common of which are illustrated overleaf. For special applications seals may be made from other materials and alternative special seals can be supplied to suit specific conditions.

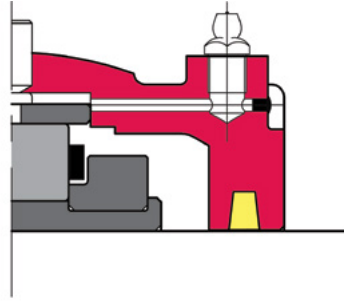


**DOUBLE ROW
SPHERICAL
BEARING**

**FELT (F)**

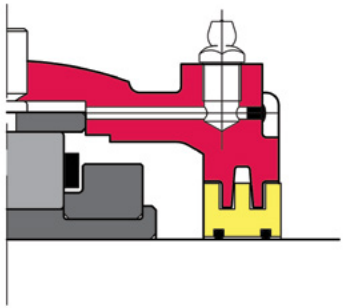
Standard in UK and Europe

Temperature limits -70°C to 100°C
 Maximum speed 150000 dn(mm)
 Shaft surface finish 1.6 µm Ra max.

**HIGH TEMPERATURE PACKING (HTP)**

A direct replacement for felt in high temperature applications.

Temperature limits -70°C to 260°C
 Maximum speed 150000 dn(mm)
 Shaft surface finish 0.8 µm Ra max.

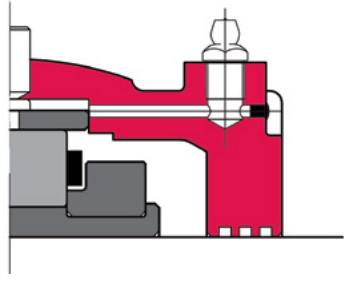
**ALUMINUM TRIPLE LABYRINTH (ATL)**

High temperature version (ATL HT)
Low temperature version (ATL LT)

Machined aluminium bodied triple labyrinth seal for high speed and general applications. ATL supplied as standard sealing arrangement in USA and Canada. ATL HT and ATL LT are fitted with O rings of different materials.

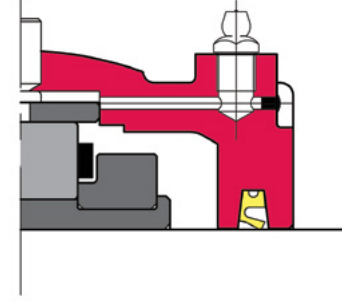
Temperature limits ATL -20°C to 100°C
 ATL HT -20°C to 175°C
 ATL LT -60°C to 100°C

Maximum speed Bearing maximum
 Shaft surface finish 3.2 µm Ra max.

**GREASE GROOVE (LAB)**

Suitable for high or slow speed operations. Particularly successful on marine applications.

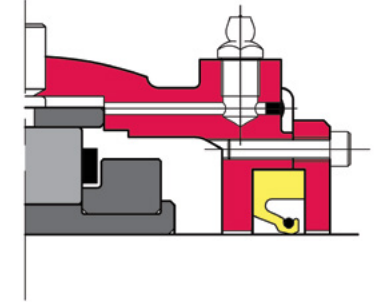
Temperature limits Bearing maximum
 Maximum speed Bearing maximum
 Shaft surface finish 3.2 µm Ra max.

**SYNTHETIC RUBBER SINGLE LIP (SRS)**

High temperature version (SRS HT)
Low temperature version (SRS LT)

Suitable for wet but not submerged conditions. Can be used for improved lubricant retention by mounting lip inwards.

Temperature limits -70°C to 260°C
 Maximum speed 150000 dn(mm)
 Shaft surface finish 0.8 µm Ra max.

**SPRING-LOADED SINGLE LIP WITH RETAINING PLATE (SRSRP)**

High pressure version (SRSRP 40M)

Suitable for severe splash or completely submerged conditions. The standard version is suitable for up to 2m of water: the high pressure version is suitable for up to 40m of water.

Temperature limits -20°C to 100°C
 Maximum speed 150000 dn(mm)
 Shaft surface finish 0.4 µm Ra max.

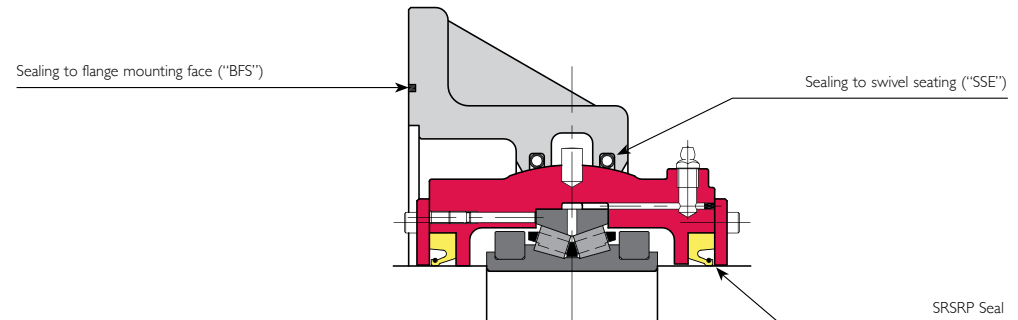
BULKHEAD SEALING

It is often found economical to combine a bearing and bulkhead seal into one unit. This reduces the number of individual units required, and prevents problems with shaft eccentricity sometimes encountered at the bulkhead seal when it is separated from the bearing.

Generally, a specially adapted flange mounting is used and the bearing is fitted with SRSRP seals.

Generally, the flange incorporates additional sealing to the cartridge seating, and may include sealing on the mounting face ('backface').

Where the shaft surface speed is too high for standard SRSRP seals, an alternative high speed version is available, or alternative seal types can be used if a moderate leakage of water is permitted through the bearing in an emergency.



BLANKING PLATES

Where shafts terminate at the bearings, ‘blanking plates’ may be used to close off the cartridge ends. Blanking plates are available to suit standard single groove and TL cartridges.

On sizes up to 90mm/3½” blanking plates accommodating thrust bearings can be used for axial location of shafts.

A typical application is on the shafts of belt conveyors.

For blanking plates with thrust bearings, the shaft ends must be machined smooth and square. Upon assembly, there must be slight clearance between the shaft ends and the thrust bearings (i.e. slight end float), without the possibility of preload. Blanking plates with thrust bearings are limited to a maximum speed of 20,000mm dn (calculated using the shaft size, not the bore of the thrust bearing) and to shaft location only (i.e. only nominal axial loading).

01

BT

90M

Series of bearing and cartridge to which blanking plate is to be fitted (i.e. 100, 01, 02 or 03)

BP for blanking plate without thrust bearing
BT for blanking plate with thrust bearing

Size reference: _____

For metric sizes this is the bore size in mm followed by 'M', e.g.:
90M = 90mm
For inch sizes the first digit(s) indicate whole number of inches and the last two digits indicate sixteenths of an inch, e.g.:
307 = 3-7/16"
1200 = 12"

01

BTTL

02

Series of bearing and cartridge to which blanking plate is to be fitted (i.e. 100, 01, 02 or 03)

BPTL for blanking plate without thrust bearing
BTTL for blanking plate with thrust bearing

Size reference: _____

Use the last two digits of the cartridge reference, e.g. if the cartridge reference is 01 C 02, the digits to be put here are 02 as shown

ORDERING

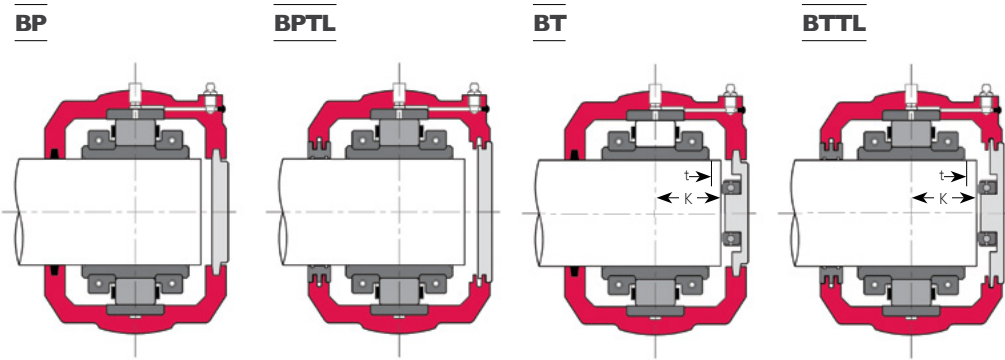
For blanking plates to suit single groove cartridges, the part code is made up as follows:

For blanking plates to suit TL cartridges, the part code is made up as follows:

BT and BTTL blanking plates are only regarded as

standard items for 01 and 02 series cartridges up to 90mm/3½” bore size.

For all blanking plates, if the cartridge end bore is machined to suit a shaft diameter that is different to the bore of the bearing, refer to Cooper for the relevant part code.



DIMENSIONS

Dimensions for shaft terminations, when using blanking plates with thrust bearings, are shown below:

Shaft diameter d		01 Series		02 Series	
		K	t	K	t
35mm	1 3/16"	27	2	-	-
40mm	1 1/4" 1 7/16" 1 1/2"				
45mm	1 11/16" 1 3/4"	29	1	-	-
50mm	1 15/16" 2"	29	1	35	1
55mm		30	2	-	-
60mm	2 3/16" 2 1/4"	30	2	38	2
65mm	2 7/16" 2 1/2"				
70mm	2 11/16" 2 3/4"	35	4	41	0
75mm	2 15/16" 3"				
80mm	3 3/16" 3 1/4"	40	4	48	3
85mm	3 7/16"				
90mm	3 1/2"				

INSTALLATION AND ASSEMBLY

The following is a typical assembly sequence of a pedestal or flange mounted bearing and is included to allow engineers using this catalogue to understand the assembly process of the Cooper bearing and to allow them to produce relevant documentation for their own machines, which may require this information. A full set of assembly instructions is usually packaged with each standard bearing, for use by the fitters. If non-standard bearings are to be used, and/or a different assembly sequence is required for the application, specific assembly instructions can be supplied on request.

The illustrations use a pedestal mounted unit as an example.

PRELIMINARY NOTES

Bearings must be disassembled before assembling into position.

Unwrap the bearing parts, remove the outer race halves (if supplied assembled around other parts), and separate the halves of the cage (if required). Various cage jointing methods are used depending on size and series of bearing. Undo the clamping ring screws and remove the clamping rings from the inner race.

Remove the preservative from all surfaces of all the parts.

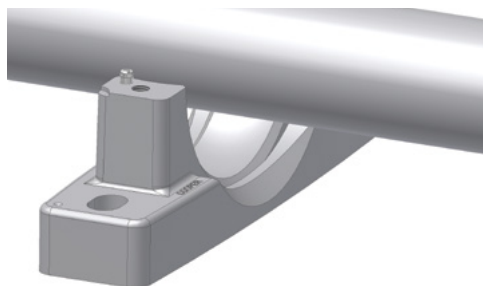
All bearing and housing components (with the exception of pressed steel, die cast and plastic cages) are marked with matching numbers or letters on each half. Ensure that the match marks on the halves are the same and are placed together on each component when the bearing is assembled.

Even though cage halves are not necessarily match-marked, they must not be mixed, as the rollers are graded into sets.

Complete roller bearings are interchangeable between similar Cooper cartridges. Individual parts should not be interchanged. Cartridges are interchangeable between standard outer housings provided that standard clearances are specified.

STEP 1 – HOUSING BASE

Place the pedestal base or flange lower half into position. If the precise location of the housing is predetermined it may be bolted into position. Generally, pedestal bases may require slight movement at a later stage in order to accurately position the shaft.



Note: The pedestal base is not shown in most of the illustrations that follow, for clarity of other details.

STEP 2 – INNER RACE

Lightly oil the shaft with thin machine oil, then remove the excess with a clean wiper. Place the inner race at the correct position on the cleaned shaft. Soft packing on the joint faces, or feeler gauges, should be used to ensure that the joint gaps are approximately equal. Inner races of expansion bearings are usually set centrally with the outer race, but in cases of significant axial expansion there may be a deliberate offset. (This is usually up to a maximum of 10% of the roller length, but may be more in the case of special types of bearing).

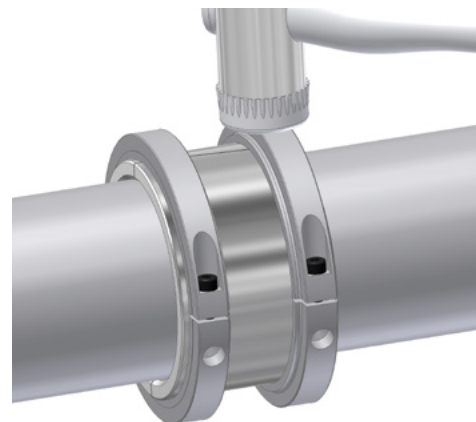


STEP 3 – CLAMPING RINGS

Fit the clamping rings with joints at approximately 90° to the inner race joints (45° in the case of large bearings with 4-part clamping rings). Progressively tighten all clamping ring screws.



Tap down each half of the inner race and clamping rings all around the shaft using a soft-faced hammer, or insert a hardwood block between a steel hammer and the bearing parts. Retighten the clamping ring screws. Repeat until screws remain fully tight.



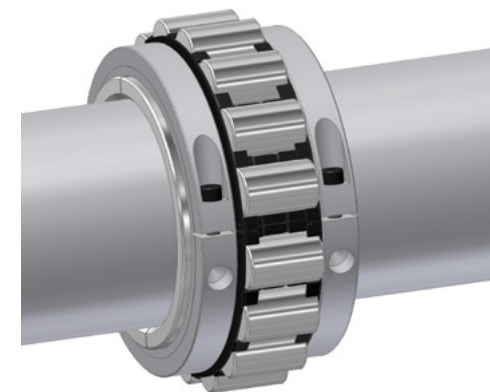
Check that there are approximately equal gaps at both joints of the inner race.

Check that there are approximately equal joints at both (or all 4) joints of each clamping ring.

STEP 4 – CAGE AND ROLLERS

Coat the bore of the cage and roller assembly with grease and lightly cover the inner race assembly (fitted to the shaft) all over with grease for protection.

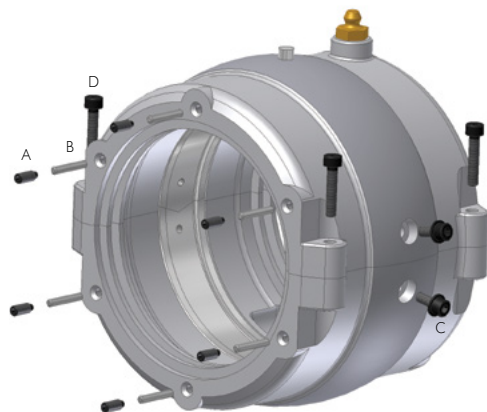
Assemble the cage (complete with rollers) around the inner race. The two halves of the cage are fixed together by various means depending on size and series of bearing. (Further details are to be found in the assembly leaflets supplied with the bearing, or details of the joint of a particular size and series of cage can be supplied on request).



STEP 5 – CARTRIDGE AND OUTER RACE SUB-ASSEMBLY

Place the half outer race with the lubrication hole in the top half of the cartridge and the second half outer race into the lower half of the cartridge. Ensure that the ends of the outer race project from the cartridge joint face by equal amounts. All lipped outer races must be clamped axially. Side screws 'A' are fitted to all GR cartridges. Side rods 'B' are fitted to some sizes only.

Radial screws 'C' and washers are fitted to both EX and GR cartridges of larger sizes only.



EX CARTRIDGES:

Just enter radial screws 'C' (where fitted, complete with washers) into the corresponding outer race holes, but do not tighten. Place the two half cartridges together, complete with half outer races, and fully tighten the joint screws 'D'. Fully tighten the radial screws 'C'.

CARTRIDGES FOR LIPPED OUTER RACES (GR AND SPECIAL TYPES):

Just enter radial screws 'C' (where fitted, complete with washers) into the corresponding outer race holes, but do not tighten. Place the two half cartridges together, complete with outer races, and fully tighten the joint screws 'D'. Enter the side rods 'B' (where fitted) and side screws 'A'. Progressively and fully tighten the side screws 'A' and radial screws 'C' (where fitted).

ALL TYPES:

Inject grease to fill the grease passages. Remove joint screws 'D' and separate cartridge halves, taking care that the outer race halves do not fall out of position in their respective half-cartridges.

STEP 6 – SEALS

If the unit is to be fitted with aluminium triple labyrinth (ATL) seals, fit them onto the shaft as follows:

Separate the ATL seal halves by driving out the two jointing pins. Lubricate the 'O' rings in the bore with grease. Reassemble on the shaft by compressing the 'O' rings of both halves sufficiently to allow the jointing pins to be reinserted, and reinsert the pins. Note: ATL seals are able to slide along the shaft once assembled



Felt seals should be soaked in oil before fitting into the cartridge end bores. Most types of seal other than triple labyrinth seals and SRSRP seals are fitted into the cartridge end bores before assembling the cartridge into position.

STEP 7 – LUBRICATION

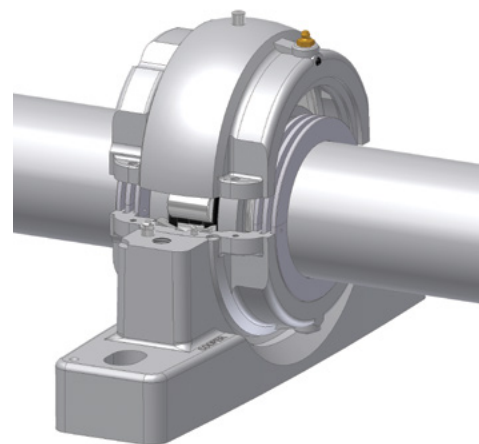
Coat the inside of the cartridge, cage and rollers and all seals with grease (See page 18 for correct quantity). For speeds over 150,000mm dn (shaft diameter in mm multiplied by shaft speed in rpm) approximately 40% of the grease used should be applied to the bearing parts and the remainder applied to the inside of the cartridge. This is to avoid excessive churning of grease when running at high speed.

STEP 8 – CARTRIDGE

Lubricate the spherical seating of the bottom half of the cartridge with grease.

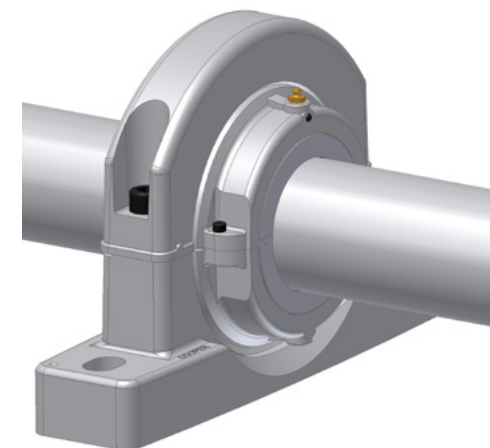
Place the bottom half of the cartridge on top of the bearing and rotate 180° into the pedestal base or half-flange.

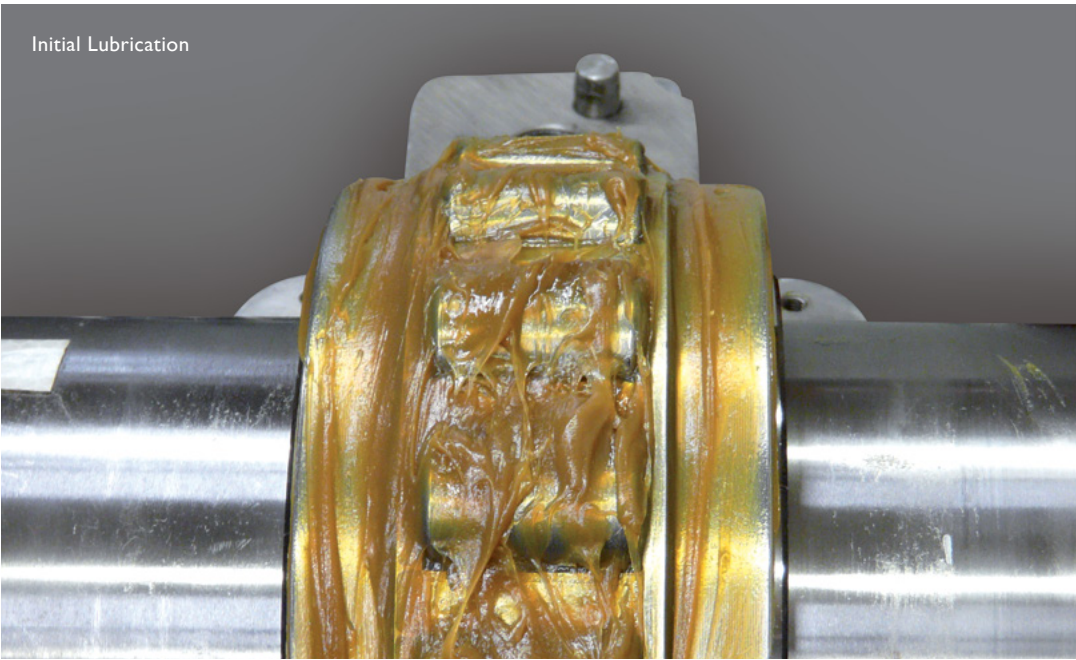
Place the top half of the cartridge on top of the bottom half, close the cartridge and fully tighten the joint screws. Lubricate the spherical seating with grease.



STEP 9 – HOUSING

If not already done, tighten the bolts fixing the pedestal base or lower flange half into position. Place the pedestal cap or flange top half into position. If it is safe to do so, running the shaft for a time without the outer housing joint screws fully tightened will help the bearing to accurately align. Fully tighten the joint screws.





GREASE QUANTITIES
FOR INITIAL LUBRICATION

The quantity of grease required on initial assembly is dependent upon operating speed and temperature.

If the operating temperature is below 80°C the quantity of grease may be determined directly according to bearing reference and operating speed from the following table.

If the operating temperature is above 80°C, a 25% pack of grease should be used regardless of speed (refer to the right hand column of the table). With a ‘full pack’ of grease the space within the cartridge (i.e. surrounding the bearing components) in the assembled unit is completely filled with grease.

The table assumes normal density grease (about 0.85g/cm3).

100 SERIES

Group Reference	Speed (rpm) up to	Grease (full pack) (kg)	Speed (rpm) from	to	Grease (75% full pack) (kg)	Speed (rpm) from	to	Grease (50% full pack) (kg)	Speed (rpm) from	to	Grease (33% full pack) (kg)	Speed (rpm) over	Grease (25% full pack) (kg)
100 300	656	0.15	656	1312	0.11	1312	1969	0.08	1969	2625	0.05	2625	0.04
100 307	573	0.22	573	1145	0.17	1145	1718	0.11	1718	2291	0.07	2291	0.06
100 400	492	0.36	492	984	0.27	984	1476	0.18	1476	1969	0.12	1969	0.09
100 408	437	0.36	437	875	0.27	875	1312	0.18	1312	1750	0.12	1750	0.09
100 500	394	0.49	394	787	0.37	787	1181	0.25	1181	1575	0.16	1575	0.12
100 508	358	0.64	358	716	0.48	716	1074	0.32	1074	1432	0.21	1432	0.16
100 600	328	1.02	328	656	0.77	656	984	0.51	984	1312	0.34	1312	0.26

01/01E SERIES

Group Reference	Speed (rpm) up to	Grease (full pack) (kg)	Speed (rpm) from	to	Grease (75% full pack) (kg)	Speed (rpm) from	to	Grease (50% full pack) (kg)	Speed (rpm) from	to	Grease (33% full pack) (kg)	Speed (rpm) over	Grease (25% full pack) (kg)
01 108	1312	0.06	1312	2625	0.05	2625	3937	0.03	3937	5249	0.02	5249	0.02
01E 200	984	0.09	984	1969	0.07	1969	2953	0.05	2953	3937	0.03	3937	0.02
01E 208	787	0.15	787	1575	0.11	1575	2362	0.08	2362	3150	0.05	3150	0.04
01E 300	656	0.18	656	1312	0.14	1312	1969	0.09	1969	2625	0.06	2625	0.05
01E 308	562	0.30	562	1125	0.23	1125	1687	0.15	1687	2250	0.10	2250	0.08
01E 400	492	0.36	492	984	0.27	984	1476	0.18	1476	1969	0.12	1969	0.09
01 408	437	0.51	437	875	0.38	875	1312	0.26	1312	1750	0.17	1750	0.13
01 500	394	0.60	394	787	0.45	787	1181	0.30	1181	1575	0.20	1575	0.15
01 508	358	0.78	358	716	0.59	716	1074	0.39	1074	1432	0.26	1432	0.20
01 600	328	0.90	328	656	0.68	656	984	0.45	984	1312	0.30	1312	0.23
01E 608	303	1.00	303	606	0.75	606	909	0.50	909	1211	0.33	1211	0.25
01E 700	281	1.20	281	562	0.90	562	844	0.60	844	1125	0.40	1125	0.30
01E 800	246	1.40	246	492	1.05	492	738	0.70	738	984	0.46	984	0.35
01E 900	219	1.40	219	437	1.05	437	656	0.70	656	875	0.46	875	0.35
01E 1000	197	2.00	197	394	1.50	394	591	1.00	591	787	0.66	787	0.50
01E 1100	179	2.00	179	358	1.50	358	537	1.00	537	716	0.66	716	0.50
01E 1200	164	2.00	164	328	1.50	328	492	1.00	492	656	0.66	656	0.50
01 1300	151	2.76	151	303	2.07	303	454	1.38	454	606	0.91	606	0.69
01 1400	141	3.00	141	281	2.25	281	422	1.50	422	562	0.99	562	0.75
01 1500	131	3.00	131	262	2.25	262	394	1.50	394	525	0.99	525	0.75
01 1600	123	3.60	123	246	2.70	246	369	1.80	369	492	1.19	492	0.90
01 1700	116	4.20	116	232	3.15	232	347	2.10	347	463	1.39	463	1.05
01 1800	109	4.20	109	219	3.15	219	328	2.10	328	437	1.39	437	1.05
01 1900	104	4.80	104	207	3.60	207	311	2.40	311	414	1.58	414	1.20
01 2000	98	4.80	98	197	3.60	197	295	2.40	295	394	1.58	394	1.20
01 2100	94	5.40	94	187	4.05	187	281	2.70	281	375	1.78	375	1.35
01 2200	89	5.40	89	179	4.05	179	268	2.70	268	358	1.78	358	1.35
01 2300	86	6.00	86	171	4.50	171	257	3.00	257	342	1.98	342	1.50
01 2400	82	6.00	82	164	4.50	164	246	3.00	246	328	1.98	328	1.50

02/02E SERIES

Group Reference	Speed (rpm) up to	Grease (full pack) (kg)	Speed (rpm) from	Speed (rpm) to	Grease (75% full pack) (kg)	Speed (rpm) from	Speed (rpm) to	Grease (50% full pack) (kg)	Speed (rpm) from	Speed (rpm) to	Grease (33% full pack) (kg)	Speed (rpm) over	Grease (25% full pack) (kg)
02 200	984	0.15	984	1969	0.11	1969	2953	0.08	2953	3937	0.05	3937	0.04
02 208	787	0.21	787	1575	0.16	1575	2362	0.11	2362	3150	0.07	3150	0.05
02 300	656	0.30	656	1312	0.23	1312	1969	0.15	1969	2625	0.10	2625	0.08
02 308	562	0.45	562	1125	0.34	1125	1687	0.23	1687	2250	0.15	2250	0.11
02 400	492	0.60	492	984	0.45	984	1476	0.30	1476	1969	0.20	1969	0.15
02 408	437	0.90	437	875	0.68	875	1312	0.45	1312	1750	0.30	1750	0.23
02 500	394	1.20	394	787	0.90	787	1181	0.60	1181	1575	0.40	1575	0.30
02 508	358	1.40	358	716	1.05	716	1074	0.70	1074	1432	0.46	1432	0.35
02 600	328	1.40	328	656	1.05	656	984	0.70	984	1312	0.46	1312	0.35
02E 608	303	1.40	303	606	1.05	606	909	0.70	909	1211	0.46	1211	0.35
02E 700	303	2.00	303	606	1.50	606	909	1.00	909	1211	0.66	1211	0.50
02E 800	246	2.70	246	492	2.03	492	738	1.35	738	984	0.89	984	0.68
02E 900	219	3.60	219	437	2.70	437	656	1.80	656	875	1.19	875	0.90
02E 1000	197	4.20	197	394	3.15	394	591	2.10	591	787	1.39	787	1.05
02E 1100	179	4.80	179	358	3.60	358	537	2.40	537	716	1.58	716	1.20
02E 1200	164	5.40	164	328	4.05	328	492	2.70	492	656	1.78	656	1.35
02 1300	151	6.60	151	303	4.95	303	454	3.30	454	606	2.18	606	1.65
02 1400	141	7.20	141	281	5.40	281	422	3.60	422	562	2.38	562	1.80
02 1500	131	7.80	131	262	5.85	262	394	3.90	394	525	2.57	525	1.95
02 1600	123	9.00	123	246	6.75	246	369	4.50	369	492	2.97	492	2.25
02 1700	116	9.60	116	232	7.20	232	347	4.80	347	463	3.17	463	2.40
02 1800	109	9.60	109	219	7.20	219	328	4.80	328	437	3.17	437	2.40
02 1900	104	10.20	104	207	7.65	207	311	5.10	311	414	3.37	414	2.55
02 2000	98	10.80	98	197	8.10	197	295	5.40	295	394	3.56	394	2.70
02 2100	94	11.40	94	187	8.55	187	281	5.70	281	375	3.76	375	2.85
02 2200	89	11.40	89	179	8.55	179	268	5.70	268	358	3.76	358	2.85
02 2300	86	12.60	86	171	9.45	171	257	6.30	257	342	4.16	342	3.15
02 2400	82	12.60	82	164	9.45	164	246	6.30	246	328	4.16	328	3.15

03 SERIES

Group Reference	Speed (rpm) up to	Grease (full pack) (kg)	Speed (rpm) from	Speed (rpm) to	Grease (75% full pack) (kg)	Speed (rpm) from	Speed (rpm) to	Grease (50% full pack) (kg)	Speed (rpm) from	Speed (rpm) to	Grease (33% full pack) (kg)	Speed (rpm) over	Grease (25% full pack) (kg)
03 400	492	1.20	492	984	0.90	984	1476	0.60	1476	1969	0.40	1969	0.30
03 408	437	1.40	437	875	1.05	875	1312	0.70	1312	1750	0.46	1750	0.35
03 500	394	1.40	394	787	1.05	787	1181	0.70	1181	1575	0.46	1575	0.35
03 508	358	2.00	358	716	1.50	716	1074	1.00	1074	1432	0.66	1432	0.50
03 600	328	2.70	328	656	2.03	656	984	1.35	984	1312	0.89	1312	0.68
03 700	303	3.60	303	606	2.70	606	909	1.80	909	1211	1.19	1211	0.90
03 800	246	5.40	246	492	4.05	492	738	2.70	738	984	1.78	984	1.35
03 900	219	6.90	219	437	5.18	437	656	3.45	656	875	2.28	875	1.73
03 1000	197	8.10	197	394	6.08	394	591	4.05	591	787	2.67	787	2.03
03E 1100	179	10.00	179	358	7.50	358	537	5.00	537	716	3.30	716	2.50
03 1200	164	11.00	164	328	8.25	328	492	5.50	492	656	3.63	656	2.75
03 1300	151	12.00	151	303	9.00	303	454	6.00	454	606	3.96	606	3.00
03E 1400	141	15.00	141	281	11.25	281	422	7.50	422	562	4.95	562	3.75
03 1500	131	16.20	131	262	12.15	262	394	8.10	394	525	5.35	525	4.05
03E 1700	116	21.60	116	232	16.20	232	347	10.80	347	463	7.13	463	5.40
03E 1800	109	24.60	109	219	18.45	219	328	12.30	328	437	8.12	437	6.15
03 2000	98	30.00	98	197	22.50	197	295	15.00	295	394	9.90	394	7.50
03E 2200	89	36.00	89	179	27.00	179	268	18.00	268	358	11.88	358	9.00
03E 2300	86	38.40	86	171	28.80	171	257	19.20	257	342	12.67	342	9.60

SCREW TIGHTENING TORQUES

Tightening torques (Nm)					Key size A/F	
Screw size	Clamping ring screw (1)	Pedestal or cartridge joint screw	Cartridge radial screw	Side screw	Socket head cap screw (2)	Side screw
M3	2.0	-	-	-	2.5	-
M4	4.5	3.5	-	2.0	3	2
M5	8.5	6.5	-	-	4	-
M6	15	11	-	7.8	5	3
M8	35	26.0	-	-	6	-
M10	70.0	52.5	35.0	30.0	8	5
M12	120	90	60.0	-	10	-
M16	300	225	150	125	14	8
M20	560	420	-	-	17	-
M24	950	712	-	-	19	-

- 1) For vertical shaft or high thrust applications this may be increased by up to 20%
- 2) All screws except side screw

100 SERIES

Group Reference	Clamping ring screw	Cartridge joint screw	Cartridge radial screw	Side screw	Pedestal joint screw	Flange joint screw
100 300	M3	M4	-	M4	M10	M10
100 307	M4	M4	-	M4	M12	M12
100 400	M4	M5	-	M4	M16	M12
100 408	M5	M6	-	M4	M16	M16
100 500	M6	M6	-	M6	M20	M16
100 508	M6	M6	-	M6	M20	M20
100 600	M6	M8	-	M6	M20	M20

01/01E SERIES

Group Reference	Clamping ring screw	Cartridge joint screw	Cartridge radial screw	Side screw	Pedestal joint screw	Flange joint screw
01 108	M4	M4	-	M4	M8	M8
01E 200	M4	M4	-	M4	M8	M8
01E 208	M4	M4	-	M4	M10	M10
01E 300	M4	M4	-	M4	M12	M12
01E 308	M5	M5	-	M4	M16	M12
01E 400	M6	M6	-	M4	M16	M16
01 408	M6	M6	-	M6	M20	M16
01 500	M6	M6	-	M6	M20	M20
01 508	M8	M8	-	M6	M20	M20
01 600	M8	M8	-	M6	M20	M20
01E 608	M8	M8	-	M6	M16	M20
01E 700	M8	M8	-	M6	M16	M20
01E 800	M8	M8	M10	M6	M16	M24
01E 900	M10	M10	M10	M6	M16	M24
01E 1000	M10	M10	M10	M6	M20	M24
01E 1100	M10	M10	M10	M10	M20	M24
01E 1200	M10	M10	M10	M10	M20	M24
01 1300	M12	M12	M10	M10	M20	M24
01 1400	M12	M12	M10	M10	M20	M24
01 1500	M12	M12	M10	M10	M20	M24
01 1600	M12	M12	M10	M10	M20	M24
01 1700	M12	M12	M12	M10	M20	-
01 1800	M12	M12	M12	M10	M20	-
01 1900	M12	M12	M12	M10	M20	-
01 2000	M16	M16	M12	M10	M20	-
01 2100	M16	M16	M12	M10	M20	-
01 2200	M16	M16	M12	M10	M20	-
01 2300	M16	M16	M12	M10	M20	-
01 2400	M16	M16	M12	M10	M20	-

02/02E SERIES

Group Reference	Clamping ring screw	Cartridge joint screw	Cartridge radial screw	Side screw	Pedestal joint screw	Flange joint screw
02 200	M5	M5	-	M4	M10	M10
02 208	M5	M5	-	M4	M12	M12
02 300	M6	M6	-	M4	M16	M12
02 308	M6	M6	-	M4	M16	M16
02 400	M6	M6	-	M4	M20	M16
02 408	M8	M8	-	M6	M20	M20
02 500	M8	M8	-	M6	M20	M20
02 508	M8	M8	-	M6	M20	M24
02 600	M8	M8	-	M6	M20	M24
02E 608	M10	M10	-	M6	M20	M24
02E 700	M10	M10	M10	M6	M20	M24
02E 800	M12	M12	M10	M6	M20	M24
02E 900	M12	M12	M10	M6	M20	M24
02E 1000	M12	M12	M10	M10	M20	M24
02E 1100	M16	M16	M10	M10	M20	M24
02E 1200	M16	M16	M10	M10	M20	M24
02 1300	M16	M16	M10	M10	M20	M24
02 1400	M16	M16	M12	M10	M20	-
02 1500	M16	M16	M12	M10	M20	-
02 1600	M16	M16	M12	M10	M20	-
02 1700	M16	M16	M12	M10	M20	-
02 1800	M16	M16	M12	M10	M20	-
02 1900	M20	M20	M12	M10	M24	-
02 2000	M20	M20	M12	M10	M24	-
02 2100	M20	M20	M12	M10	M24	-
02 2200	M20	M20	M12	M10	M24	-
02 2300	M20	M20	M12	M10	M24	-
02 2400	M20	M20	M12	M10	M24	-

03 SERIES

Group Reference	Clamping ring screw	Cartridge joint screw	Cartridge radial screw	Side screw	Pedestal joint screw
03 400	M10	M10	-	M6	M16
03 408	M10	M10	M10	M6	M16
03 500	M10	M10	M10	M6	M16
03 508	M10	M10	M10	M10	M20
03 600	M10	M10	M10	M10	M20
03 608	M12	M12	M12	M10	M20
03 700	M12	M12	M12	M10	M20
03 800	M12	M12	M12	M10	M24
03 900	M16	M16	M12	M10	M20
03 1000	M16	M16	M12	M10	M20
03E 1100	M20	M20	M12	M10	M20
03 1200	M20	M20	M12	M10	M20
03 1300	M20	M20	M12	M10	M24
03E 1400	M24	M20	M12	M16	M24
03 1500	M24	M20	M12	M10	M24
03E 1700	M24	M20	M12	M16	M24
03E 1800	M24	M20	M12	M16	M24
03 2000	M24	M20	M16	M10	M24
03 2100	M24	M20	M16	M10	M24
03E 2200	M24	M20	M12	M16	M24
03E 2300	M24	M20	M12	M16	M24

100 SERIES

Group Reference	Shaft Diameter d		Cr (kN)	Bearing Ratings Cor (kN)	Ca (kN)	Max.Speed (rpm)
100 300	75mm	2 15/16" 3"	91	128	7.0	4125
100 307	85mm	3 7/16"	142	209	12.3	3600
100 400	100mm	3 15/16" 4"	191	288	18.3	3090
100 408	110mm 115mm	4 7/16" 4 1/2"	279	426	22.2	2750
100 500	120mm 125mm 130mm	4 15/16" 5"	280	433	23.8	2480
100 508	140mm	5 7/16" 5 1/2"	331	520	30.5	2250
100 600	150mm	5 15/16" 6"	397	606	31.4	2060

01/01E SERIES

Group Reference	Shaft Diameter d		Cr (kN)	Bearing Ratings Cor (kN)	Ca (kN)	Max.Speed (rpm)
01 108	35mm 40mm	1 3/16" 1 1/4" 1 7/16" 1 1/2"	67	67	3.2	5400
01E 200	45mm 50mm	1 11/16" 1 3/4" 1 15/16" 2"	95	105	3.8	4630
01E 208	55mm 60mm 65mm	2 3/16" 2 1/4" 2 7/16" 2 1/2"	135	157	7.2	3940
01E 300	70mm 75mm	2 11/16" 2 3/4" 2 15/16" 3"	166	197	10.8	3310
01E 308	80mm 85mm 90mm	3 3/16" 3 1/4" 3 7/16" 3 1/2"	234	299	13.6	2790
01E 400	95mm 100mm 105mm	3 11/16" 3 3/4" 3 15/16" 4"	320	421	19.6	2340
01 408	110mm 115mm	4 3/16" 4 7/16" 4 1/2"	306	407	18.6	1970

01/01E SERIES

Group Reference	Shaft Diameter d		Cr (kN)	Bearing Ratings Cor (kN)	Ca (kN)	Max.Speed (rpm)
01 500	120mm 125mm 130mm	4 15/16" 5"	355	484	22.2	1740
01 508	135mm 140mm	5 3/16" 5 7/16" 5 1/2"	394	542	25.8	1570
01 600	150mm 160mm	5 15/16" 6"	428	616	29.4	1450
01E 608	160mm 170mm	6 7/16" 6 1/2"	594	863	56.5	1320
01E 700	170mm 175mm 180mm	6 15/16" 7"	557	845	52.2	1220
01E 800	190mm 200mm	7 15/16" 8"	679	1078	72.5	1070
01E 900	220mm 230mm	9"	715	1191	79.8	930
01E 1000	240mm 250mm 260mm	10"	804	1367	96.6	820
01E 1100	260mm 270mm 275mm 280mm	11"	917	1560	127	730
01E 1200	290mm 300mm	12"	1041	1885	139	650
01 1300	320mm 330mm 340mm	13"	894	1638	89.0	590
01 1400	340mm 350mm 360mm	14"	935	1774	99.6	540
01 1500	360mm 380mm	15"	1005	1925	110	500
01 1600	390mm 400mm	16"	1048	2071	116	460
01 1700	420mm	17"	1089	2218	121	430
01 1800	440mm 460mm	18"	1129	2366	127	410
01 1900	480mm	19"	1169	2433	133	380
01 2000	500mm	20"	1213	2593	138	360
01 2100	530mm	21"	1253	2755	141	340
01 2200	560mm	22"	1294	2916	142	330
01 2300	580mm	23"	1387	3138	144	310
01 2400	600mm	24"	1431	3311	147	300

02/02E SERIES

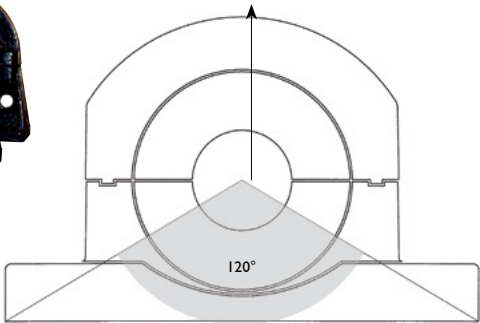
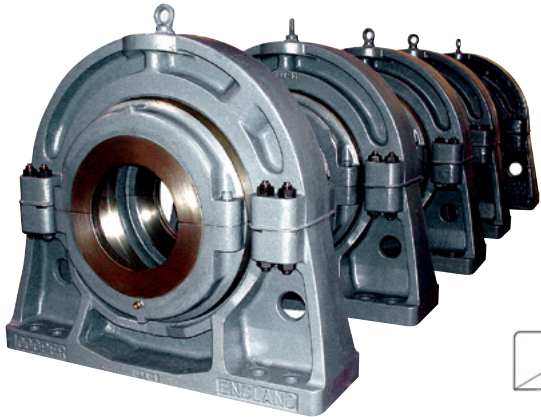
Group Reference	Shaft Diameter d		Cr (kN)	Bearing Ratings Cor (kN)	Ca (kN)	Max.Speed (rpm)
02 200	50mm	1 15/16" 2"	119	125	6.2	4350
02 208	60mm 65mm	2 3/16" 2 1/4" 2 7/16" 2 1/2"	168	193	8.8	3680
02 300	70mm 75mm	2 11/16" 2 3/4" 2 15/16" 3"	229	268	10.6	3080
02 308	80mm 85mm 90mm	3 3/16" 3 1/4" 3 7/16" 3 1/2"	280	345	17.8	2520
02 400	100mm 105mm	3 11/16" 3 3/4" 3 15/16" 4"	362	456	25.0	2130
02 408	110mm 115mm	4 3/16" 4 7/16" 4 1/2"	454	583	31.2	1820
02 500	120mm 125mm 130mm	4 15/16" 5"	547	713	38.2	1600
02 508	140mm 145mm	5 3/16" 5 7/16" 5 1/2"	608	808	45.4	1450
02 600	150mm 155mm 160mm	5 15/16" 6"	724	1005	52.4	1320
02E 608	160mm 170mm	6 7/16" 6 1/2"	887	1262	71.2	1200
02E 700	175mm 180mm	6 15/16" 7"	936	1334	82.8	1120

02/02E SERIES

Group Reference	Shaft Diameter d		Cr (kN)	Bearing Ratings Cor (kN)	Ca (kN)	Max.Speed (rpm)
02E 800	190mm 200mm	7 15/16" 8"	1137	1627	122	960
02E 900	220mm 230mm	9"	1233	1863	138	850
02E 1000	240mm 250mm 260mm	10"	1346	1986	167	750
02E 1100	280mm	11"	1545	2435	190	670
02E 1200	300mm	12"	1660	2735	214	610
02 1300	320mm 330mm	13"	1570	2622	144	550
02 1400	340mm 350mm 360mm	14"	1744	2940	159	500
02 1500	380mm	15"	1862	3254	174	460
02 1600	400mm	16"	1948	3438	188	430
02 1700	420mm	17"	2069	3702	202	400
02 1800	440mm 460mm	18"	2195	4057	216	380
02 1900	480mm	19"	2313	4419	230	360
02 2000	500mm	20"	2430	4776	244	340
02 2100	530mm	21"	2658	5137	258	330
02 2200	560mm	22"	2790	5556	272	310
02 2300	580mm	23"	2336	4836	227	300
02 2400	600mm	24"	2905	5992	300	290

03E SERIES

Group Reference	Shaft Diameter d		Bearing Ratings			
			Cr (kN)	Cor (kN)	Ca (kN)	Max. Speed (rpm)
03 400	100mm	3 15/16" 4"	610	684	31.2	1820
03 408	110mm 120mm	4 7/16" 4 1/2"	614	698	39.2	1640
03 500	130mm	4 15/16" 5"	706	852	49.0	1500
03 508	140mm	5 7/16" 5 1/2"	886	1069	58.8	1340
03 600	150mm	5 15/16" 6"	994	1213	69.4	1220
03 608	160mm 170mm	6 7/16" 6 1/2"	1156	1564	79.2	1110
03 700	180mm	6 15/16" 7"	1242	1704	89.0	1030
03 800	190mm 200mm	7 15/16" 8"	1451	2022	99.6	880
03 900	220mm	9"	1586	2163	109.4	760
03 1000	240mm 250mm 260mm	10"	1778	2551	131	700
03E 1100	280mm	11"	2105	3233	153	620
03 1200	290mm 300mm	12"	2156	3312	174	560
03 1300	320mm	13"	2529	3795	199	500
03E 1400	340mm 360mm	14"	2750	4392	214	460
03 1500	380mm 400mm	15"	3019	4800	251	420
03E 1700	420mm 440mm	17"	3474	6006	276	360
03E 1800	460mm	18"	3650	6156	302	340
03 2000	500mm 530mm	20"	4087	7042	347	310
03E 2200	560mm	22"	4669	8511	383	280
03E 2300	600mm	23"	4887	9130	400	270



PEDESTALS

Pedestals (also known as Pillow Blocks) are the most common method of mounting Cooper split roller bearings (in cartridges as explained above).

Cooper standard pedestals are shown on the following pages. Pedestals with height-to-centre and bolt hole configurations to match industry standard SN, SD and SAF pillow blocks are listed separately in this catalogue.

Pedestals are common between expansion (EX) and fixed (GR) units.

LOADS AND MOUNTING

The maximum safe radial load for a pedestal is based on the static rating (Cor) of the corresponding size of roller bearing. The full static rating can be applied if the angle of the load falls within the shaded area of the sketch.

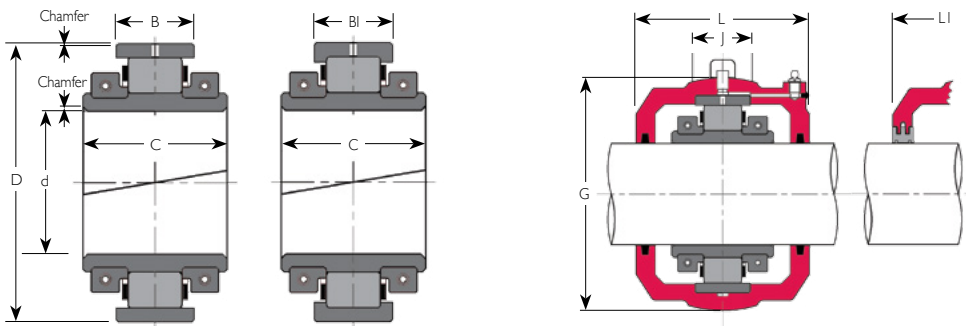
If the radial load falls outside the shaded area, if the radial load exceeds Cor, or if the axial loads exceed 50% of the axial rating (Ca) of the

corresponding roller bearing please consult our technical department. For 100 Series bearings, the maximum axial load is reduced to 35% Ca and for 01E and 02E series to 26% Ca due to their higher axial load ratings.

Pedestals should be fully supported on a flat, rigid surface to avoid distortion of the pedestal or deflection under load.

For loads within 45° of horizontal, the base should be chocked or dowelled.

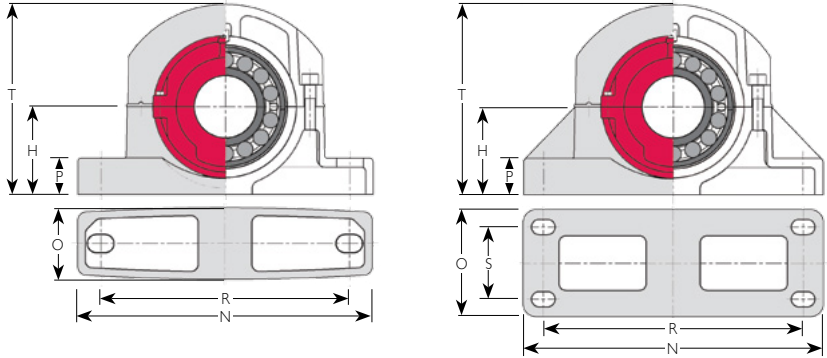
Standard Cooper pedestals are manufactured from grade EN-GJL-250 grey iron to BS EN 1561 : 1997. Ductile iron and steel pedestals are also available and should be considered for shock or pulsating loads. Particulars of pedestals in alternative materials are available from our technical department.



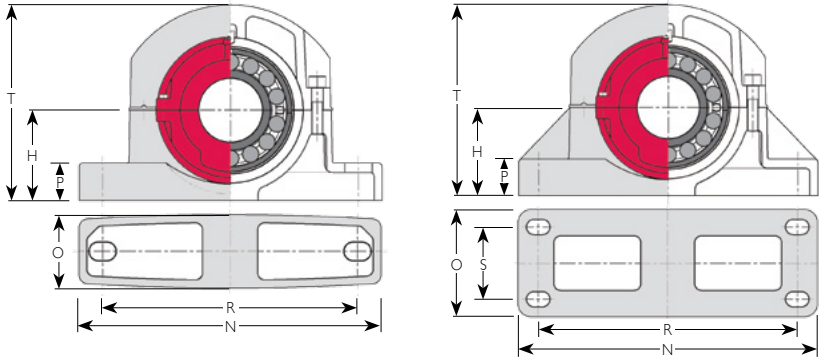
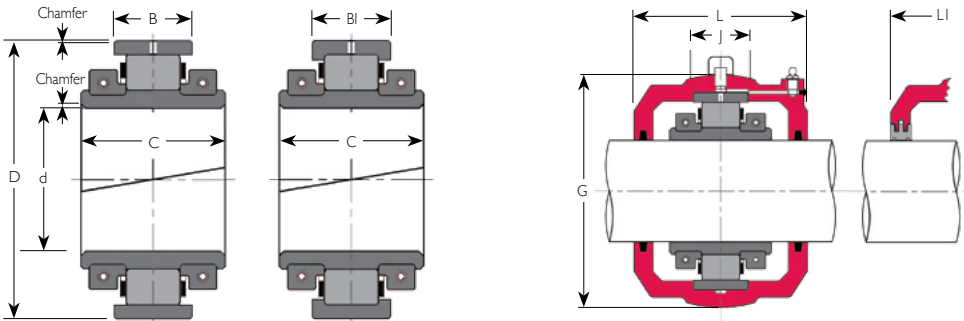
		BEARING DATA						CARTRIDGE DATA					
Group Reference	Shaft Diameter d	Reference (1)	D (mm)	C (mm)	B BI (mm)	Axial Float (2) (mm)	Mass (kg)	Cartridge References (1) for felt seals	for ATL seals	G (mm)	J (mm)	L LI (mm)	Mass (kg)
100 300	75mm 2 15/16" 3"	100 B 75M 100 B 215 100 B 300	114.30	48.0	27.0 27.0	3.5	1.2	100 C 75M 100 C 215 100 C 300	100 C 03	134.94	32	104 104	3.6
100 307	85mm 3 7/16"	100 B 85M 100 B 307	133.35	60.0	31.8 31.8	5	2.1	100 C 85M 100 C 307	100 C 04	157.16	38	114 114	5.4
100 400	100mm 3 15/16" 4"	100 B 100M 100 B 315 100 B 400	152.4	65.0	38.9 38.9	6	2.8	100 C 100M 100 C 315 100 C 400	100 C 05	177.80	50	136 136	7.4
100 408	110mm 4 7/16" 115mm 4 1/2"	100 B 110M 100 B 407 100 B 115M 100 B 408	174.62	80.0	45.3 45.3	7	4.6	100 C 110M 100 C 407 100 C 115M 100 C 408	100 C 06	203.20	50	134 134	7.9
100 500	120mm 4 15/16" 125mm 5" 130mm	100 B 120M 100 B 415 100 B 125M 100 B 130M 100 B 500	203.20	85.0	46.9 46.9	7	7.4	100 C 120M 100 C 415 100 C 125M 100 C 130M 100 C 500	100 C 07	231.78	64	142 142	11
100 508	140mm 5 7/16" 5 1/2"	100 B 140M 100 B 507 100 B 508	222.25	90.0	54.0 54.0	7	9.3	100 C 140M 100 C 507 100 C 508	100 C 08	266.70	76	156 156	18.4
100 600	150mm 5 15/16" 6"	100 B 150M 100 B 515 100 B 600	241.30	90.0	55.6 55.6	8	10.4	100 C 150M 100 C 515 100 C 600	100 C 09	279.40	76	168 168	19.4

1) Add 'EX' or 'GR' to reference for expansion or fixed type respectively, e.g: Bearing: 100 B 75M EX or 100 B 215 EX
Cartridge: 100 C 75M EX or 100 C 03 EX

2) Total movement tabulated. Maximum offset from centreline half this amount.



PEDESTAL DATA													
Reference	H (mm)	Min. (mm)	Max. (mm)	Ro (mm)	S (mm)	Bolts	N (mm)	O (mm)	P (mm)	T (mm)	Mass (Kg)	Shaft Diameter d	Group Reference
P03	80	226	242	-	-	2-off M16 or 5/8"	280	70	32	180	4.9	75mm 2 15/16" 3"	100 300
P04	95	260	280	-	-	2-off M20 or 3/4"	330	76	38	208	6.9	85mm 3 7/16"	100 307
P05	112	312	328	-	-	2-off M24 or 7/8"	380	90	44	252	13.3	100mm 3 15/16" 4"	100 400
P06	125	342	366	-	-	2-off M24 or 7/8"	420	102	52	272	14.7	110mm 4 7/16" 115mm 4 1/2"	100 408
P07	143	374	410	-	-	2-off M24 or 7/8"	466	120	60	314	20.6	120mm 4 15/16" 125mm 5" 130mm	100 500
P08	162	438	462	-	120	4-off M24 or 7/8"	508	178	38	372	43.3	140mm 5 7/16" 5 1/2"	100 508
P09	181	470	494	-	120	4-off M24 or 7/8"	558	178	41	405	52	150mm 5 15/16" 6"	100 600

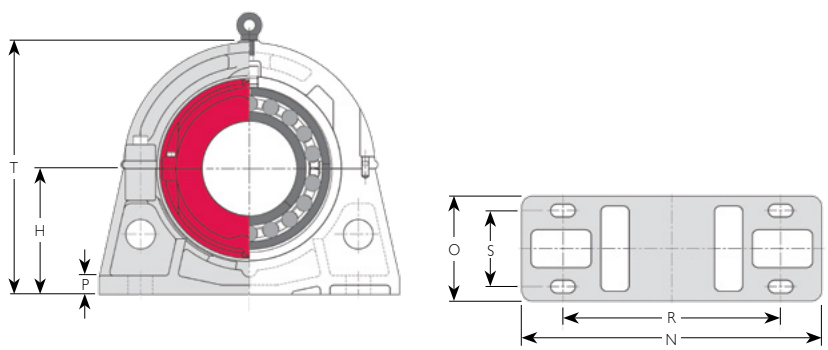
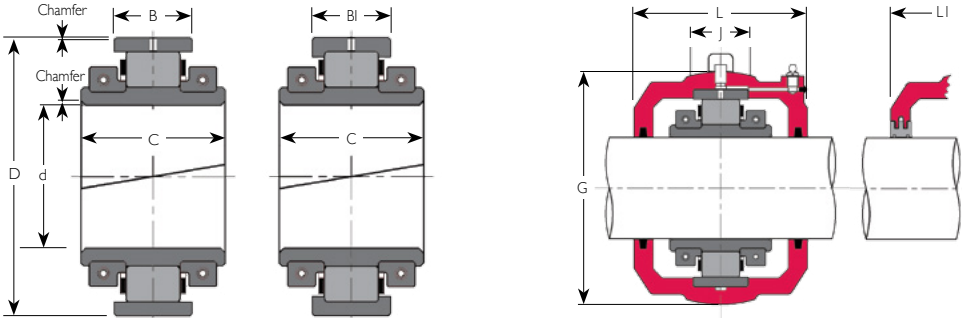


BEARING DATA									CARTRIDGE DATA						
Group Reference	Shaft Diameter d	Reference (1)		D (mm)	C (mm)	B/BI (mm)	Axial Float (2) (mm)	Mass (kg)	Cartridge References (1)		G (mm)	J (mm)	L/LI (mm)	Mass (kg)	
									for felt seals	for ATL seals					
01 108	35	1 3/16"	01 B 103	84.14	50.1	23.8	3.5	1.2	01 C 103	01 C 103	100.00	25	86	2	
	40	1 1/4"	01 B 104						01 C 104						
		1 7/16"	01 B 107						01 C 107	01 C 107					
		1 1/2"	01 B 108						01 C 108	01 C 108					
01E 200	45	1 11/16"	01EB 111	98.42	55.7	25.4	4	1.5	01 C 111	01 C 111	117.48	25	98	2.5	
	50	1 3/4"	01EB 112						01 C 112						
		1 15/16"	01EB 115			25.4			01 C 115	01 C 115			98		
		2"	01EB 200						01 C 200	01 C 200					
01E 208	55	2 3/16"	01EB 203	114.30	55.7	27.0	4.5	1.8	01 C 203	01 C 203	134.94	32	104	3.2	
	60	2 1/4"	01EB 204						01 C 204						
	65	2 7/16"	01EB 207			27.0			01 C 207	01 C 207			104		
		2 1/2"	01EB 208						01 C 208	01 C 208					
01E 300	70	2 11/16"	01EB 211	133.35	61.2	31.8	5	2.5	01 C 211	01 C 211	157.16	38	114	5.5	
	75	2 3/4"	01EB 212						01 C 212						
		2 15/16"	01EB 215			31.8			01 C 215	01 C 215			114		
		3"	01EB 300						01 C 300	01 C 300					
01E 308	80	3 3/16"	01EB 303	152.40	70.7	38.9	6	4.0	01 C 303	01 C 303	177.80	50	136	7	
	85	3 1/4"	01EB 304						01 C 304						
	90	3 7/16"	01EB 307			38.9			01 C 307	01 C 307			136		
		3 1/2"	01EB 308						01 C 308	01 C 308					
01E 400	95	3 11/16"	01EB 311	174.62	81.0	45.3	7	6.0	01 C 311	01 C 311	203.20	50	134	8	
	100	3 3/4"	01EB 312						01 C 312						
	105	3 15/16"	01EB 315			45.3			01 C 315	01 C 315			134		
		4"	01EB 400						01 C 400	01 C 400					
01 408	110	4 3/16"	01 B 403	203.20	84.9	46.9	7	10.2	01 C 403	01 C 403	231.78	64	142	11.9	
	115	4 7/16"	01 B 407						01 C 407						
		4 1/2"	01 B 408						01 C 408	01 C 408					
01 500	120	4 15/16"	01 B 415	222.25	89.7	54.0	7	12.8	01 C 415	01 C 415	266.70	76	156	19.5	
	125	5"	01 B 500						01 C 500						
	130		01 B 508			54.0			01 C 508	01 C 508					
01 508	135	5 3/16"	01 B 503	241.30	98.4	55.6	8	15.0	01 C 503	01 C 503	279.40	76	168	20.8	
	140	5 7/16"	01 B 507						01 C 507						
		5 1/2"	01 B 508						01 C 508	01 C 508					
01 600	150	5 15/16"	01 B 515	254.00	98.4	55.6	8	16.6	01 C 515	01 C 515	295.28	82	174	24.4	
	160	6"	01 B 600-160M						01 C 600						

- 1) Add 'EX' or 'GR' to reference for expansion or fixed type respectively, e.g. Bearing: 01 B 35M EX or 01 B 103 EX
Cartridge: 01 C 35M EX or 01 C 01 EX
- 2) Total movement tabulated. Maximum offset from centreline half this amount

PEDESTAL DATA											
Reference	H (mm)	Min. (mm)	Max. (mm)	Ro (mm)	S (mm)	Bolts	N (mm)	O (mm)	P (mm)	T (mm)	Mass (Kg)
P01	60	172	192	-	-	2-off M12 or 1/2"	228	60	22	138	2.5
P02	70	203	227	-	-	2-off M16 or 5/8"	270	60	25	158	3.2
P03	80	226	242	-	-	2-off M16 or 5/8"	280	70	32	180	4.9
P04	95	260	280	-	-	2-off M20 or 3/4"	330	76	38	208	6.9
P05	112	312	328	-	-	2-off M24 or 7/8"	380	90	44	252	13.3
P06	125	342	366	-	-	2-off M24 or 7/8"	420	102	52	272	14.7
P07	143	374	410	-	-	2-off M24 or 7/8"	466	120	60	314	20.6
P08	162	438	462	-	120	4-off M24 or 7/8"	508	178	38	372	43.3
P09	181	470	494	-	120	4-off M24 or 7/8"	558	178	41	405	52
P10	181	484	508	-	120	4-off M24 or 7/8"	558	178	41	415	54

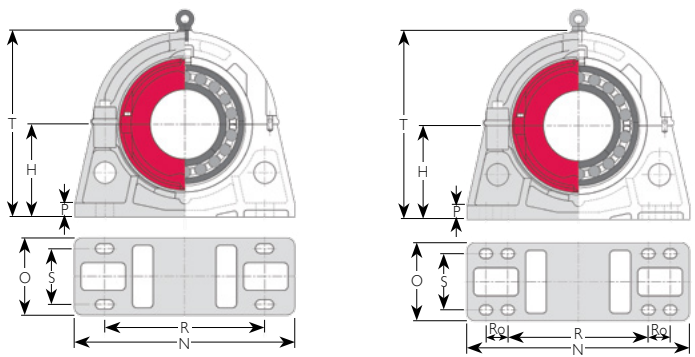
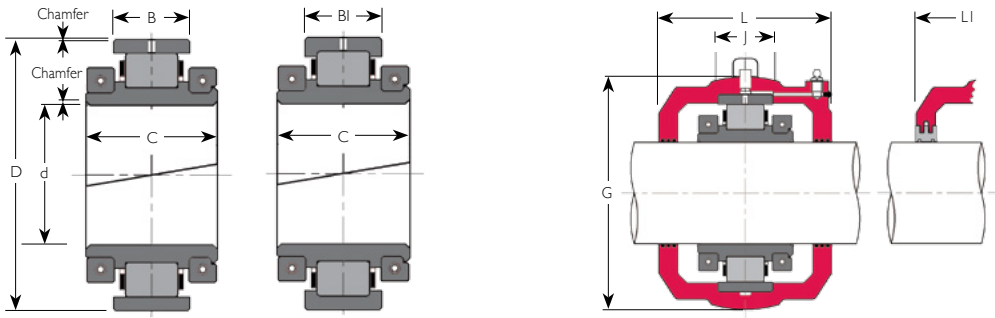
* Add 'OTL' to reference for cartridge for ATL seals if the cartridge for felt seals with the same bore size is also marked*, eg 01 C 10 OTL.



BEARING DATA										CARTRIDGE DATA									
Group Reference	Shaft Diameter d	Reference (I)			D (mm)	C (mm)	B B1	Axial Float (2) (mm)	Mass (kg)	Cartridge References (I)									
		for felt seals		for ATL seals						G (mm)	J (mm)	L/L1 (mm)	Mass (kg)						
01E 608	160mm 6 7/16" 170mm 6 1/2"	01EB 160M 01EB 608-170M	01EB 607 01EB 608	273.05	109.0	60.3 60.3	8	21.0	01 C 160M 01 C 608-170M*	01 C 607 01 C 608	01 C 11*	311.15	76	172 192	30				
01E 700	170mm 6 15/16" 175mm 7" 180mm	01EB 170M 01EB 175M 01EB 180M	01EB 615 01EB 700	285.75	109.0	55.5 55.5	8	23.0	01 C 170M 01 C 175M 01 C 180M	01 C 615 01 C 700	01 C 12	323.85	70	172 200	31				
01E 800	190mm 7 15/16" 200mm 8"	01EB 190M 01EB 200M	01EB 715 01EB 800	311.15	109.0	60.3 60.3	8	25.0	01 C 190M 01 C 200M	01 C 715 01 C 800	01 C 13	358.78	86	172 200	41				
01E 900	220mm 8 1/2" 230mm 9"	01EB 220M 01EB 230M	01EB 900	342.90	115.0	63.5 63.5	8	32	01 C 220M 01 C 230M	01 C 900	01 C 14	387.35	82	178 216	46				
01E 1000	240mm 9 1/2" 250mm 10" 260mm	01EB 240M 01EB 250M 01EB 1000-260M	01EB 1000	374.65	122.0	66.7 66.7	9	40	01 C 240M 01 C 250M 01 C 1000-260M*	01 C 1000	01 C 15*	419.10	90	188 222	58				
01E 1100	260mm 10 1/4" 270mm 10 3/4" 275mm 11" 280mm	01EB 260M 01EB 270M 01EB 275M 01EB 280M	01EB 1100	406.40	128.0	69.0 69.0	10	50	01 C 260M 01 C 270M 01 C 275M 01 C 280M	01 C 1100	01 C 16	454.00	95	204 232	70				
01E 1200	290mm 11 1/4" 300mm 12"	01EB 290M 01EB 300M	01EB 1200	438.15	143.0	74.6 74.6	10	60	01 C 290M 01 C 300M	01 C 1200	01 C 17	489.00	98	216 248	86				

PEDESTAL DATA																			
Reference	H (mm)	Min. (mm)	Max. (mm)	Ro (mm)	S (mm)	Bolts	N (mm)	O (mm)	P (mm)	T (mm)	Mass (Kg)	Shaft Diameter d	Group Reference						
PI1	213	356	380	-	114	4-off M24 or 1"	508	178	32	430	53	160mm 170mm	6 7/16" 6 1/2"	01E 608					
PI2	235	376	400	-	128	4-off M24 or 1"	534	190	35	470	63	170mm 175mm 180mm	6 15/16" 7"	01E 700					
PI3	248	410	434	-	140	4-off M24 or 1"	572	204	38	495	83	190mm 200mm	7 15/16" 8"	01E 800					
PI4	270	440	480	-	140	4-off M30 or 1 1/4"	636	216	40	540	90	220mm 230mm	9"	01E 900					
PI5	292	482	522	-	140	4-off M30 or 1 1/4"	686	228	44	585	114	240mm 250mm 260mm	10"	01E 1000					
PI6	311	514	554	-	140	4-off M30 or 1 1/4"	724	228	48	620	142	260mm 270mm 275mm 280mm	11"	01E 1100					
PI7	343	564	604	-	178	4-off M30 or 1 1/4"	762	254	50	685	169	290mm 300mm	12"	01E 1200					

- 1) Add 'EX' or 'GR' to reference for expansion or fixed type respectively, e.g. **Bearing:** 01 B 160M EX or 01 B 607 EX
Cartridge: 01 C 160M EX or 01 C 11 EX
- 2) Total movement tabulated. Maximum offset from centreline half this amount
- * Add 'OTL' to reference for cartridge for ATL seals if the cartridge for felt seals with the same bore size is also marked*, eg 01 C 11 OTL

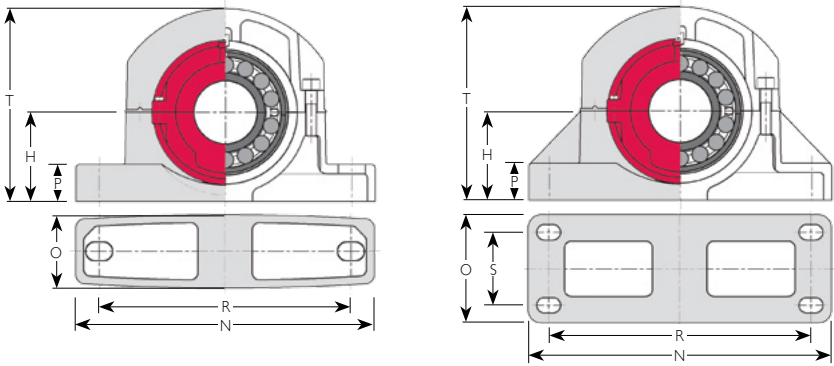
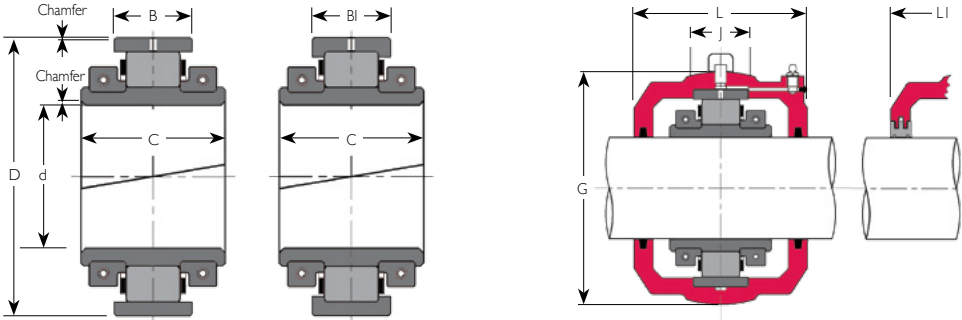


BEARING DATA										CARTRIDGE DATA									
Group Reference	Shaft Diameter d	Reference (1)		D (mm)	C (mm)	B BI	Axial Float (2) (mm)	Mass (kg)		Cartridge References (1) for felt seals		for ATL seals	G (mm)	J (mm)	L/LI (mm)	Mass (kg)			
01 I 1300	320mm 330mm 340mm	01 B 320M 01 B 330M 01 B 1300-340M	01 B 1300	463.55	136.0	74.6 74.6	10	72		01 C 320M 01 C 330M 01 C 1300-340M	01 C 1300	01 C 18	520.70	95	260 272	106			
01 I 1400	340mm 350mm 360mm	01 B 340M 01 B 350M 01 B 1400-360M	01 B 1400	488.95	136.0	74.6 74.6	10	78		01 C 340M 01 C 350M 01 C 1400-360M	01 C 1400	01 C 19	546.10	98	260 272	117			
01 I 1500	360mm 380mm	01 B 360M 01 B 380M	01 B 1500	520.70	140.0	76.2 76.2	10	86		01 C 360M 01 C 380M	01 C 1500	01 C 20	571.50	98	260 280	126			
01 I 1600	390mm 400mm	01 B 390M 01 B 400M	01 B 1600	546.10	140.0	76.2 76.2	10	95		01 C 390M 01 C 400M	01 C 1600	01 C 21	603.30	102	280 286	141			
01 I 1700	420mm	01 B 420M	01 B 1700	571.50	140.0	76.2 76.2	10	104		01 C 420M	01 C 1700	01 C 22	628.70	102	292 298	150			
01 I 1800	440mm 460mm	01 B 440M	01 B 1800	596.90	140.0	76.2 76.2	10	114		01 C 440M 01 C 460M	01 C 1800	01 C 23	650.90	108	304 310	151			
01 I 1900	480mm	01 B 480M	01 B 1900	628.65	144.0	81.0 81.0	11	128		01 C 480M	01 C 1900	01 C 24	682.60	108	304 324	162			
01 I 2000	500mm	01 B 500M	01 B 2000	654.05	168.0	80.2 80.2	11	136		01 C 500M	01 C 2000	01 C 25	717.60	114	304 330	192			
01 I 2100	530mm	01 B 530M	01 B 2100	692.15	168.0	81.0 81.0	11	164		01 C 530M	01 C 2100	01 C 26	755.70	114	330 336	226			
01 I 2200	560mm	01 B 560M	01 B 2200	717.55	168.0	81.0 81.0	11	178		01 C 560M	01 C 2200	01 C 27	781.10	114	336 342	252			
01 I 2300	580mm	01 B 580M	01 B 2300	749.30	172.0	84.1 84.1	11	195		01 C 580M	01 C 2300	01 C 28	816.00	120	342 348	273			
01 I 2400	600mm	01 B 600M	01 B 2400	774.70	172.0	84.1 84.1	11	210		01 C 600M	01 C 2400	01 C 29	841.40	120	342 348	290			

PEDESTAL DATA																			
Reference	H (mm)	Min. (mm)	Max. (mm)	Ro (mm)	S (mm)	Bolts	N (mm)	O (mm)	P (mm)	T (mm)	Mass (Kg)	Shaft Diameter d	Group Reference						
P18	368	602	642	-	178	4-off M36 or 1 1/2"	812	254	54	735	196	320mm 330mm 340mm	I3"	01 I 1300					
P19	387	634	674	-	166	4-off M36 or 1 1/2"	850	254	57	775	213	340mm 350mm 360mm	I4"	01 I 1400					
P20	397	656	696	-	166	4-off M36 or 1 1/2"	902	254	60	795	288	360mm 380mm	I5"	01 I 1500					
P21	432	704	744	-	166	4-off M36 or 1 1/2"	940	254	67	865	309	390mm 400mm	I6"	01 I 1600					
P22	445	736	776	-	166	4-off M36 or 1 1/2"	966	254	67	890	316	420mm	I7"	01 I 1700					
P23	464	768	808	-	190	4-off M42 or 1 3/4"	1042	280	70	925	370	440mm 460mm	I8"	01 I 1800					
P24	483	796	836	-	188	4-off M42 or 1 3/4"	1092	304	73	965	402	480mm	I9"	01 I 1900					
P25	489	824	864	-	216	4-off M42 or 1 3/4"	1092	304	76	980	402	500mm	I20"	01 I 2000					
P26	533	884	924	-	206	4-off M42 or 1 3/4"	1194	304	80	1065	495	530mm	I21"	01 I 2100					
P27	552	916	956	-	206	4-off M42 or 1 3/4"	1220	304	83	1110	570	560mm	I22"	01 I 2200					
P28	578	857	896	102	220	8-off M36 or 1 1/2"	1346	304	90	1156	630	580mm	I23"	01 I 2300					
P29	597	888	928	105	220 84.1	8-off M36 or 1 1/2"	1372	304	90	1200	630	600mm	I24"	01 I 2400					

1) Add 'EX' or 'GR' to reference for expansion or fixed type respectively, e.g. **Bearing:** 01 B 320M EX or 01 B 1300 EX
Cartridge: 01 C 320M EX or 01 C 18 EX

2) Total movement tabulated. Maximum offset from centreline half this amount

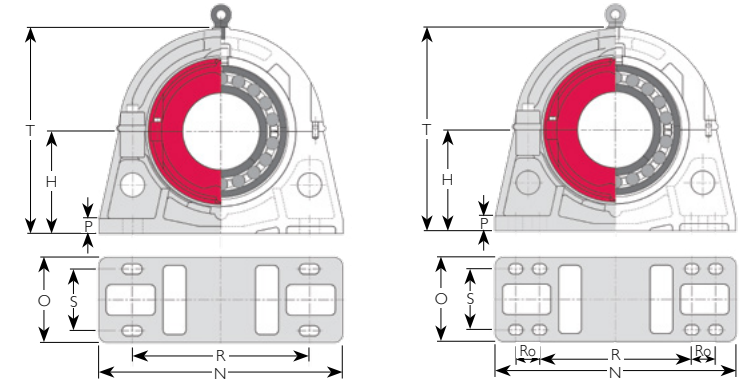
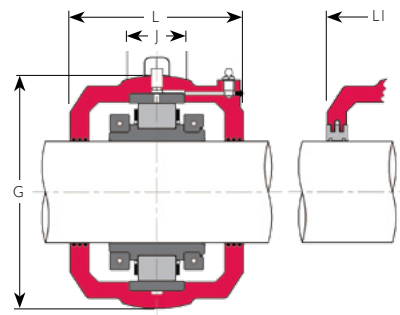
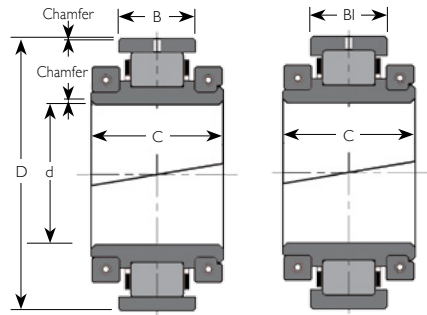


BEARING DATA								CARTRIDGE DATA							
Group Reference	Shaft Diameter d	Reference (1)		D (mm)	C (mm)	B/BI (mm)	Axial Float (2) (mm)	Mass (kg)	Cartridge References (1) for felt seals		for ATL seals	G (mm)	J (mm)	L/LI (mm)	Mass (kg)
02 200	50mm 1 15/16" 2"	02 B 50M	02 B 115 02 B 200	107.95	67.5	35.0 35.0	5	2.0	02 C 50M	02 C 115 02 C 200	02 C 03	134.94	32	114 114	4
02 208	60mm 2 3/16" 2 1/4" 2 7/16" 2 1/2"	02 B 60M 02 B 65M	02 B 203 02 B 204 02 B 207 02 B 208	127.00	72.3	38.9 38.9	5.5	3.0	02 C 60M 02 C 65M	02 C 203 02 C 204 02 C 207 02 C 208	02 C 04	157.16	38	126 126	7
02 300	70mm 2 11/16" 2 3/4" 2 15/16" 3"	02 B 70M 02 B 75M	02 B 211 02 B 212 02 B 215 02 B 300	149.22	82.6	46.1 46.1	6	5.0	02 C 70M 02 C 75M	02 C 211 02 C 212 02 C 215 02 C 300	02 C 05	177.80	50	140 140	9
02 308	80mm 3 3/16" 3 1/4" 3 7/16" 3 1/2"	02 B 80M 02 B 85M 02 B 90M	02 B 303 02 B 304 02 B 307 02 B 308	169.86	89.7	48.4 48.1	7	7.0	02 C 80M 02 C 85M 02 C 90M	02 C 303 02 C 304 02 C 307 02 C 308	02 C 06	203.20	50	154 154	10
02 400	100mm 3 11/16" 3 3/4" 3 15/16" 4"	02 B 100M 02 B 105M	02 B 311 02 B 312 02 B 315 02 B 400	193.68	92.1	51.6 51.6	8	9.0	02 C 100M 02 C 105M	02 C 311 02 C 312 02 C 315 02 C 400	02 C 07	231.78	64	146 146	12
02 408	110mm 4 3/16" 4 7/16" 4 1/2"	02 B 110M 02 B 115M	02 B 403 02 B 407 02 B 408	228.60	100.0	57.2 57.2	9	16.0	02 C 110M 02 C 115M	02 C 403 02 C 407 02 C 408	02 C 08	266.70	76	162 162	19
02 500	120mm 4 15/16" 5"	02 B 120M 02 B 125M 02 B 130M	02 B 415 02 B 500	254.00	114.3	63.5 63.5	10	20.0	02 C 120M 02 C 125M 02 C 130M	02 C 415 02 C 500	02 C 10	295.28	82	184 184	26

PEDESTAL DATA													Shaft Diameter d	Group Reference
Reference	H (mm)	Min. (mm)	Max. (mm)	Ro (mm)	S (mm)	Bolts	N (mm)	O (mm)	P (mm)	T (mm)	Mass (Kg)			
P03	80	226	242	-	-	2-off M16 or 5/8"	280	70	32	180	4.9	50mm	1 15/16" 2"	02 200
P04	95	260	280	-	-	2-off M20 or 3/4"	330	76	38	208	6.9	60mm 65mm	2 3/16" 2 1/4" 2 7/16" 2 1/2"	02 208
P05	112	312	328	-	-	2-off M24 or 7/8"	380	90	44	252	13.3	70mm 75mm	2 11/16" 2 3/4" 2 15/16" 3"	02 300
P06	125	342	366	-	-	2-off M24 or 7/8"	420	102	52	272	14.7	80mm 85mm 90mm	3 3/16" 3 1/4" 3 7/16" 3 1/2"	02 308
P07	143	374	410	-	-	2-off M24 or 7/8"	466	120	60	314	20.6	100mm 105mm	3 11/16" 3 3/4" 3 15/16" 4"	02 400
P08	162	438	462	-	120	4-off M24 or 7/8"	508	178	38	372	43.3	110mm 115mm	4 3/16" 4 7/16" 4 1/2"	02 408
P10	181	484	508	-	120	4-off M24 or 7/8"	558	178	41	415	54	120mm 125mm 130mm	4 15/16" 5"	02 500

1) Add 'EX' or 'GR' to reference for expansion or fixed type respectively, e.g: **Bearing:** 02 B 50M EX or 02 B 115 EX
Cartridge: 02 C 50M EX or 02 C 03 EX

2) Total movement tabulated. Maximum offset from centre line half this amount.



			BEARING DATA						CARTRIDGE DATA							
Group Reference	Shaft Diameter d		Reference (1)		D (mm)	C (mm)	B / BI (mm)	Axial		Cartridge References (1)						
								Float (2)	Mass (kg)	for felt seals	for ATL seals	G (mm)	J (mm)	L/LI (mm)	Mass (kg)	
02 508	140mm 145mm	5 3/16" 5 7/16" 5 1/2"	02 B 140M 02 B 145M	02 B 503 02 B 507 02 B 508	273.05	117.5	66.7 66.7	10	24.0	02 C 140M 02 C 145M	02 C 503 02 C 507 02 C 508	02 C 30	323.85	90	188 188	33
02 600	150mm 155mm 160mm	5 15/16" 6"	02 B 150M 02 B 155M 02 B 600-160M	02 B 515 02 B 600	292.10	123.8	68.3 68.3	10	29.0	02 C 150M 02 C 155M 02 C 600-160M*	02 C 515 02 C 600	02 C 31*	336.55	95	204 204	39
02E 608	160mm 170mm	6 7/16" 6 1/2"	02E B 160M 02E B 170M	02E B 607 02E B 608	317.50	140.0	83.3 83.3	11	39.0	02 C 160M 02 C 170M*	02 C 607 02 C 608	02 C 32*	368.30	95	206 232	56
02E 700	175mm 180mm	6 15/16" 7"	02E B 175M 02E B 180M	02E B 615 02E B 700	330.20	140.0	83.3 83.3	11	45.0	02 C 175M 02 C 180M	02 C 615 02 C 700	02 C 33	381.00	95	222 242	66
02E 800	190mm 200mm	7 15/16" 8"	02E B 190M 02E B 200M	02E B 715 02E B 800	368.30	156.0	90.5 90.5	13	59.0	02 C 190M 02 C 200M	02 C 715 02 C 800	02 C 34	425.50	105	235 258	84
02E 900	220mm 230mm	9"	02E B 220M 02E B 230M	02E B 900	393.70	163.0	90.5 90.5	13	68	02 C 220M 02 C 230M	02 C 900	02 C 35	457.20	110	242 274	98
02E 1000	240mm 250mm 260mm	10"	02E B 240M 02E B 250M 02E B 260M	02E B 1000	431.80	170.0	96.8 96.8	13	77	02 C 240M 02 C 250M 02 C 260M	02 C 1000	02 C 36*	495.30	118	248 280	105
02E 1100	280mm	11"	02E B 280M	02E B 1100	463.55	186.0	101.6 101.6	14	86	02 C 280M	02 C 1100	02 C 37	527.10	130	264 300	131
02E 1200	300mm	12"	02E B 300M	02E B 1200	495.30	193.0	103.2 103.2	14	123	02 C 300M	02 C 1200	02 C 38	552.50	128	268 306	129

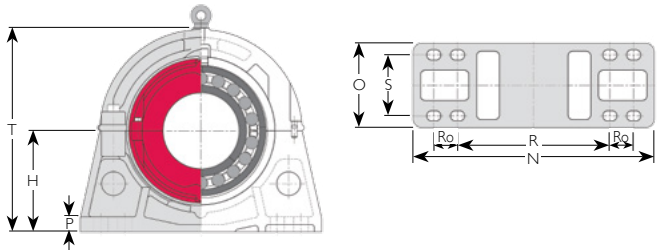
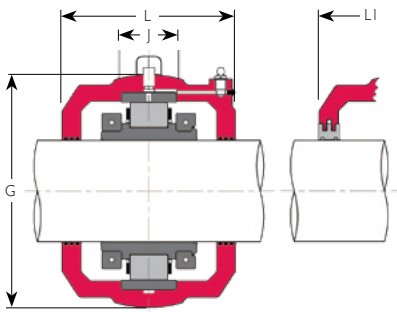
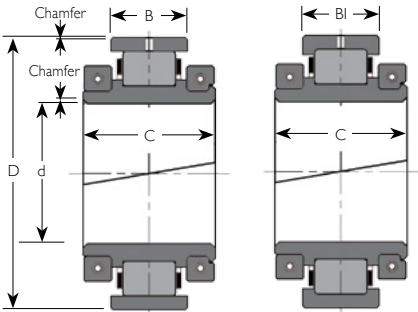
1) Add 'EX' or 'GR' to reference for expansion or fixed type respectively, e.g. **Bearing:** 02 B 140M EX or 02 B 503 EX
Cartridge: 02 C 140M EX or 02 C 30 EX

2) Total movement tabulated. Maximum offset from centreline half this amount.

* Add 'OTL' to reference for cartridge for ATL seals if the cartridge for felt seals with the same bore size is also marked*, eg 02 C 31 OTL

PEDESTAL DATA

Reference	H (mm)	Min. (mm)	Max. (mm)	Ro (mm)	S (mm)	Bolts	N (mm)	O (mm)	P (mm)	T (mm)	Mass (Kg)	Shaft Diameter d	Group Reference
P30	203	534	558	-	120	4-off M24 or 1"	610	178	51	460	76	140mm 145mm 5 3/16" 5 7/16" 5 1/2"	02 508
P31	210	546	570	-	128	4-off M24 or 1"	636	204	50	470	83	150mm 155mm 160mm 5 15/16" 6"	02 600
P32	267	428	468	-	172	4-off M30 or 1 1/4"	596	242	44	535	106	160mm 170mm 6 7/16" 6 1/2"	02E 608
P33	273	438	478	-	166	4-off M30 or 1 1/4"	636	242	44	545	116	175mm 180mm 6 15/16" 7"	02E 700
P34	305	488	528	-	190	4-off M30 or 1 1/4"	686	266	50	610	145	190mm 200mm 7 15/16" 8"	02E 800
P35	324	530	570	-	190	4-off M36 or 1 1/2"	750	280	50	650	179	220mm 230mm 9"	02E 900
P36	356	576	616	-	204	4-off M36 or 1 1/2"	812	292	54	710	212	240mm 250mm 260mm 10"	02E 1000
P37	378	514	554	101	254	8-off M30 or 1 1/4"	914	330	60	760	292	280mm 11"	02E 1100
P38	394	546	586	101	254	8-off M30 or 1 1/4"	958	330	60	790	330	300mm 12"	02E 1200

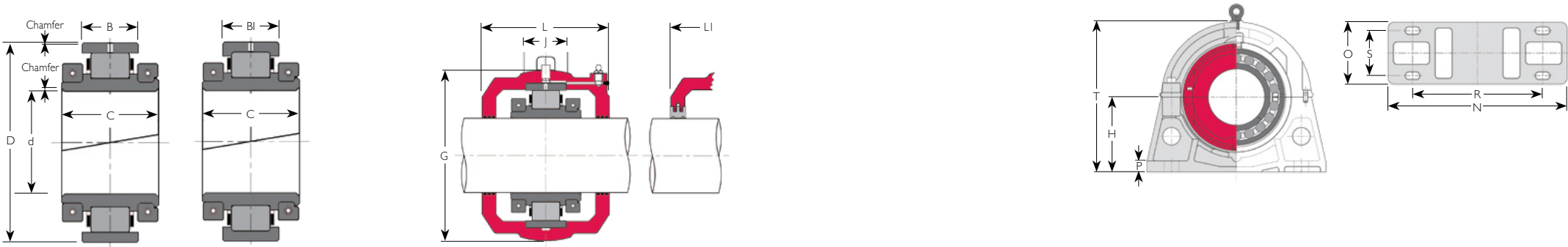


		BEARING DATA								CARTRIDGE DATA							
Group Reference	Shaft Diameter d	Reference (1)		Axial					Cartridge References (1)								
				D (mm)	C (mm)	B / BI (mm)	Float (2)	Mass (kg)	for felt seals		for ATL seals		G (mm)	J (mm)	L/LI (mm)	Mass (kg)	
02 I300	320mm 330mm	I3"	02 B 320M 02 B 330M	02 B I300	527.05	192.0	106.4 106.4	15	150	02 C 320M 02 C 330M	02 C I300	02 C 39	587.40	128	298 330	172	
02 I400	340mm 350mm 360mm	I4"	02 B 340M 02 B 350M 02 B 360M	02 B I400	565.15	200.0	115.9 115.9	16	182	02 C 340M 02 C 350M 02 C 360M	02 C I400	02 C 40	628.70	146	305 342	186	
02 I500	380mm	I5"	02 B 380M	02 B I500	584.20	200.0	111.1 111.1	16	186	02 C 380M	02 C I500	02 C 41	647.70	146	305 342	209	
02 I600	400mm	I6"	02 B 400M	02 B I600	615.95	200.0	115.9 115.9	16	209	02 C 400M	02 C I600	02 C 42	685.80	146	324 350	254	
02 I700	420mm	I7"	02 B 420M	02 B I700	647.70	200.0	119.1 119.1	17	241	02 C 420 M	02 C I700	02 C 43	717.60	146	324 356	264	
02 I800	440mm 460mm	I8"	02 B 440M 02 B 460M	02 B I800	666.75	200.0	115.9 115.9	17	250	02 C 440M 02 C 460M	02 C I800	02 C 44	733.40	146	324 356	265	
02 I900	480mm	I9"	02 B 480M	02 B I900	698.50	223.0	119.1 119.1	17	263	02 C 480M	02 C I900	02 C 45	762.00	146	338 374	272	
02 2000	500mm	20"	02 B 500M	02 B 2000	717.55	226.0	115.9 115.9	17	272	02 C 500M	02 C 2000	02 C 46	787.40	146	350 374	323	
02 2100	530mm	21"	02 B 530M	02 B 2100	762.00	229.0	119.1 119.1	18	309	02 C 530M	02 C 2100	02 C 47	831.90	150	350 374	351	
02 2200	560mm	22"	02 B 560M	02 B 2200	793.75	233.0	122.2 122.2	18	336	02 C 560M	02 C 2200	02 C 48	866.80	152	356 380	379	
02 2300	580mm	23"	02 B 580M	02 B 2300	812.80	232.0	119.1 119.1	16	340	02 C 580M	02 C 2300	02 C 49	882.70	152	356 380	386	
02 2400	600mm	24"	02 B 600M	02 B 2400	838.20	214.0	119.1 119.1	18	381	02 C 600M	02 C 2400	02 C 50	914.40	152	388 394	454	

1) Add 'EX' or 'GR' to reference for expansion or fixed type respectively, e.g. **Bearing:** 02 B 320M EX or 02 B I300 EX
Cartridge: 02 C 320M EX or 02 C 39 EX

2) Total movement tabulated. Maximum offset from centreline half this amount.

PEDESTAL DATA															
Reference	H (mm)	Min. (mm)	Max. (mm)	Ro (mm)	S (mm)	Bolts	N (mm)	O (mm)	P (mm)	T (mm)	Mass (Kg)	Shaft Diameter d		Group Reference	
P39	419	590	630	101	210	8-off M30 or 1 1/4"	1016	292	64	840	383	320mm 330mm	13"	02 I300	
P40	451	640	680	102	280	8-off M36 or 1 1/2"	1092	368	67	900	429	340mm 350mm 360mm	14"	02 I400	
P41	464	662	702	102	280	8-off M36 or 1 1/2"	1092	368	67	925	445	380mm	15"	02 I500	
P42	495	710	750	102	280	8-off M36 or 1 1/2"	1168	368	70	990	537	400mm	16"	02 I600	
P43	514	748	788	102	280	8-off M36 or 1 1/2"	1194	368	70	1030	564	420mm	17"	02 I700	
P44	533	768	808	104	280	8-off M36 or 1 1/2"	1244	368	73	1070	564	440mm 460mm	18"	02 I800	
P45	552	792	832	115	280	8-off M36 or 1 1/2"	1270	368	76	1110	690	480mm	19"	02 I900	
P46	572	824	864	115	280	8-off M36 or 1 1/2"	1296	368	80	1145	677	500mm	20"	02 2000	
P47	591	870	910	114	280	8-off M36 or 1 1/2"	1398	368	83	1180	905	530mm	21"	02 2100	
P48	616	904	956	114	280	8-off M42 or 1 3/4"	1422	382	86	1230	965	560mm	22"	02 2200	
P49	635	932	984	115	280	8-off M42 or 1 3/4"	1448	382	90	1270	1000	580mm	23"	02 2300	
P50	673	984	1036	114	280	8-off M42 or 1 3/4"	1524	382	92	1345	1050	600mm	24"	02 2400	



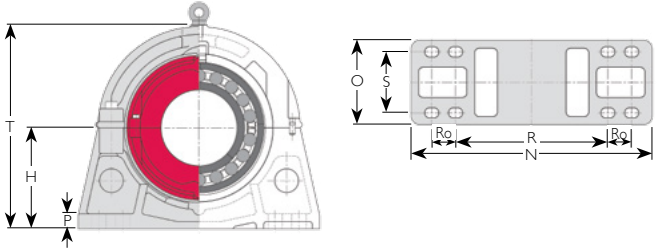
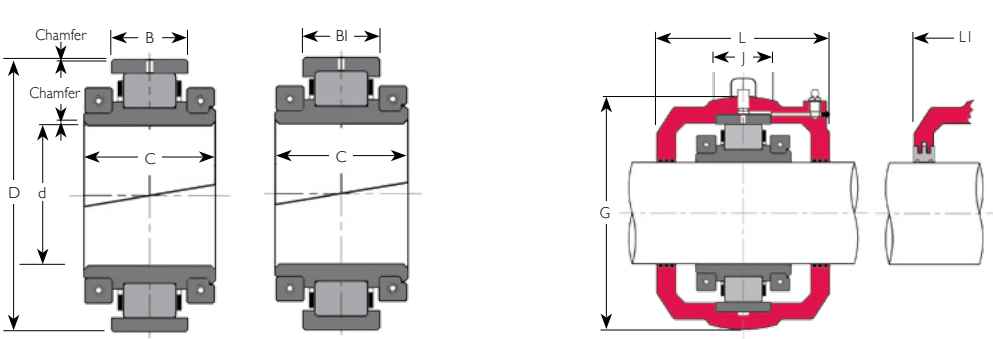
BEARING DATA									
Group Ref.	Shaft Diameter d	Reference (1)	D (mm)	C (mm)	B/BI (mm)	Axial Float (2) (mm)	Mass (kg)		
03 400	100mm	03 B 100M	03 B 315	254.00	136.0	84.2	11	30	
		03 B 400				84.2			
03 408	110mm	03 B 110M	03 B 407	266.70	147.0	87.3	11	36.0	
	120mm	03 B 120M	03 B 408			87.3			
03 500	130mm	03 B 130M	03 B 415	279.40	140.0	73.1	11	36.0	
		03 B 500	03 B 500			84.2			
03 508	140mm	03 B 140M	03 B 507	304.80	147.0	79.4	12	44.0	
		03 B 508	03 B 508			90.5			
03 600	150mm	03 B 150M	03 B 515	330.20	160.0	81.0	13	57.0	
		03 B 600	03 B 600			96.9			
03 608	160mm	03 B 160M	03 B 607	355.60	171.0	103.2	14	72.0	
	170mm	03 B 170M	03 B 608			103.2			
03 700	180mm	03 B 180M	03 B 615	374.65	178.0	92.1	15	79.0	
		03 B 700	03 B 700			108.8			
03 800	190mm	03 B 190M	03 B 715	419.10	191.0	97.7	16	105	
	200mm	03 B 200M	03 B 800			118.3			
03 900	220mm	03 B 220M	03 B 900	469.90	212.0	109.6	18	145	
		03 B 900	03 B 900			131.8			
03 1000	240mm	03 B 240M	03 B 1000	482.60	211.0	105.6	18	150	
	250mm	03 B 250M				124.6			
	260mm	03 B 260M							

CARTRIDGE DATA									
Cartridge References (1) for felt seals	Cartridge References (1) for ATL seals	Principal Dimensions G (mm)	J (mm)	L/LI (mm)	Mass (kg)				
03 C 100M	03 C 315	03 C 54	308.00	95	200	41			
	03 C 400				206				
03 C 110M	03 C 407	03 C 55	323.85	102	210	46			
03 C 120M	03 C 408				222				
03 C 130M	03 C 415	03 C 56	323.85	102	214	48			
	03 C 500				222				
03 C 140M	03 C 507	03 C 57	355.60	108	216	52			
	03 C 508				230				
03 C 150M	03 C 515	03 C 58	393.70	114	232	70			
	03 C 600				254				
03 C 160M	03 C 607	03 C 59	422.30	120	244	81			
03 C 170M	03 C 608				268				
03 C 180M	03 C 615	03 C 60	431.80	132	254	87			
	03 C 700				284				
03 C 190M	03 C 715	03 C 61	489.00	146	270	109			
03 C 200M	03 C 800				300				
03 C 220M	03 C 900	03 C 62	546.10	165	298	155			
					334				
03 C 240M	03 C 1000	03 C 63	558.80	165	298	161			
03 C 250M					334				
03 C 260M									

PEDESTAL DATA												
Reference	H (mm)	R Min. (mm)	R Max. (mm)	Ro (mm)	S (mm)	Bolts	N (mm)	O (mm)	P (mm)	T (mm)	Mass (Kg)	
P54	191	426	450	-	82	4-off M24 or 7/8"	514	152	38	405	61	
P55	197	446	470	-	88	4-off M24 or 1"	534	166	38	425	69	
P56	203	458	482	-	96	4-off M24 or 1"	546	166	48	435	74	
P57	229	494	534	-	102	4-off M30 or 1 1/4"	622	178	54	485	97	
P58	254	538	578	-	120	4-off M30 or 1 1/4"	666	204	57	535	142	
P59	267	608	648	-	140	4-off M30 or 1 1/4"	736	228	60	570	162	
P60	279	616	656	-	152	4-off M30 or 1 1/4"	762	254	64	580	172	
P61	311	616	656	-	172	4-off M36 or 1 1/2"	838	266	67	655	223	
P62	349	716	756	-	178	4-off M42 or 1 3/4"	952	280	76	730	309	
P63	394	650	690	-	304	4-off M42 or 1 3/4"	914	406	76	790	392	

Shaft Diameter d	Group Reference	
100mm	3 15/16" 4"	03 400
110mm	4 7/16" 4 1/2"	03 408
120mm		
130mm	4 15/16" 5"	03 500
140mm	5 7/16" 5 1/2"	03 508
150mm	5 15/16" 6"	03 600
160mm	6 7/16" 6 1/2"	03 608
170mm		
180mm	6 15/16" 7"	03 700
190mm	7 15/16" 8"	03 800
200mm		
220mm	9"	03 900
240mm		
250mm		
260mm	10"	03 1000

- 1) Add 'EX' or 'GR' to reference for expansion or fixed type respectively, e.g: **Bearing:** 03 B 100M EX or 03 B 315 EX
Cartridge: 03 C 100M EX or 03 C 54 EX
- 2) Total movement tabulated. Maximum offset from centreline half this amount.



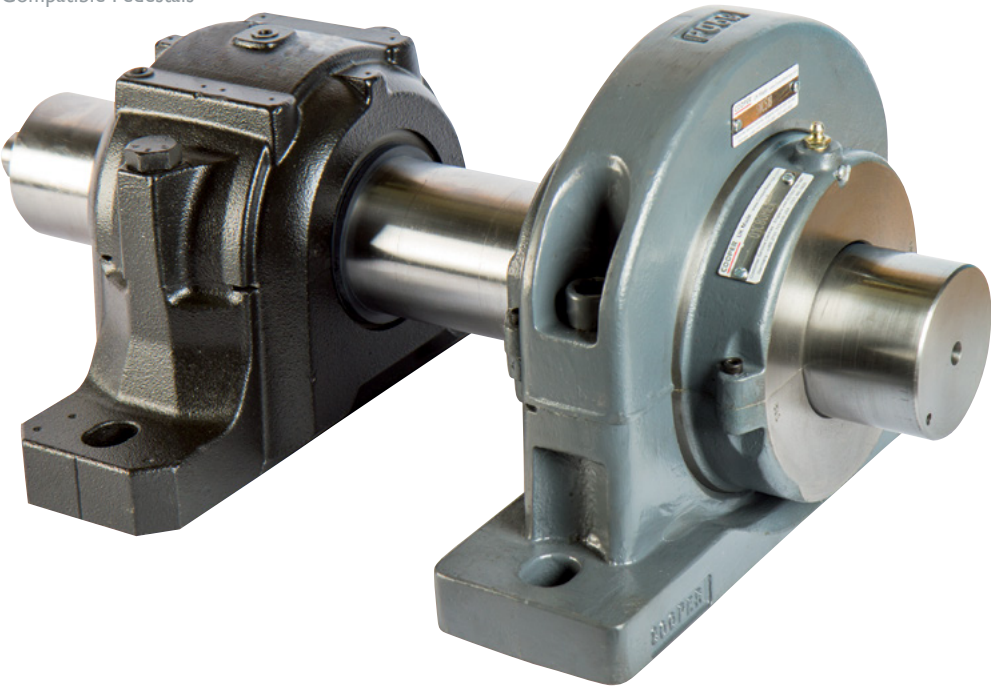
BEARING DATA								
Group Reference	Shaft Diameter d	Reference (1)		D (mm)	C (mm)	B/BI (mm)	Axial Float (2) (mm)	Mass (kg)
03E 1100	280mm 11"	03E B 280M	03E B 1100	495.30	244.0	139.7 139.7	20	182
03 1200	290mm 300mm 12"	03 B 290M 03 B 300M	03 B 1200	558.80	244.0	139.7 139.7	19	238
03 1300	320mm 13"	03 B 320M	03 B 1300	622.30	272.0	160.4 160.4	22	327
03E 1400	340mm 360mm 14"	03E B 340M 03E B 360M	03E B 1400	615.95	279.0	158.0 158.0	22	318
03 1500	380mm 400mm 15"	03 B 380M 03 B 400M	03 B 1500	685.80	292.0	166.7 166.7	23	431
03E 1700	420mm 440mm 17"	03E B 420M 03E B 440M	03E B 1700	700.00	284.0	160.0 160.0	23	395
03E 1800	460mm 18"	03E B 460M	03E B 1800	740.00	294.0	170.0 170.0	24	431
03 2000	500mm 530mm 20"	03 B 500M 03 B 530M	03 B 2000	850.90	300.0	187.4 187.4	26	730
03E 2200	560mm 22"	03E B 560M	03E B 2200	863.60	310.0	196.9 196.9	28	635
03E 2300	600mm 23"	03E B 600M	03E B 2300	890.00	310.0	184.0 184.0	27	680

		CARTRIDGE DATA					
		Cartridge References (1)		G (mm)	J (mm)	L/LI (mm)	Mass (kg)
		for felt seals	for ATL seals				
03E C 280M	03E C 1100	03E C 83	571.50	165	356 356	204	
03 C 290M 03 C 300M	03 C 1200	03 C 65	641.40	165	346 370	239	
03 C 320M	03 C 1300	03 C 66	717.60	170	368 418	273	
03E C 340M 03E C 360M	03E C 1400	03E C 86	704.90	196	432 432	385	
03 C 380M 03 C 400M	03 C 1500	03 C 68	774.70	202	400 438	399	
03E C 420M 03E C 440M	03E C 1700	03E C 89	788.00	200	440 442	408	
03E C 460M	03E C 1800	03E C 90	840.00	200	450 450	454	
03 C 500M 03 C 530M	03 C 2000	03 C 94	958.90	204	495 508	770	
03E C 560M	03E C 2200	03E C 94	958.90	204	490 490	671	
03E C 600M	03E C 2300	03E C 95	990.00	204	490 490	720	

		PEDESTAL DATA											
Reference	H (mm)	Min. (mm)	Max. (mm)	Ro (mm)	S (mm)	Bolts	N (mm)	O (mm)	P (mm)	T (mm)	Mass (Kg)		
P83	368	482	522	120	178	8-off M36 or 1 1/2"	940	280	70	785	205	280mm 11"	03E 1100
P65	457	654	694	101	330	8-off M36 or 1 1/2"	1092	420	76	915	586	290mm 300mm 12"	03 1200
P66	518	742	782	108	266	8-off M36 or 1 1/2"	1194	356	80	1035	655	320mm 13"	03 1300
P86	470	634	686	134	190	8-off M42 or 1 3/4"	1220	318	82	1000	464	340mm 360mm 14"	03E 1400
P68	559	780	832	115	292	8-off M42 or 1 3/4"	1270	394	92	1120	859	380mm 400mm 15"	03 1500
P89	508	664	716	150	210	8-off M48 or 2"	1270	360	90	1075	482	420mm 440mm 17"	03E 1700
P90	550	754	806	150	220	8-off M48 or 2"	1370	380	95	1165	705	460mm 18"	03E 1800
P94	622	914	966	165	242	8-off M56 or 2 1/4"	1600	406	102	1340	1000	500mm 530mm 20"	03 2000
P94	622	914	966	165	242	8-off M56 or 2 1/4"	1600	406	102	1340	1000	560mm 22"	03E 2200
P95	622	914	966	165	242	8-off M56 or 2 1/4"	1600 184.0	406	102	1340	930	600mm 23"	03E 2300

1) Add 'EX' or 'GR' to reference for expansion or fixed type respectively, e.g. Bearing: 03 B 280M EX or 03 B 1100 EX Cartridge: 03 C 280M EX or 03 C 83 EX

2) Total movement tabulated. Maximum offset from centreline half this amount.



COOPER ‘COMPATIBLE’ PEDESTALS

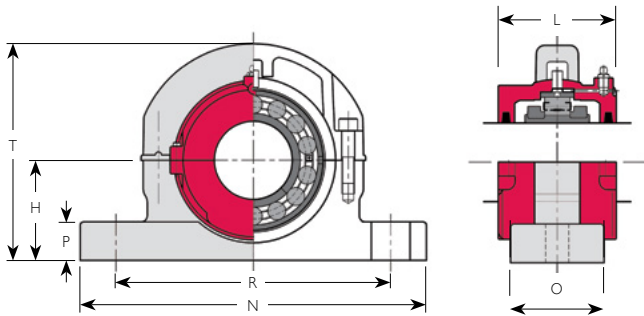
Cooper SNC500, SDC3100 and SAF500 Series pedestals are designed for use where interchangeability with SN500, SD3100 and SAF500 series pillow block units is required. They may be used to economically replace existing solid bearings, or may be incorporated into new machinery where the envelope dimensions of these units are desirable.

Generally, the bearings and cartridges are standard 01, 01E, 02 or 02E Series units. In some cases cartridges and bearings of reduced outside diameter are used in order to provide adequate pedestal base thickness. However, the load ratings of the standard bearings of the same bore size still apply.

The Cooper pedestals have bolt hole spacings and heights to centres corresponding to the equivalent industry standard units for solid bearings. However, the footprint, overall pedestal height and length on shaft may differ and should be checked against available space.

The tables on the following pages list the Cooper pedestals with the bearing and cartridge of the same bore size as the shaft diameter that is commonly accommodated in the equivalent pillow block with a solid bearing mounted on an adaptor sleeve. These pedestals may also be used with alternative sizes of Cooper bearing. Bearings and cartridges of the same group size (as tabulated in the main bearing, cartridge and pedestal pages) may be accommodated in the same pedestal. In many cases, bearings and cartridges of different series may also be accommodated in these pedestals, providing an even wider choice of bore sizes where the pedestal dimensions are appropriate and loading conditions permit.

SNC500 pedestals are manufactured from grade EN-GJL-250 grey iron to BS EN 1561 : 1997 as standard. SAF500 and SDC3100 pedestals are manufactured from grade EN-GJS-400/18 ductile iron to BS EN 1563 : 1997 as standard.



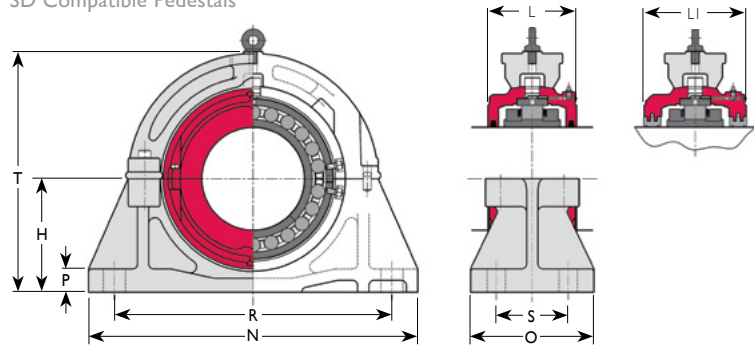
SN COMPATIBLE PEDESTALS

Shaft Diameter	Bearing Reference(1)	Reference(1) (pedestal only)	H (mm)	Min(mm)	R Max (mm)	Bolt size	N (mm)	O (mm)	P (mm)	T (mm)	L(2) (mm)	Pedestal Mass (kg)
60	01EB 60M	SNC513	80	226	242	M16	280	70	32	180	104	4.9
65	01EB 65M	SNC515	80	226	242	M16	280	70	32	180	104	4.9
70	01EB 70M	SNC516	95	254	266	M20	315	90	38	208	114	7.3
75	01EB 75M	SNC517	95	254	266	M20	315	90	38	208	114	7.3
80	01EB 80M	SNC518	100	284	296	M20	345	100	32	240	136	13.4
85	01EB 85M	SNC519*	112	284	296	M20	345	100	44	252	136	15.2
90	01EB 90M	SNC520*	112	312	328	M24	380	90	44	252	136	13.3
100	01EB 100M	SNC522*	125	342	366	M24	420	102	52	272	134	14.7
110	01 B 110M	SNC524*	140	344	356	M24	410	120	45	310	142	19.5
115	01 B 115M	SNC526*	150	372	388	M24	450	130	50	320	142	22.7
125	01 B 125M	SNC528*	150	414	426	M30	500	150	50	360	156	38.2
135	01 B 135M	SNC530*	160	444	456	M30	530	160	56	386	168	40
140	01 B 140M	SNC532*	170	462	478	M30	558	178	41	391	168	52

1) For full references of bearings and cartridges see pages 30 to 36

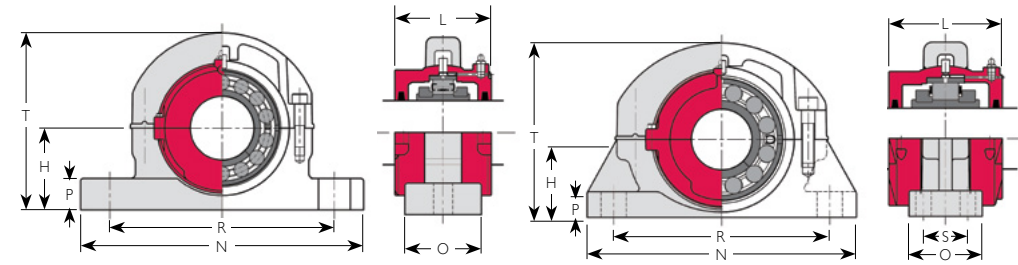
2) Applies for cartridges with either single seal groove or TL seals

*Pedestals equivalent to these sizes are also available in the Cooper SSNC500 range. Cooper SSNC500 pedestals have the same height to centre as the SNC500 range but do not have slots for the holding-down bolts. They may be drilled by the user for either 2 or 4 bolts. The SSNC500 pedestals are manufactured from ductile iron. Please consult Cooper for full dimensional and loading data.



SD COMPATIBLE PEDESTALS

Shaft Diameter d (mm)	Bearing Expansion/ Fixed	References		TL Cartridge Expansion/ Fixed	Pedestal Only	R										Masses (kg)		
		Standard Expansion/ Fixed	Cartridge Expansion/ Fixed			H (mm)	Min. (mm)	Max. (mm)	S (mm)	Bolt Size	N (mm)	O (mm)	P (mm)	T (mm)	L (mm)	LI (mm)	Pedestal only	Complete Unit
150	01 B 150M EX	01C 150M EX	01C 10 EX	SDC3134	PN3112	170	424	436	100	M24	510	178	40	401	174	174	48	98
	01 B 150M GR	01C 150M GR	01C 10 GR	401										204	204	53	109	
	02 B 150M EX10	02C 150M EX11	02C 31 EX20															
	02 B 150M GR11	02C 150M GR11	02C 31 GR22															
160	01 E B 160M EX	01C 160M EX	01C 11 EX	SDC3136	PN3113	180	438	462	110	M24	530	190	40	396	172	192	50	105
	01 E B 160M GR	01C 160M GR	01C 11 GR	440										204	204	69	178	
	02 E B 600-160M EX	02C 600-160M EX	02C 31 EX OTL															
	02 E B 600-160M GR	02C 600-160M GR	02C 31 GR OTL															
170	01 E B 170M EX	01C 170M EX	01C 12 EX	SDC3138	PN3210	190	468	492	120	M24	560	200	40	425	172	200	59	113
	01 E B 170M GR	01C 170M GR	01C 12 GR	457										206	232	83	164	
	02 E B 170M EX10	02C 170M EX10	02C 32 EX11															
	02 E B 170M GR13	02C 170M GR10	02C 32 GR13															
180	01 E B 180M EX	01C 180M EX	01C 12 EX	SDC3140	PN3312	210	503	517	130	M30	600	210	40	445	172	200	66	120
	01 E B 180M GR	01C 180M GR	01C 12 GR	482										222	242	109	222	
	02 E B 180M EX	02C 180M EX	02C 33 EX															
	02 E B 180M GR	02C 180M GR	02C 33 GR															
200	01 E B 200M EX	01C 200M EX	01C 13 EX	SDC3144	PN3410	220	533	547	140	M30	640	240	45	467	172	200	87	153
	01 E B 200M GR	01C 200M GR	01C 13 GR	525										235	258	115	238	
	02 E B 200M EX	02C 200M EX10	02C 34 EX10															
	02 E B 200M GR	02C 200M GR13	02C 34 GR15															
220	01 E B 220M EX	01C 220M EX	01C 14 EX	SDC3148	PN3510	240	593	607	150	M30	700	250	45	510	178	216	96	174
	01 E B 220M GR	01C 220M GR	01C 14 GR	564										242	274	141	328	
	02 E B 220M EX	02C 220M EX	02C 35 EX															
	02 E B 220M GR	02C 220M GR	02C 35 GR															
240	01 E B 240M EX	01C 240M EX	01C 15 EX	SDC3152	PN3610	260	642	658	160	M36	770	280	49	552	188	222	132	230
	01 E B 240M GR	01C 240M GR	01C 15 GR	614										248	280	174	390	
	02 E B 240M EX	02C 240M EX	02C 36 EX															
	02 E B 240M GR	02C 240M GR	02C 36 GR															
260	01 E B 260M EX	01C 260M EX	01C 16 EX	SDC3156	PN3612	280	662	678	160	M36	790	280	55	591	204	232	160	280
	01 E B 260M GR	01C 260M GR	01C 16 GR	634										248	300	199	445	
	02 E B 260M EX	02C 260M EX	02C 36 EX10															
	02 E B 260M GR	02C 260M GR	02C 36 GR11															
280	01 E B 280M EX	01C 280M EX	01C 16 EX	SDC3160	PN3711	300	702	718	190	M36	830	310	55	611	204	232	175	295
	01 E B 280M GR	01C 280M GR	01C 16 GR	678										264	300	247	493	
	02 E B 280M EX	02C 280M EX	02C 37 EX															
	02 E B 280M GR	02C 280M GR	02C 37 GR															
300	01 E B 300M EX	01C 300M EX	01C 17 EX	SDC3164		320	742	758	200	M36	880	320	60	663	216	248	208	354
	01 E B 300M GR	01C 300M GR	01C 17 GR															



SAF COMPATIBLE PEDESTALS

Shaft Diameter d (inches)	Bearing Reference(I)	Reference(I) (pedestal only)	H	R		S	Bolts		N	O	P	T	L(2)	Pedestal Mass (kg)
				Min	Max		No.	Size						
1 15/16	01 E B 115	SAFC511	2 3/4"	7 3/8"	7 7/8"	-	2	5/8"	9 5/8"	2 3/4"	7/8"	6 1/8"	3 13/16"	4.3
2 1/16	01 E B 203	SAFC513	3"	8 1/8"	9 1/2"	-	2	5/8"	11"	3 1/8"	1"	7"	4 1/16"	6.4
2 1/16	01 E B 207	SAFC515	3 1/4"	8 5/8"	9 5/8"	-	2	5/8"	11 1/4"	3 1/8"	1 1/8"	7 1/4"	4 1/16"	7.4
2 11/16	01 E B 211	SAFC516	3 1/2"	9 5/8"	11"	-	2	3/4"	13"	3 1/2"	1 3/16"	7 7/8"	4 1/2"	9.7
2 15/16	01 E B 215 02 B 215	SAFC517	3 3/4"	9 7/8"	11"	-	2	3/4"	13"	3 1/2"	1 7/16"	8 3/16"	4 1/2"	11.5
		FS AFC517	3 3/4"	10"	10 7/8"	2 3/16"	4	5/8"	13"	3 1/2"	1 1/4"	8 1/2"	5 1/2"	11.5
3 3/16	01 E B 303	SAFC518	4"	10 3/8"	11 5/8"	-	2	3/4"	13 3/8"	3 7/8"	1 1/4"	9 1/2"	5 5/16"	15.4
3 7/16	01 E B 307 02 B 307	SAFC520	4 1/2"	11 5/8"	13 1/8"	-	2	7/8"	15 1/4"	3 7/8"	1 3/4"	10"	5 5/16"	19.3
		FS AFC520	4 1/2"	11 5/8"	13 1/8"	2 3/8"	4	3/4"	15 1/4"	4 7/8"	1 3/4"	10 1/4"	6 1/16"	15.0
3 15/16	02 B 315	SAFC522	4 15/16"	12 5/8"	14 1/2"	2 3/4"	4	3/4"	16 1/2"	4 3/4"	2"	11 5/8"	5 3/4"	19.5
4 1/16	02 B 407	SAFC526	6"	14 5/8"	16"	3 1/4"	4	7/8"	18 3/8"	5 1/8"	2 3/8"	14 1/4"	6 3/8"	43
4 15/16	02 B 415 (3)	SAFC528 (3)	6"	16"	17 1/8"	3 3/8"	4	1"	20 1/8"	5 7/8"	1 3/8"	15	7 1/4"	54
5 7/16	02 B 507	SAFC532	6 11/16"	17 3/8"	19 1/4"	3 3/4"	4	1"	22"	6 1/4"	2 11/16"	16 3/4"	7 3/8"	74
5 15/16	02 B 515	SAFC534	7 1/16"	19 3/8"	21 5/8"	4 1/4"	4	1"	24 3/4"	6 3/4"	2 3/4"	17 1/4"	8"	83

- 1) For full references of bearings and cartridges see pages 30 and 36 to 38
 2) Applies for cartridges with either single seal groove or TL seals
 3) Special bearing and cartridge required for this size. Bearing ratings are as for standard 02 B 415, but outside diameters of bearing and cartridge differ from standard.

References: Fixed-type bearing: 02 B 415 GR 16
 Expansion-type bearing: 02 B 415 EX 16
 Fixed-type cartridge (for TL seals): 02 C 10 GR 21
 Expansion-type cartridge (for TL seals): 02 C 10 EX 21

FLANGES

Flanges provide a simple means of mounting Cooper split roller bearings against a vertical or horizontal face or bulkhead.

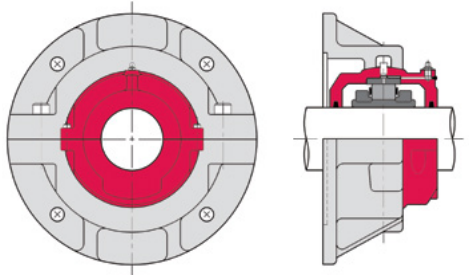
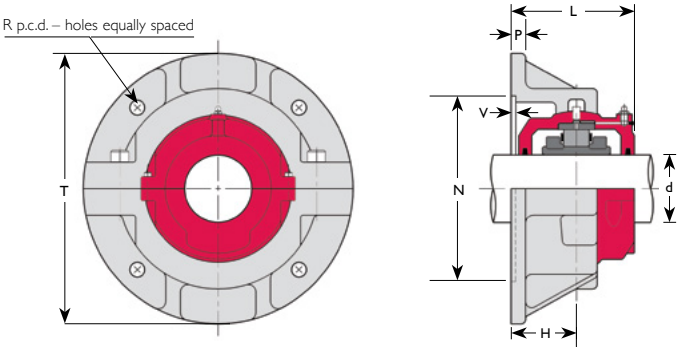
The most common types of flange are the round flange as shown on pages 51 to 55 and the more compact square flange as shown on page 56. Standard round flanges and square flanges are made from grey iron and ductile iron respectively. Alternative materials and designs are available.

Flanges are common between expansion (EX) and fixed (GR) units.

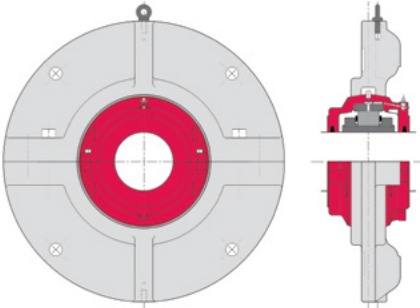
Maximum radial loads for standard units are 26% of static rating (Cor) when used with 01 or 02

Series bearings, and 20% of static rating when used with 01E, 02E and 100 Series bearings. Maximum axial loads are 25% of the axial rating (Ca) of 01 or 02 Series bearings, 18% for 100 Series and 13% for 01E or 02E Series bearings. These loadings can be exceeded considerably with modified construction or materials, and depending on loading direction.

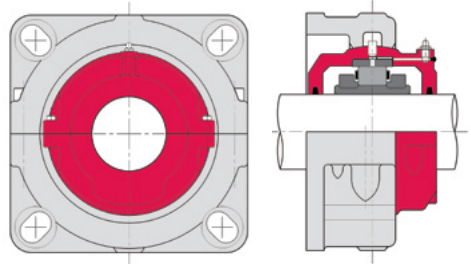
The bulkhead or support plate on which the flange is mounted must be of adequate strength and rigidity to support the imposed load with little distortion of the flange mounting area. Square flanges are more appropriate for steel frames or skid mounted units.



ROUND FLANGE



FLAT FLANGE



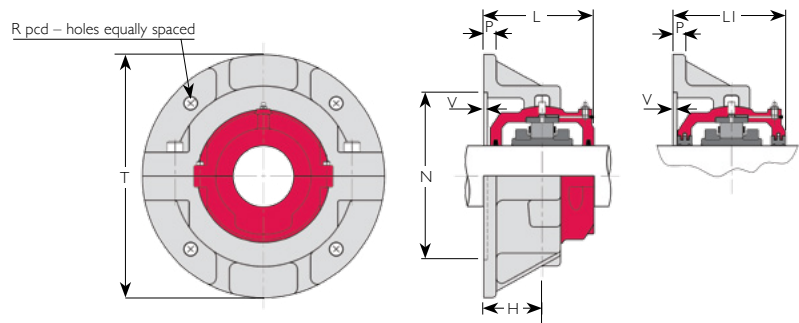
SQUARE (DF) FLANGE

100 SERIES

Group Reference	Shaft Diameter	Bearing Reference (I)	Flange Reference	T(2) (mm)	Bolts	R (mm)	P (mm)	H (mm)	N(3) (mm)	V(3) (mm)	L (mm)	LI (mm)	Mass (flange only) (kg)		
100 300	75mm	2 15/16" 3"	100 B 75M	100 B 215 100 B 300	F03	260	4-off M12 or 1/2"	218	16	67	166.69	3	119	119	9.1
100 307	85mm	3 7/16"	100 B 85M	100 B 307	F04	286	4-off M12 or 1/2"	242	16	73	192.09	3	130	130	12.4
100 400	100mm	3 15/16" 4"	100 B 100M	100 B 315 100 B 400	F05	330	4-off M16 or 5/8"	274	19	79	215.9	3	147	147	19.4
100 408	110mm 115mm	4 7/16" 4 1/2"	100 B 110M 100 B 115M	100 B 407 100 B 408	F06	356	4-off M16 or 5/8"	302	19	86	244.48	3	153	153	22
100 500	120mm 125mm 130mm	4 15/16" 5"	100 B 120M 100 B 125M 100 B 130M	100 B 415 100 B 500	F07	382	4-off M16 or 5/8"	334	22	92	276.23	3	163	163	26.6
100 508	140mm	5 7/16" 5 1/2"	100 B 140M	100 B 507 100 B 508	F08	432	4-off M24 or 1"	374	22	98	314.33	3	176	176	34.9
100 600	150mm	5 15/16" 6"	100 B 150M	100 B 515 100 B 600	F09	444	4-off M24 or 1"	384	25	98	317.5	3	182	182	40.8

1) For full references of bearings and cartridges see page 28
2) Dimension shown is as-cast dimension. Depending upon manufacturing method used, flanges supplied may be machined 5mm smaller
3) Dimensions shown are for locating spigot for mounting flange on to. Diameter tolerance of locating spigot: f8

R pcd – holes equally spaced

**01/01E SERIES**

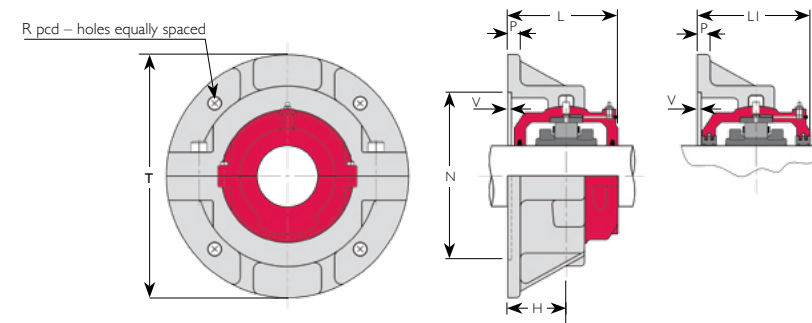
Group Reference	Shaft Diameter d	Bearing Reference (1)	Flange Reference	T(2) (mm)	Bolts	R (mm)	P (mm)	H (mm)	N(3) (mm)	V(3) (mm)	L (mm)	LI (mm)	Mass (flange only) (kg)
01 108	35mm 40mm	1 3-16" 1 1/4" 1 7/16" 1 1/2"	01 B 103 01 B 104 01 B 107 01 B 108	F01	204	4-off M12 or 1/2"	164	13	51	119.06	3	94	4.2
01E 200	45mm 50mm	1 11/16" 1 3/4" 1 15/16" 2"	01EB 111 01EB 112 01EB 115 01EB 200	F02	216	4-off M12 or 1/2"	180	13	57	136.53	3	106	5.1
01E 208	55mm 60mm 65mm	2 3/16" 2 1/4" 2 7/16" 2 1/2"	01EB 203 01EB 204 01EB 207 01EB 208	F03	260	4-off M12 or 1/2"	218	16	67	166.69	3	119	9.1
01E 300	70mm 75mm	2 11/16" 2 3/4" 2 15/16" 3"	01EB 211 01EB 212 01EB 215 01EB 300	F04	286	4-off M12 or 1/2"	242	16	73	192.09	3	130	12.4
01E 308	80mm 85mm 90mm	3 3/16" 3 1/4" 3 7/16" 3 1/2"	01EB 303 01EB 304 01EB 307 01EB 308	F05	330	4-off M16 or 5/8"	274	19	79	215.9	3	147	19.4
01E 400	95mm 100mm 105mm	3 11/16" 3 3/4" 3 15/16" 4"	01EB 311 01EB 312 01EB 315 01EB 400	F06	356	4-off M16 or 5/8"	302	19	86	244.48	3	153	22.0
01 408	110mm 115mm	4 3/16" 4 7/16" 4 1/2"	01 B 403 01 B 407 01 B 408	F07	382	4-off M16 or 5/8"	334	22	92	276.23	3	163	26.6
01 500	120mm 125mm 130mm	4 15/16" 5"	01 B 120M 01 B 125M 01 B 130M	F08	432	4-off M24 or 1"	374	22	98	314.33	3	176	34.9
01 508	135mm 140mm	5 3/16" 5 7/16" 5 1/2"	01 B 503 01 B 507 01 B 508	F09	444	4-off M24 or 1"	384	25	98	317.5	3	182	40.8

1) For full references of bearings and cartridges see pages 30 to 34

2) Dimension shown is as-cast dimension. Depending upon manufacturing method used, flanges supplied may be machined 5mm smaller.

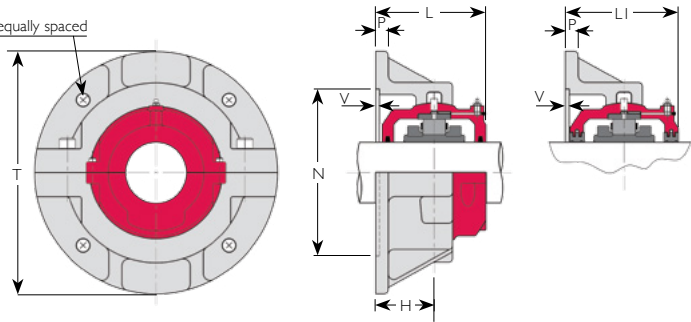
3) Dimensions shown are for locating spigot for mounting flange on to. Diameter tolerance of locating spigot: f8

R pcd – holes equally spaced

**01/01E SERIES**

Group Reference	Shaft Diameter d		Bearing Reference (1)		Flange Reference	T(2) (mm)	Bolts	R (mm)	P (mm)	H (mm)	N(3) (mm)	V(3) (mm)	L (mm)	LI (mm)	Mass (flange only) (kg)
01 600	150mm 160mm	5 15/16" 6"	01 B 150M 01 B 600-160M	01 B 515 01 B 600	F10	470	4-off M24 or 1"	412	25	114	346.07	3	201	201	50.2
01E 608	160mm 170mm	6 7/16" 6 1/2"	01E B 160M 01E B 608-170M	01E B 607 01E B 608	F11	496	4-off M24 or 1"	426	25	105	352.43	3	191	201	58
01E 700	170mm 175mm 180mm	6 15/16" 7"	01E B 170M 01E B 175M 01E B 180M	01E B 615 01E B 700	F12	508	4-off M24 or 1"	438	29	108	365.13	3	194	208	62
01E 800	190mm 200mm	7 15/16" 8"	01E B 190M 01E B 200M	01E B 715 01E B 800	F13	534	4-off M24 or 1"	474	32	108	400.05	3	194	208	71
01E 900	220mm 230mm	9"	01E B 220M 01E B 230M	01E B 900	F14	584	4-off M30 or 1 1/4"	512	35	117	431.8	3	206	225	85
01E 1000	240mm 250mm 260mm	10"	01E B 240M 01E B 250M 01E B 1000-260M	01E B 1000	F15	610	4-off M30 or 1 1/4"	542	35	117	463.55	3	211	228	100
01E 1100	260mm 270mm 275mm 280mm	11"	01E B 260M 01E B 270M 01E B 275M 01E B 280M	01E B 1100	F16	660	4-off M30 or 1 1/4"	584	38	124	504.83	3	226	240	116
01E 1200	290mm 300mm	12"	01E B 290M 01E B 300M	01E B 1200	F17	712	4-off M30 or 1 1/4"	626	38	133	539.75	3	241	257	119
01 1300	320mm 330mm 340mm	13"	01 B 320M 01 B 330M 01 B 1300-340M	01 B 1300	F18	812	4-off M36 or 1 1/2"	698	38	152	584.2	5	282	288	184
01 1400	340mm 350mm 360mm	14"	01 B 340M 01 B 350M 01 B 1400-360M	01 B 1400	F19	850	4-off M36 or 1 1/2"	738	40	140	610	7	270	276	207
01 1500	360mm 380mm	15"	01 B 360M 01 B 380M	01 B 1500	F20	914	8-off M30 or 1 1/4"	800	44	165	673.1	5	295	305	276
01 1600	390mm 400mm	16"	01 B 390M 01 B 400M	01 B 1600	F21	914	8-off M30 or 1 1/4"	800	44	165	673.1	5	305	308	273.0

R pcd – holes equally spaced

**02/02E SERIES**

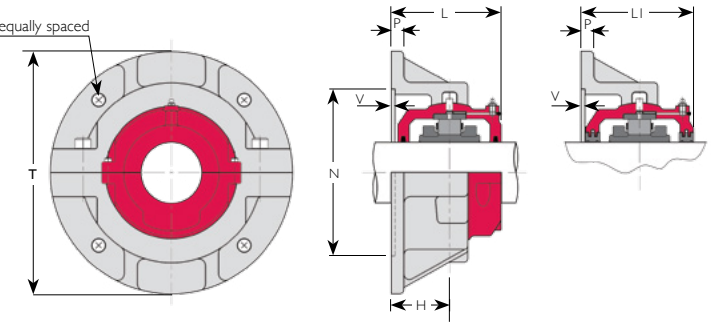
Group Reference	Shaft Diameter d		Bearing Reference (1)		Flange Reference	T(2) (mm)	Bolts	R (mm)	P (mm)	H (mm)	N(3) (mm)	V(3) (mm)	L (mm)	LI (mm)	Mass (flange only) (kg)
02 200	50mm	1 15/16" 2"	02 B 50M	02 B 115 02 B 200	F03	260	4-off M12 or 1/2"	218	16	67	166.69	3	124	124	9.1
02 208	60mm 65mm	2 3/16" 2 1/4" 2 7/16" 2 1/2"	02 B 60M 02 B 65M	02 B 203 02 B 204 02 B 207 02 B 208	F04	286	4-off M12 or 1/2"	242	16	73	192.09	3	136	136	12.4
02 300	70mm 75mm	2 11/16" 2 3/4" 2 15/16" 3"	02 B 70M 02 B 75M	02 B 211 02 B 212 02 B 215 02 B 300	F05	330	4-off M16 or 5/8"	274	19	79	215.9	3	149	149	19.4
02 308	80mm 85mm 90mm	3 3/16" 3 1/4" 3 7/16" 3 1/2"	02 B 80M 02 B 85M 02 B 90M	02 B 303 02 B 304 02 B 307 02 B 308	F06	356	4-off M16 or 5/8"	302	19	86	244.48	3	163	163	22.0
02 400	100mm 105mm	3 11/16" 3 3/4" 3 15/16" 4"	02 B 100M 02 B 105M	02 B 311 02 B 312 02 B 315 02 B 400	F07	382	4-off M16 or 5/8"	334	22	92	276.23	3	165	165	26.6
02 408	110mm 115mm	4 3/16" 4 7/16" 4 1/2"	02 B 110M 02 B 115M	02 B 403 02 B 407 02 B 408	F08	432	4-off M24 or 1"	374	22	98	314.33	3	179	179	34.9
02 500	120mm 125mm 130mm	4 15/16" 5"	02 B 120M 02 B 125M 02 B 130M	02 B 415 02 B 500	F10	470	4-off M24 or 1"	412	25	114	346.07	3	206	206	50

1) For full references of bearings and cartridges see pages 36 to 40

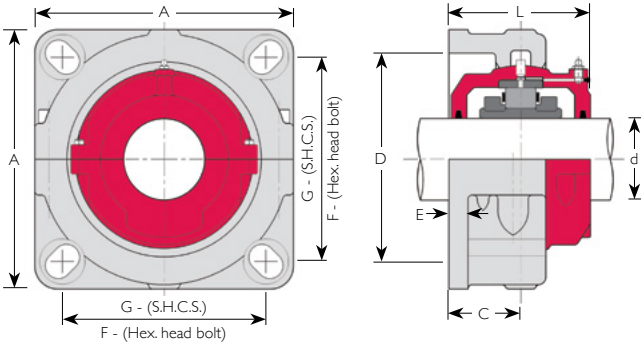
2) Dimension shown is as-cast dimension. Depending upon manufacturing method used, flanges supplied may be machined 5mm smaller

3) Dimensions shown are for locating spigot for mounting flange on to. Diameter tolerance of locating spigot: f8

R pcd – holes equally spaced

**02/02E SERIES**

Group Reference	Shaft Diameter d		Bearing Reference (1)		Flange Reference	T(2) (mm)	Bolts	R (mm)	P (mm)	H (mm)	N(3) (mm)	V(3) (mm)	L (mm)	LI (mm)	Mass (flange only) (kg)
02 508	140mm 145mm	5 3/16" 5 7/16" 5 1/2"	02 B 140M 02 B 145M	02 B 503 02 B 507 02 B 508	F30	508	4-off M24 or 1"	444	25	114	377.82	3	208	208	67
02 600	150mm 155mm 160mm	5 15/16" 6"	02 B 150M 02 B 155M 02 B 600-160M	02 B 515 02 B 600	F31	534	4-off M24 or 1"	466	25	124	393.7	3	226	226	81
02E 608	160mm 170mm	6 7/16" 6 1/2"	02E B 160M 02E B 170M	02E B 607 02E B 608	F32	584	4-off M30 or 1 1/4"	508	29	124	428.63	5	227	240	95
02E 700	175mm 180mm	6 15/16" 7"	02E B 175M 02E B 180M	02E B 615 02E B 700	F33	596	4-off M30 or 1 1/4"	524	32	130	444.5	5	241	251	100
02E 800	190mm 200mm	7 15/16" 8"	02E B 190M 02E B 200M	02E B 715 02E B 800	F34	648	4-off M30 or 1 1/4"	572	32	137	492.13	5	254.5	266	138
02E 900	220mm 230mm	9"	02E B 220M 02E B 230M	02E B 900	F35	712	4-off M36 or 1 1/2"	620	35	146	527.05	5	267	283	145
02E 1000	240mm 250mm 260mm	10"	02E B 240M 02E B 250M 02E B 260M	02E B 1000	F36	736	4-off M36 or 1 1/2"	660	38	149	568.33	5	273	289	178
02E 1100	280mm	11"	02E B 280M	02E B 1100	F37	762	8-off M30 or 1 1/4"	682	38	159	603.25	5	291	309	195
02E 1200	300mm	12"	02E B 300M	02E B 1200	F38	788	8-off M30 or 1 1/4"	708	41	162	628.65	5	296	315	195
02 1300	320mm 330mm	13"	02 B 320M 02 B 330M	02 B 1300	F39	914	8-off M30 or 1 1/4"	800	45	190	680	7	339	355	309



100 SERIES

Group Reference	Shaft Diameter d	Bearing Reference (1)	Flange Reference	A (mm)	SHCS Size	G centres (mm)	Hex. Head Bolt Size	F centres (mm)	C (mm)	D (mm)	E (mm)	L(2) (mm)	Mass (flange only) (kg)
100 300	75mm 2 15/16" 3"	100 B 75M 100 B 215 100 B 300	DF03	184	M16	136	5/8"	141	55	146	16	107	5.6
100 307	85mm 3 7/16"	100 B 85M 100 B 307	DF04	217	M20	164	3/4"	171	60	178	16	117	8.5
100 400	100mm 3 15/16" 4"	100 B 100M 100 B 315 100 B 400	DFN0510	214(3)	M20	171	3/4"	171	79	180	25	147	10.9

01E SERIES

Group Reference	Shaft Diameter d	Bearing Reference (1)	Flange Reference	A (mm)	SHCS Size	G centres (mm)	Hex. Head Bolt Size	F centres (mm)	C (mm)	D (mm)	E (mm)	L(2) (mm)	Mass (flange only) (kg)
01E 200	45mm 50mm 1 11/16" 1 3/4" 1 15/16" 2"	01E B 45M 01E B 50M 01E B 111 01E B 112 01E B 115 01E B 200	DF02	165	M12	114	1/2"	118	52	120	13	101	4
01E 208	55mm 60mm 65mm 2 3/16" 2 1/4" 2 7/16" 2 1/2"	01E B 55M 01E B 60M 01E B 65M 01E B 203 01E B 204 01E B 207 01E B 208	DF03	184	M16	136	5/8"	141	55	146	16	107	5.6
01E 300	70mm 75mm 2 11/16" 2 3/4" 2 15/16" 3"	01E B 70M 01E B 75M 01E B 211 01E B 212 01E B 215 01E B 300	DF04	217	M20	164	3/4"	171	60	178	16	117	8.5
01E 308	80mm 85mm 90mm 3 3/16" 3 1/4" 3 7/16" 3 1/2"	01E B 80M 01E B 85M 01E B 90M 01E B 303 01E B 304 01E B 307 01E B 308	DFN0510	214(3)	M20	171	3/4"	171	79	180	25	147	10.9

1) For full references of bearings and cartridges see pages 28 and 30

2) Applies for cartridges with either single seal groove or TL seals

3) Dimension applies to backface of flange. Joint bosses project beyond footprint of backface. Width over joint bosses: 255mm

HANGERS

Hanger units are a compact means of supporting the shafts of screw conveyors and similar equipment.

The 100 Series units offer the lowest housing frontal area for a given shaft diameter.

The bearing is mounted directly into a split grey iron housing ('hanger') with a threaded boss, to allow suspension from the conveyor cross-bracing. A swivel fixing at the cross-bracing joint is recommended to provide for alignment of the bearing.

Hangers are only suitable for housing expansion ('EX') type bearings.

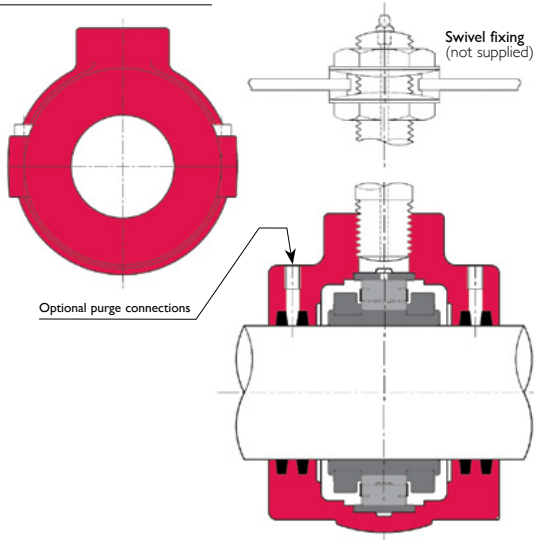
Double felt seals are supplied as standard. The standard seal grooves are also able to accommodate rubber lip seals or high temperature packing. A tapped hole in communication with the space between the seal grooves at each end of the housing is optionally provided. This is for connection to either a grease supply or an air supply for regular or continuous purging of the seals.

Another option is for the housing end bores to be machined to take heavy duty lip seals as illustrated below. The length on shaft of these units may be slightly greater than standard; details will be supplied on request.

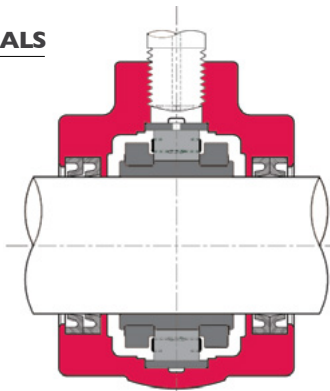
It is recommended that our technical department is contacted in order to obtain a recommendation for the sealing of each hanger unit application.

Lubrication points are not fitted to hangers as standard, with provision for lubrication of the bearing usually made through the suspension rod. Continuous grease feed is sometimes desirable.

STANDARD HANGER



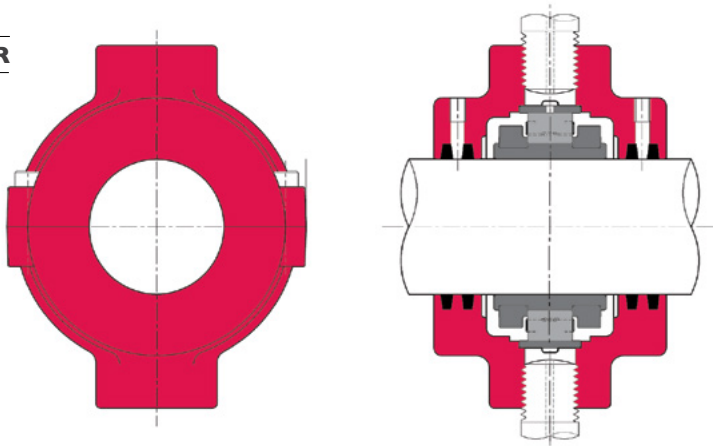
HANGER WITH HEAVY DUTY LIP SEALS



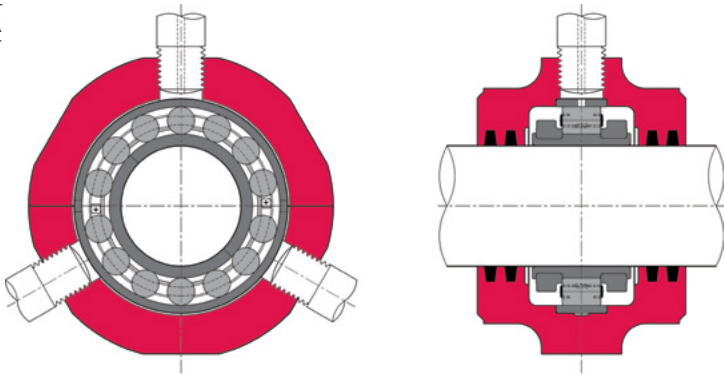
The standard type of hanger has a single threaded boss for suspension from above, by a single rod to minimise the obstruction to material flow in scroll conveyors. For applications where it is desired to locate the housing by rods from above and below, a double boss type is available.

A further type of hanger has three threaded bosses disposed at 120 degree intervals for location by three rods.

DOUBLEBOSSHANGER



TRIPLEBOSSHANGER



COOPER® THE ORIGINAL SPLIT ROLLER BEARING

The inventor of the split to the shaft roller bearing, Cooper has unrivalled expertise gained in over 100 years manufacturing both the bearing and the housing at their site in King's Lynn (UK)



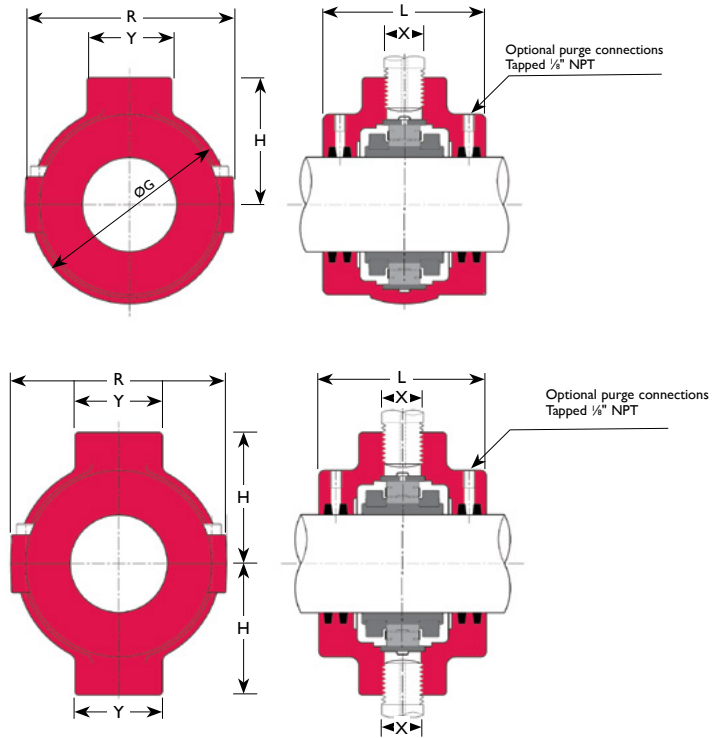
HIGHESTCAPACITY

Cooper's position as a leader in the field has been recently re-affirmed with the introduction of the 01E/02E series. Equipped with a robust brass cage and larger rollers the new series ensures significant improvements in radial and axial capacity confirming Cooper as the highest capacity split bearing on the market.

WIDESTRANGE

With 4 series of split cylindrical roller bearings: 100 (light), 01 (medium), 02 (heavy) and 03 (extra heavy) as well as a range of split taper roller bearings, Cooper has a range unmatched by any manufacturer.



**100 SERIES**

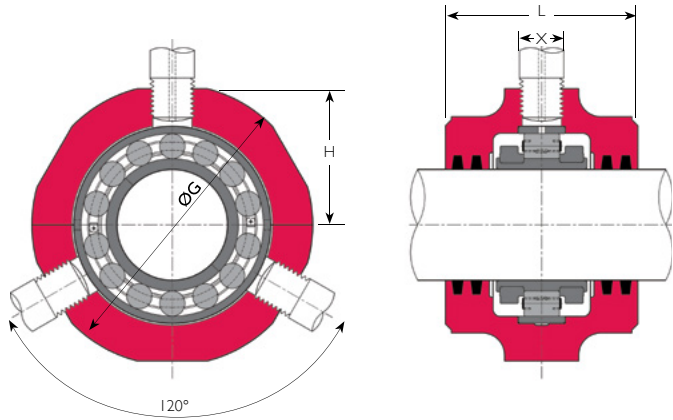
Group Reference	Shaft Diameter d	Bearing Reference	Hanger Only Reference (1)	G (mm)	L (mm)	H (mm)	X (2)	Y (mm)	R (mm)	Hanger Mass (3) (kg)
100 300	75mm 2 15/16" 3"	100 B 75M EX 100 B 300 EX	100 H 75M 100 H 300	134	108	82	M30 1"-8 UNC	50	139	4.7
100 307	85mm 3 7/16"	100 B 85M EX 100 B 307 EX	100 H 85M 100 H 307	158	130	92	M30 1"-8 UNC	50	162	8.0
100 400	100mm 3 15/16" 4"	100 B 100M EX 100 B 400 EX	100 H 100M 100 H 315 100 H 400	178	146	114	M36 1 1/2"-6 UNC	76	188	12.0
100 408	110mm 4 7/16" 115mm 4 1/2"	100 B 110M EX 100 B 115M EX 100 B 407 EX 100 B 408 EX	100 H 110M 100 H 115M 100 H 407 100 H 408	203	152	127	M36 1 1/2"-6 UNC	76	204	14.0
100 500	120mm 4 15/16" 125mm 5" 130mm	100 B 120M EX 100 B 125M EX 100 B 130M EX 100 B 415 EX 100 B 500 EX	100 H 120M 100 H 125M 100 H 130M 100 H 415 100 H 500	232	156	140	M36 1 1/2"-6 UNC	76	226	16.4
100 508	140mm 5 7/16" 5 1/2"	100 B 140M EX 100 B 507 EX 100 B 508 EX	100 H 140M 100 H 507 100 H 508	276	162	156	M36 1 1/2"-6 UNC	76	238	22.3
100 600	150mm 5 15/16" 6"	100 B 150M EX 100 B 515 EX 100 B 600 EX	100 H 150M 100 H 515 100 H 600	280	158	160	M36 1 1/2"-6 UNC	76	264	20.9

01/01E SERIES

Group Reference	Shaft Diameter d	Bearing Reference	Hanger Only Reference (1)	G (mm)	L (mm)	H (mm)	X (2)	Y (mm)	R (mm)	Hanger Mass (3) (kg)
01 108	35mm 1 3/16" 40mm 1 1/4" 1 7/16" 1 1/2"	01 B 35M EX 01 B 40M EX 01 B 103 EX 01 B 104 EX 01 B 107 EX 01 B 108 EX	01 H 35M 01 H 40M 01 H 103 01 H 104 01 H 107 01 H 108	100	108	66	M30 1"-8 UNC	50	106	2.6
01E 200	45mm 1 11/16" 50mm 1 3/4" 1 15/16" 2"	01E B 45M EX 01E B 50M EX 01E B 111 EX 01E B 112 EX 01E B 115 EX 01E B 200 EX	01 H 45M 01 H 50M 01 H 111 01 H 112 01 H 115 01 H 200	118	108	76	M30 1"-8 UNC	50	123	4.1
01E 208	55mm 2 3/16" 60mm 2 1/4" 65mm 2 7/16" 2 1/2"	01E B 55M EX 01E B 60M EX 01E B 65M EX 01E B 203 EX 01E B 204 EX 01E B 207 EX 01E B 208 EX	01 H 55M 01 H 60M 01 H 65M 01 H 203 01 H 204 01 H 207 01 H 208	134	108	82	M30 1"-8 UNC	50	139	4.7
01E 300	70mm 2 11/16" 75mm 2 3/4" 2 15/16" 3"	01E B 70M EX 01E B 75M EX 01E B 211 EX 01E B 212 EX 01E B 215 EX 01E B 300 EX	01 H 70M 01 H 75M 01 H 211 01 H 212 01 H 215 01 H 300	158	130	92	M30 1"-8 UNC	50	162	8.0
01E 308	80mm 3 3/16" 85mm 3 1/4" 90mm 3 7/16" 3 1/2"	01E B 80M EX 01E B 85M EX 01E B 90M EX 01E B 303 EX 01E B 304 EX 01E B 307 EX 01E B 308 EX	01 H 80M 01 H 85M 01 H 90M 01 H 303 01 H 304 01 H 307 01 H 308	178	146	114	M36 1 1/2"-6 UNC	76	188	12.0
01E 400	95mm 3 11/16" 100mm 3 3/4" 105mm 3 15/16" 4"	01E B 95M EX 01E B 100M EX 01E B 105M EX 01E B 311 EX 01E B 312 EX 01E B 315 EX 01E B 400 EX	01 H 95M 01 H 100M 01 H 105M 01 H 311 01 H 312 01 H 315 01 H 400	203	152	127	M36 1 1/2"-6 UNC	76	204	14.0
01 408	110mm 4 3/16" 115mm 4 7/16" 4 1/2"	01 B 110M EX 01 B 115M EX 01 B 403 EX 01 B 407 EX 01 B 408 EX	01 H 110M 01 H 115M 01 H 403 01 H 407 01 H 408	232	156	140	M36 1 1/2"-6 UNC	76	226	16.4
01 500	120mm 4 15/16" 125mm 5" 130mm	01 B 120M EX 01 B 125M EX 01 B 130M EX 01 B 415 EX 01 B 500 EX	01 H 120M 01 H 125M 01 H 130M 01 H 415 01 H 500	276	162	156	M36 1 1/2"-6 UNC	76	238	22.3
01 508	135mm 5 3/16" 140mm 5 7/16" 5 1/2"	01 B 135M EX 01 B 140M EX 01 B 503 EX 01 B 507 EX 01 B 508 EX	01 H 135M 01 H 140M 01 H 503 01 H 507 01 H 508	280	158	160	M36 1 1/2"-6 UNC	76	264	20.9

1) For grease / air purge points to seals add 'AP' to reference, e.g.: 01 H 125M AP For double boss type add 'DOUBLE BOSS' to reference, e.g.: 01 H 125M AP For double boss type with purge points to seals add 'DOUBLE BOSS AP' to reference, e.g.: 01 H 125M DOUBLE BOSS AP

2) Hangers with metric bore sizes have metric mounting threads as standard. Hangers with inch-size bore sizes have UNC mounting threads as standard.
3) Mass of single boss version. Double boss version slightly heavier.



TRIPLE BOSS HANGERS

Group Reference	Shaft Diameter d	Bearing Reference		Hanger Only Reference (I)		G (mm)	L (mm)	H (mm)	X(I)	Hanger Mass (kg)		
01E 200	1 11/16"		01E B 111 EX		01 H 111 TRIPLE BOSS	160	109	76	M30	1"-8 UNC	6.4	
	45mm	01E B 45M EX	01E B 112 EX	01 H 45M TRIPLE BOSS								
	50mm	01E B 50M EX	01E B 115 EX	01 H 50M TRIPLE BOSS								
	2"		01E B 200 EX	01 H 200 TRIPLE BOSS								
01E 300	2 11/16"		01E B 211 EX		01 H 211 TRIPLE BOSS	190	130	92	M30	1"-8 UNC	10.0	
	70mm	01E B 70M EX	01E B 212 EX	01 H 70M TRIPLE BOSS								
	75mm	01E B 75M EX	01E B 215 EX	01 H 75M TRIPLE BOSS								
	3"		01E B 300 EX	01 H 300 TRIPLE BOSS								
100 307	85mm	3 7/16"	100 B 85M EX	100 B 307 EX	100 H 85M TRIPLE BOSS	100 H 307 TRIPLE BOSS	190	130	92	M30	1"-8 UNC	10.0
01 408	4 3/16"		01 B 403 EX		01 H 403 TRIPLE BOSS	290	170	140	M36	1 1/2"-6 UNC	30.0	
	4 7/16"	01 B 110M EX	01 B 407 EX	01 H 110M TRIPLE BOSS								
	4 1/2"	01 B 115M EX	01 B 408 EX	01 H 115M TRIPLE BOSS								
100 500	120mm	4 15/16"	100 B 120M EX	100 B 415 EX	100 H 120M TRIPLE BOSS	100 H 415 TRIPLE BOSS	290	170	140	M36	1 1/2"-6 UNC	30.0
	125mm	5"	100 B 125M EX	100 B 500 EX	100 H 125M TRIPLE BOSS	100 H 500 TRIPLE BOSS						
	130mm		100 B 130M EX		100 H 130M TRIPLE BOSS							

I) Hangers with metric bore sizes have metric mounting threads as standard.
Hangers with inch-size bore sizes have UNC mounting threads as standard.

TAKE-UP UNITS

Cooper Take-up units are an efficient means of tensioning the pulleys of conveyors and elevators.

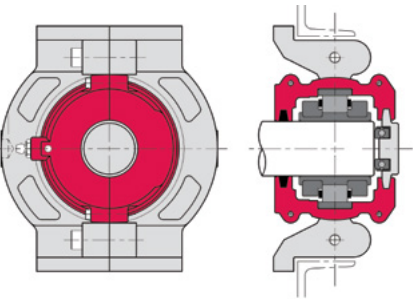
Each take-up unit consists of a Cooper split roller bearing in a swivel cartridge mounted in a cast iron sliding unit. Two basic configurations are available – the 'push' type and 'tension' type as illustrated.

Usually a Cooper take-up will be mounted at each end of the shaft. Up to and including

90mm/3½" bore size the standard arrangement uses two expansion (EX) bearings, with axial location provided by blanking plates and ball thrust bearings. Above 90mm/3½" bore size the standard arrangement uses two fixed (GR) bearings and plain blanking plates. If a through-shaft or different method of axial location is required, please consult our technical department.

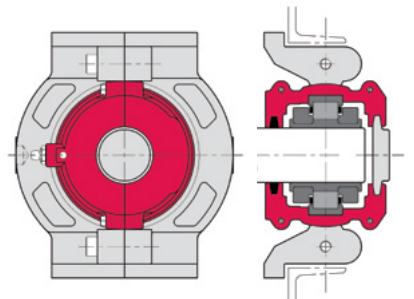
PUSH TYPE

Up to 90mm arrangement



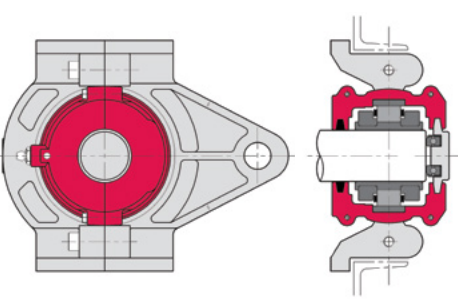
PUSH TYPE

Over 90mm arrangement



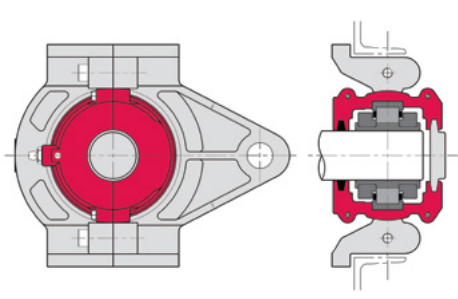
TENSION TYPE

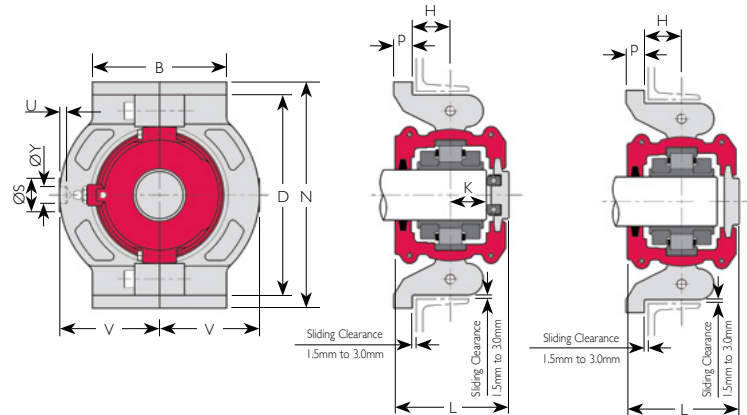
Up to 90mm arrangement



TENSION TYPE

Over 90mm arrangement



**100 SERIES UP TO 90mm BORE SIZE**

Group Reference	Shaft Diameter d	References (1)		Bearing	Take-up housing	B (mm)	N (mm)	D (mm)	V (mm)	K (mm)	P (mm)	H (mm)	L (mm)	S (mm)	Y (mm)	U (mm)	Mass (Complete unit) (kg)
100 300	75mm	2 15/16" 3"	100 B 75M	100 B 215 100 B 300	TP03	128	235	203	102	30	20	32	104	38	16	6	13
100 307	85mm	3 7/16"	100 B 85M	100 B 307	TP04	152	266	229	114	35	22	40	114	41	16	6	17

1) For radial bearing only reference (for standard arrangement) add 'EX' e.g. 100 B 75M EX. Ball thrust bearings are usually

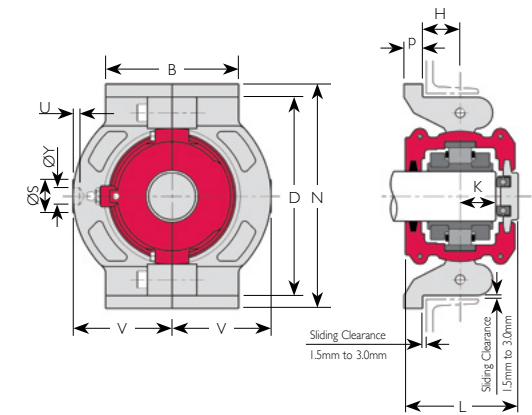
supplied complete with blanking plate. Refer to page 12
For cartridge reference refer to page 28

100 SERIES OVER 90mm BORE SIZE

Group Reference	Shaft Diameter d	References (2)		Bearing	Take-up housing	B (mm)	N (mm)	D (mm)	V (mm)	P (mm)	H (mm)	L (mm)	S (mm)	Y (mm)	U (mm)	Mass (Complete unit) (kg)
100 400	100mm	3 15/16" 4"	100 B 100M	100 B 315 100 B 400	TP05	190	318	280	140	22	40	136	51	16	6	26
100 408	110mm 115mm	4 7/16" 4 1/2"	100 B 110M 100 B 115M	100 B 407 100 B 408	TP06	204	342	305	152	22	43	134	51	19	6	29
100 500	120mm 125mm 130mm	4 15/16" 5"	100 B 120M 100 B 125M 100 B 130M	100 B 415 100 B 500	TP07	216	382	343	162	22	48	142	70	19	6	42
100 508	140mm	5 7/16" 5 1/2"	100 B 140M	100 B 507 100 B 508	TP08	254	420	381	190	25	51	156	76	19	6	60
100 600	150mm	5 15/16" 6"	100 B 150M	100 B 515 100 B 600	TP09	266	438	400	196	25	54	168	76	23	8	73

2) For radial bearing only reference (for standard arrangement) add 'GR' e.g. 100 B 100M GR

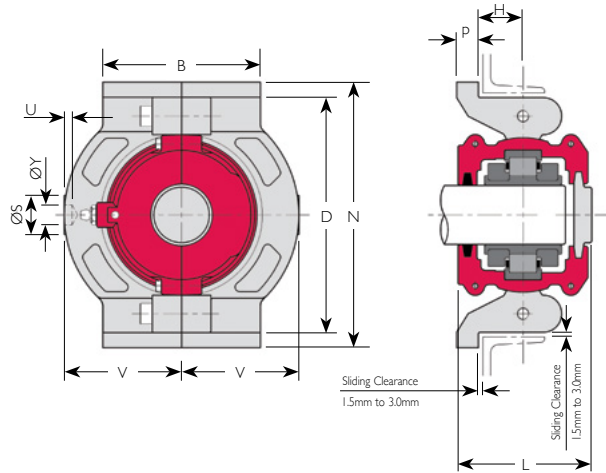
For cartridge reference refer to page 28

**01/01E SERIES UP TO 90mm BORE SIZE**

Group Reference	Shaft Diameter d	References (1)		Bearing	Take-up housing	B (mm)	N (mm)	D (mm)	V (mm)	K (mm)	P (mm)	H (mm)	L (mm)	S (mm)	Y (mm)	U (mm)	Mass (Complete unit) (kg)
01 108	35mm 40mm	1 3/16" 1 1/4" 1 7/16" 1 1/2"	01 B 35M 01 B 40M	01 B 103 01 B 104 01 B 107 01 B 108	TP01	102	172	153	76	27	14	29	86	25	13	5	6
01E 200	45mm 50mm	1 11/16" 1 3/4" 1 15/16" 2"	01E B 45M 01E B 50M	01E B 111 01E B 112 01E B 115 01E B 200	TP02	114	204	178	88	29	16	29	98	29	13	5	9
01E 208	55mm 60mm 65mm	2 3/16" 2 1/4" 2 7/16" 2 1/2"	01E B 55M 01E B 60M 01E B 65M	01E B 203 01E B 204 01E B 207 01E B 208	TP03	128	235	203	102	30	20	32	104	38	16	6	13
01E 300	70mm 75mm	2 11/16" 2 3/4" 2 15/16" 3"	01E B 70M 01E B 75M	01E B 211 01E B 212 01E B 215 01E B 300	TP04	152	266	229	114	35	22	40	114	41	16	6	17
01E 308	80mm 85mm 90mm	3 3/16" 3 1/4" 3 7/16" 3 1/2"	01E B 80M 01E B 85M 01E B 90M	01E B 303 01E B 304 01E B 307 01E B 308	TP05	190	318	280	140	40	22	40	136	51	16	6	27

1) For radial bearing only reference (for standard arrangement) add 'EX' e.g. 01 B 40M EX

For cartridge reference refer to page 30

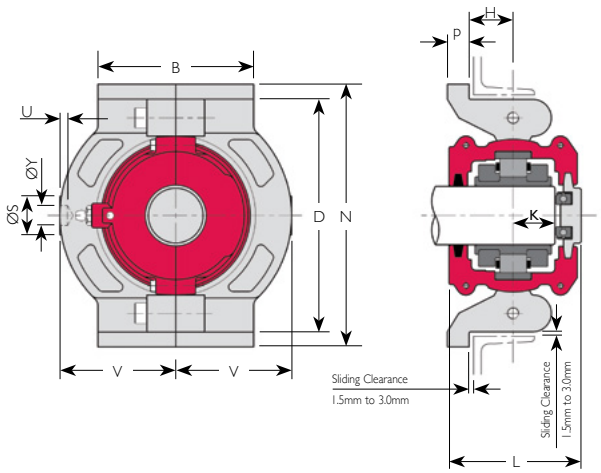


01/01E SERIES OVER 90mm BORE SIZE

Group Reference	Shaft Diameter d	References (I)										Mass (Complete unit) (kg)				
		Bearing	Take-up housing	B (mm)	N (mm)	D (mm)	V (mm)	P (mm)	H (mm)	L (mm)	S (mm)		Y (mm)	U (mm)		
01E 400	95mm	3 11/16"	01E B 95M	01E B 311	TP06	204	342	305	152	22	43	134	51	19	6	31
	100mm	3 3/4"	01E B 312													
	105mm	3 15/16"	01E B 315													
		4"	01E B 400													
01 408	110mm	4 3/16"	01 B 110M	01 B 403	TP07	216	382	343	162	22	48	142	70	19	6	46
	115mm	4 7/16"	01 B 115M	01 B 407												
		4 1/2"		01 B 408												
01 500	120mm	4 15/16"	01 B 120M	01 B 415	TP08	254	420	381	190	25	51	156	76	19	6	65
	125mm	5"	01 B 125M	01 B 500												
	130mm		01 B 130M													
01 508	135mm	5 3/16"	01 B 135M	01 B 503	TP09	266	438	400	196	25	54	168	76	23	8	80
	140mm	5 7/16"	01 B 140M	01 B 507												
		5 1/2"		01 B 508												
01 600	150mm	5 15/16"	01 B 150M	01 B 515	TP10	266	464	426	204	25	57	174	86	23	8	91
	160mm	6"	01 B 600-160M	01 B 600												

1) For radial bearing only reference (for standard arrangement) add 'GR' e.g. 01E B 100M GR
Ball thrust bearings are usually supplied complete with

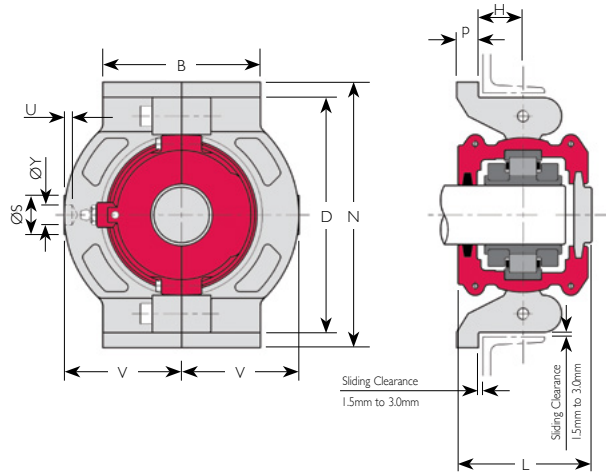
blanking plate. Refer to page 12
For cartridge reference refer to page 30



02 SERIES UP TO 90mm BORE SIZE

Group Reference	Shaft Diameter d	Reference (1)										Mass (Complete unit) (kg)					
		Bearing		Take-up housing	B (mm)	N (mm)	D (mm)	V (mm)	K (mm)	P (mm)	H (mm)		L (mm)	S (mm)	Y (mm)	U (mm)	
02 200	50mm	1 15/16" 2"	02 B 50M	02 B 115 02 B 200	TP03	128	235	203	102	35	20	32	114	38	16	6	12
02 208	60mm	2 3/16" 2 1/4"	02 B 60M	02 B 203 02 B 204	TP04	152	266	229	114	38	22	40	126	41	16	6	17
	65mm	2 7/16" 2 1/2"	02 B 65M	02 B 207 02 B 208													
02 300	70mm	2 11/16" 2 3/4"	02 B 70M	02 B 211 02 B 212	TP05	190	318	280	140	41	22	40	140	51	16	6	27
	75mm	2 15/16" 3"	02 B 75M	02 B 215 02 B 300													
02 308	80mm	3 3/16" 3 1/4"	02 B 80M	02 B 303 02 B 304	TP06	204	342	305	152	48	22	43	154	51	19	6	31
	85mm	3 7/16" 3 1/2"	02 B 85M	02 B 307 02 B 308													
	90mm		02 B 90M														

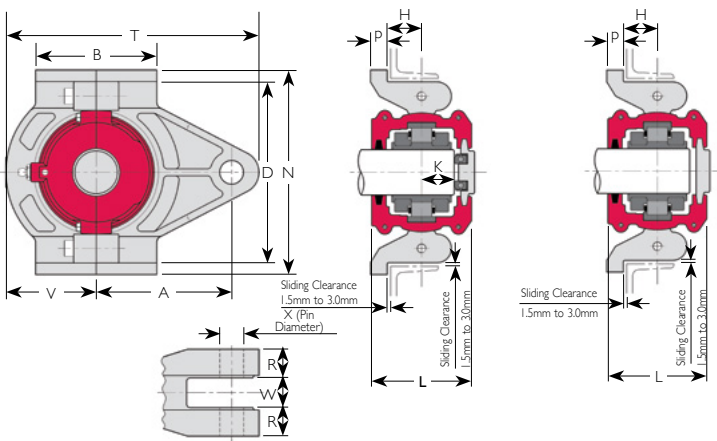
1) For radial bearing only reference (for standard arrangement) add 'EX' e.g. 02 B 50M EX
For cartridge reference refer to page 36



02 SERIES OVER 90mm BORE SIZE

Group Reference	Shaft Diameter d	References (1)											Mass (Complete unit) (kg)		
		Bearing	Take-up housing	B (mm)	N (mm)	D (mm)	V (mm)	P (mm)	H (mm)	L (mm)	S (mm)	Y (mm)		U (mm)	
02 400	100mm	3 11/16"	02 B 311	TP07	216	382	343	162	22	48	146	70	19	6	46
	105mm	3 3/4"	02 B 312												
		3 15/16" 4"	02 B 315 02 B 400												
02 408	110mm	4 3/16"	02 B 403	TP08	254	420	381	190	25	51	162	76	19	6	65
	115mm	4 7/16"	02 B 407												
		4 1/2"	02 B 408												
02 500	120mm	4 15/16"	02 B 415	TP10	266	464	426	204	25	57	184	86	23	8	91
	125mm	5"	02 B 125M												
	130mm		02 B 130M												
02 508	140mm	5 3/16"	02 B 503	TP09	266	438	400	196	25	54	168	76	23	8	109
	145mm	5 7/16"	02 B 140M												
		5 1/2"	02 B 145M 02 B 507 02 B 508												
02 600	150mm	5 15/16"	02 B 515	TP31	305	528	489	235	25	64	204	92	26	10	109
	155mm	6"	02 B 515M												
	160mm		02 B 600-160M												

1) For radial bearing only reference (for standard arrangement) add 'GR' e.g. 02 B 100M GR For cartridge reference refer to pages 36 and 38



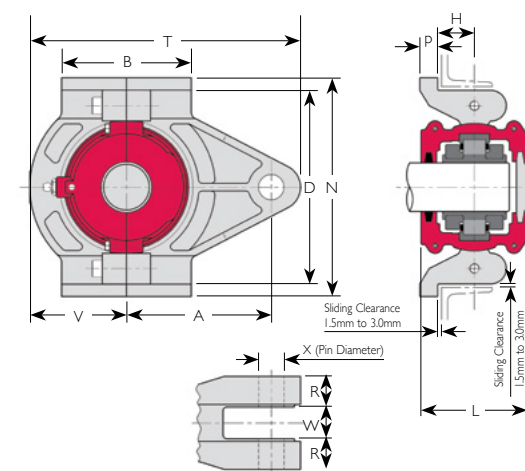
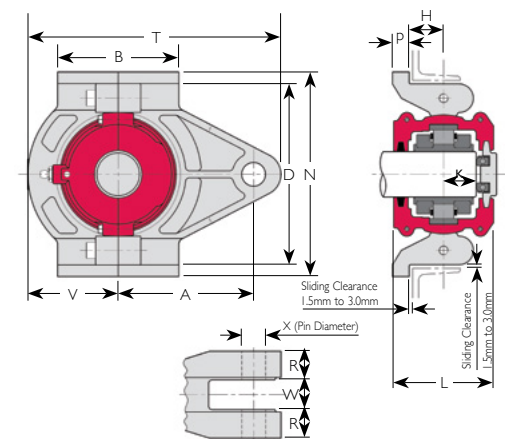
100 SERIES UP TO 90mm BORE SIZE

Group Reference	Shaft Diameter d	References (1)															Mass (Complete unit) (kg)		
		Bearing	Take-up housing	B (mm)	N (mm)	D (mm)	A (mm)	T (mm)	X (mm)	V (mm)	K (mm)	P (mm)	H (mm)	W (mm)	R (mm)	L (mm)			
100 300	75mm	2 15/16" 3"	100 B 75M	100 B 215 100 B 300	TT03	128	235	203	146	280	24	102	30	20	32	30	29	104	13
100 307	85mm	3 7/16"	100 B 85M	100 B 307	TT04	152	266	229	158	305	24	114	35	22	40	30	32	114	19

100 SERIES OVER 90mm BORE SIZE

Group Reference	Shaft Diameter	References (2)											Mass (Complete unit) (kg)				
		Bearing	Take-up housing	B (mm)	N (mm)	D (mm)	A (mm)	T (mm)	X (mm)	V (mm)	P (mm)	H (mm)		W (mm)	R (mm)	L (mm)	
100 400	100mm	3 15/16" 4"	100 B 100M 100 B 315 100 B 400	TT05	190	318	280	190	368	30	140	22	40	38	35	136	29
100 408	110mm 115mm	4 7/16" 4 1/2"	100 B 110M 100 B 115M 100 B 407 100 B 408	TT06	204	342	305	210	414	36	152	22	43	44	35	134	33
100 500	120mm 125mm 130mm	4 15/16" 5"	100 B 120M 100 B 125M 100 B 130M 100 B 415 100 B 500	TT07	216	382	343	228	445	42	162	22	48	44	41	142	47
100 508	140mm	5 7/16" 5 1/2"	100 B 140M 100 B 507 100 B 508	TT08	254	420	381	260	508	42	190	25	51	44	44	156	67
100 600	150mm	5 15/16" 6"	100 B 150M 100 B 515 100 B 600	TT09	266	438	400	266	514	42	196	25	54	44	48	168	82

1) For radial bearing only reference (for standard arrangement) add 'EX' e.g. 100 B 75M EX. Ball thrust bearings are usually supplied complete with blanking plate. Refer to page 12 For cartridge reference refer to page 28 2) For radial bearing only reference (for standard arrangement) add 'GR' e.g. 100 B 100M GR For cartridge reference refer to page 28

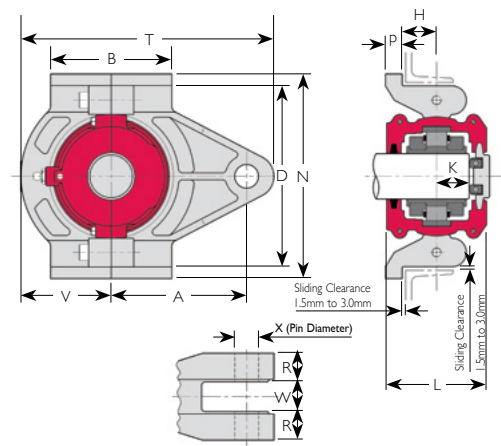


01/01E SERIES OVER 90mm BORE SIZE

Group Reference	Shaft Diameter d	References (I)													Mass (Complete unit) (kg)				
		Bearing		Take-up housing	B (mm)	N (mm)	D (mm)	A (mm)	T (mm)	X (mm)	V (mm)	K (mm)	P (mm)	H (mm)		W (mm)	R (mm)	L (mm)	
OI 108	35mm 40mm	1 3/16"		O1 B 103	TT01	102	172	153	114	216	20	76	27	14	29	25	24	86	7
		1 1/4"	O1 B 104																
		1 7/16"	O1 B 107																
		1 1/2"	O1 B 108																
OIE 200	45mm 50mm	1 11/16"		OIE B 111	TT02	114	204	178	128	242	24	88	29	16	29	25	25	98	10
		1 3/4"	OIE B 45M																
		1 15/16"	OIE B 50M																
		2"	OIE B 200																
OIE 208	55mm 60mm 65mm	2 3/16"		OIE B 203	TT03	128	235	203	146	280	24	102	30	20	32	30	29	104	13
		2 1/4"	OIE B 60M																
		2 7/16"	OIE B 207																
		2 1/2"	OIE B 208																
OIE 300	70mm 75mm	2 11/16"		OIE B 211	TT04	152	266	229	158	305	24	114	35	22	40	30	32	114	19
		2 3/4"	OIE B 212																
		2 15/16"	OIE B 215																
		3"	OIE B 300																
OIE 308	80mm 85mm 90mm	3 3/16"		OIE B 303	TT05	190	318	280	190	368	30	140	40	22	40	38	35	136	30
		3 1/4"	OIE B 304																
		3 7/16"	OIE B 307																
		3 1/2"	OIE B 308																

Group Reference	Shaft Diameter	Reference (I)																	Mass (Complete unit) (kg)
		Bearing	Take-up housing	B (mm)	N (mm)	D (mm)	A (mm)	T (mm)	X (mm)	V (mm)	P (mm)	H (mm)	W (mm)	R (mm)	L (mm)				
01E 400	95mm 100mm 105mm	3 11/16"	01E B 95M 01E B 100M 01E B 105M	01E B 311	TT06	204	342	305	210	414	36	152	22	43	44	35	134	34	
		3 3/4"		01E B 312															
		3 15/16"		01E B 315															
		4"		01E B 400															
01 408	110mm 115mm	4 3/16"	01 B 110M 01 B 115M	01 B 403	TT07	216	382	343	228	445	42	162	22	48	44	41	142	51	
		4 7/16"		01 B 407															
		4 1/2"		01 B 408															
01 500	120mm 125mm 130mm	4 15/16"	01 B 120M 01 B 125M 01 B 130M	01 B 415	TT08	254	420	381	260	508	42	190	25	51	44	44	156	71	
		5"		01 B 500															
01 508	135mm 140mm	5 3/16"	01 B 135M 01 B 140M	01 B 503	TT09	266	438	400	266	514	42	196	25	54	44	48	168	89	
		5 7/16"		01 B 507															
		5 1/2"		01 B 508															
01 600	150mm 160mm	5 15/16"	01 B 150M 01 B 600-160M	01 B 515	TT10	266	464	426	280	546	48	204	25	57	50	51	174	100	
		6"		01 B 600															

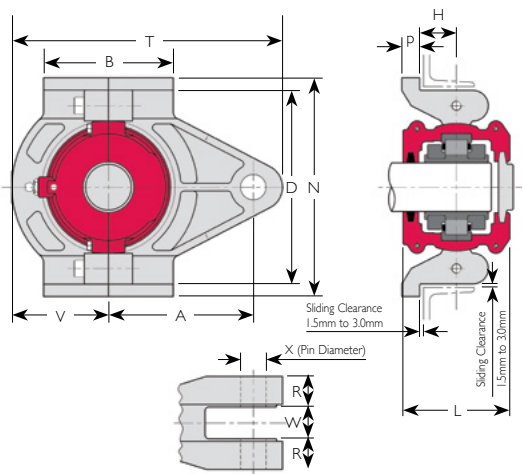
I) For radial bearing only reference (for standard arrangement)
add 'GR' e.g. 01E B 100M GR
For cartridge reference refer to page 30



02 SERIES UP TO 90mm BORE SIZE

Group Reference	Shaft Diameter d	References (I)																Mass (Complete unit) (kg)	
		Bearing	Take-up housing	B (mm)	N (mm)	D (mm)	A (mm)	T (mm)	X (mm)	V (mm)	K (mm)	P (mm)	H (mm)	W (mm)	R (mm)	L (mm)			
02 200	50mm	1 15/16" 2"	02 B 50M	02 B 115 02 B 200	TT03	128	235	203	146	280	24	102	35	20	32	30	29	114	13
02 208	60mm	2 3/16"	02 B 60M 02 B 65M	02 B 203	TT04	152	266	229	158	305	24	114	38	22	40	30	32	126	19
	65mm	2 1/4" 2 7/16" 2 1/2"		02 B 204 02 B 207 02 B 208															
02 300	70mm	2 11/16"	02 B 70M 02 B 75M	02 B 211	TT05	190	318	280	190	368	30	140	41	22	40	38	35	140	30
	75mm	2 3/4" 2 15/16" 3"		02 B 212 02 B 215 02 B 300															
02 308	80mm	3 3/16"	02 B 80M 02 B 85M 02 B 90M	02 B 303	TT06	204	342	305	210	414	36	152	48	22	43	44	35	154	34
	85mm	3 1/4"		02 B 304 02 B 307 02 B 308															
	90mm	3 7/16" 3 1/2"																	

1) For radial bearing only reference (for standard arrangement)
add 'EX' e.g. 02 B 50M EX
Ball thrust bearings are usually supplied complete with
blanking plate. Refer to page 12
For cartridge reference refer to page 30



02 SERIES OVER 90mm BORE SIZE

Group Reference	Shaft Diameter d	References (1)															Mass (Complete unit) (kg)	
		Bearing	Take-up housing	B (mm)	N (mm)	D (mm)	A (mm)	T (mm)	X (mm)	V (mm)	P (mm)	H (mm)	W (mm)	R (mm)	L (mm)			
02 400	100mm 105mm	3 11/16" 3 3/4" 3 15/16" 4"	02 B 100M 02 B 105M	02 B 311 02 B 312 02 B 315 02 B 400	TT07	216	382	343	228	445	42	162	22	48	44	41	146	51
02 408	110mm 115mm	4 3/16" 4 7/16" 4 1/2"	02 B 110M 02 B 115M	02 B 403 02 B 407 02 B 408	TT08	254	420	381	260	508	42	190	25	51	44	44	162	71
02 500	120mm 125mm 130mm	4 15/16" 5"	02 B 120M 02 B 125M 02 B 130M	02 B 415 02 B 500	TT10	266	464	426	280	546	48	204	25	57	50	51	184	100
02 508	140mm 145mm	5 3/16" 5 7/16" 5 1/2"	02 B 140M 02 B 145M	02 B 503 02 B 507 02 B 508	TT30	280	502	464	298	584	48	222	25	60	50	54	188	119
02 600	150mm 155mm 160mm	5 15/16" 6"	02 B 150M 02 B 155M 02 B 600-160M	02 B 515 02 B 600	TT31	305	528	489	312	616	48	235	25	64	50	57	204	141

1) For radial bearing only reference (for standard arrangement)
add 'GR' e.g. 02 B 100M GR
For cartridge reference refer to pages 36 and 38

ROD ENDS

Cooper split roller bearings in rod end housings provide a simple way of mounting roller bearings on cranks. As the complete bearing and housing unit is split radially, cranks can be made solid rather than being built-up or overhung. Typical applications include shaker screens and classifiers. Rod ends are available to suit 100, 01/01E and 02 Series bearings as shown on pages 28 to 30 and 36 to 38.

Each rod end consists of a split outer casing, which encloses a fixed (GR) bearing in a swivel cartridge. Two basic configurations are available – the 'T' type and the 'shoe' type. These can be modified to suit various rods and attachments.

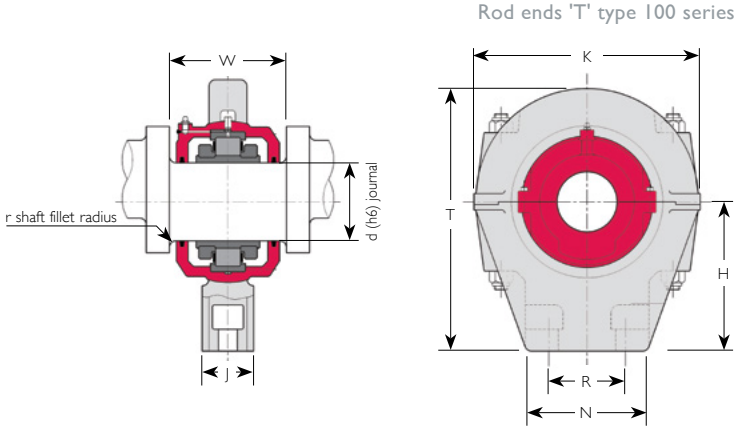
Standard rod ends are of grey iron. Spheroidal graphite iron or steel versions are available. Rod ends are supplied with matched cartridge to

reduce the clearance between the cartridge and rod-end (S1 fit).

Except for very slow speed applications, bearings with C2 clearance should be specified. Dimensions and load capacities of housings should be confirmed before finalising designs.

SHAFT DIMENSIONS

Journals should be machined to h6 tolerance. Close tolerance machining to the sides of the journal is not required. These are clearance only (i.e. not locating) as the bearing is positioned by the inner race being clamped onto the shaft. The journal widths and fillet radii listed in the tables are suggested dimensions to clear standard Cooper cartridges. Other combinations of journal width and fillet radius may be used. Special cartridges may be supplied if narrower journals are required.



100 SERIES

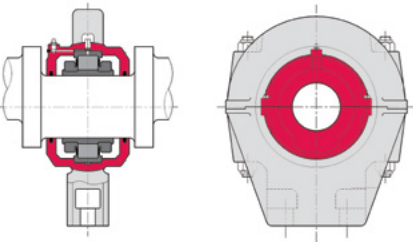
Group Reference	Shaft Diameter d	Bearing Reference (1)		Housing Reference (2)		W (max) (mm)	r (mm)	N (mm)	J (mm)	H (mm)	K (mm)	T (mm)	R (mm)	Bolts	Mass (Complete unit) (kg)
100 300	75mm 2 15/16" 3"	100 B 75M GR C2	100 B 215 GR C2 100 B 300 GR C2	100 CRES 75M	100 CRES 215 100 CRES 300	113	4.5	115	38	95	197	194	76(3)	M16	9
100 307	85mm 3 7/16"	100 B 85M GR C2	100 B 307 GR C2	100 CRES 85M	100 CRES 307	126	6	128	44	108	216	220	89(3)	M16	13
100 400	100mm 3 15/16" 4"	100 B 100M GR C2	100 B 315 GR C2 100 B 400 GR C2	100 CRES 100M	100 CRES 315 100 CRES 400	148	6	146	48	127	248	256	102(3)	M20	19
100 408	110mm 4 7/16" 115mm 4 1/2"	100 B 110M GR C2 100 B 115M GR C2	100 B 407 GR C2 100 B 408 GR C2	100 CRES 110M 100 CRES 115M	100 CRES 407 100 CRES 408	146	6	170	76	200	308	356	124	M24	35
100 500	120mm 125mm 130mm 4 15/16" 5"	100 B 120M GR C2 100 B 125M GR C2 100 B 130M GR C2	100 B 415 GR C2 100 B 500 GR C2	100 CRES 120M 100 CRES 125M 100 CRES 130M	100 CRES 415 100 CRES 500	154	6	190	86	222	334	390	136	M30	48
100 508	140mm 5 7/16" 5 1/2"	100 B 140M GR C2	100 B 507 GR C2 100 B 508 GR C2	100 CRES 140M	100 CRES 507 100 CRES 508	168	6	190	86	222	375	425	136	M30	60
100 600	150mm 5 15/16" 6"	100 B 150M GR C2	100 B 515 GR C2 100 B 600 GR C2	100 CRES 150M	100 CRES 515 100 CRES 600	187	9.5	204	102	279	442	502	140	M30	82

1) These are reduced clearance bearings which are standard specification for rod ends

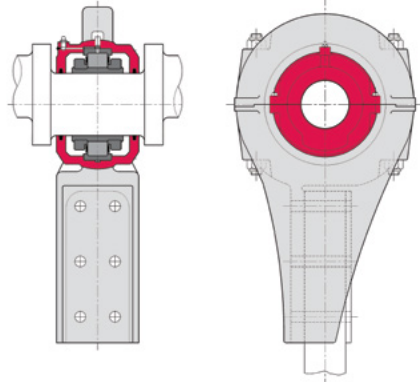
2) Reference refers to matched rod-end housing and cartridge together

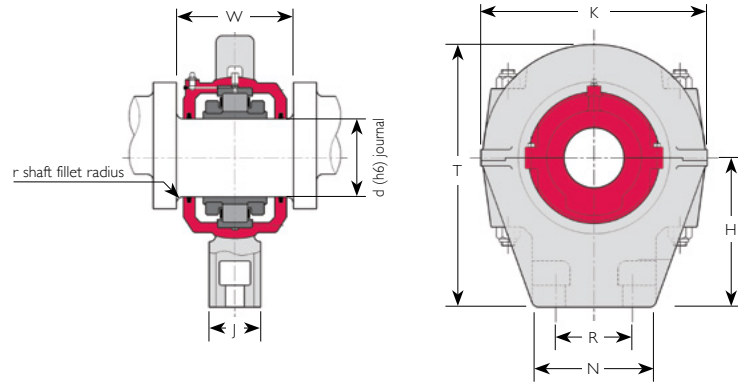
3) Holes tapped in end face

'T' TYPE



SHOE TYPE



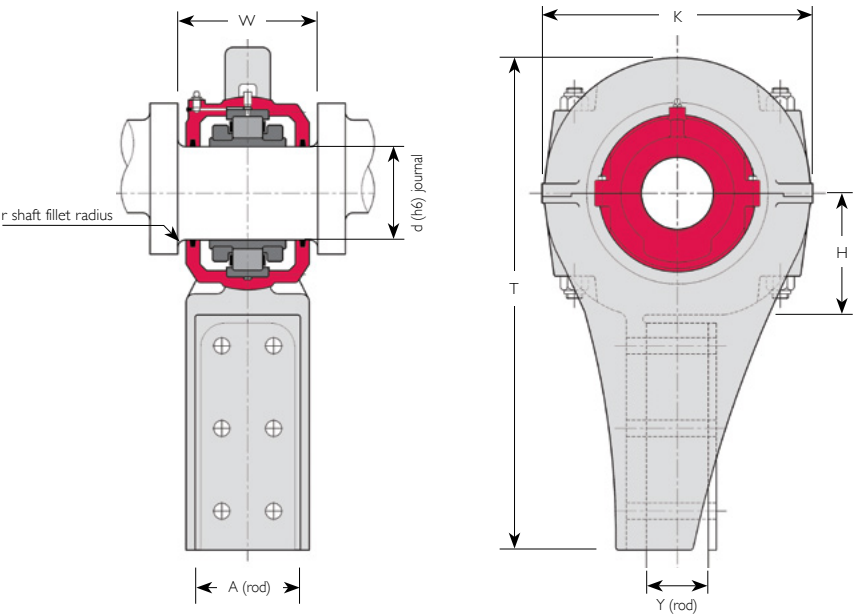
**01/01E SERIES**

Group Reference	Shaft Diameter d	Bearing Reference (1)	Housing Reference (2)	W (mm)	r (max) (mm)	N (mm)	J (mm)	H (mm)	K (mm)	T (mm)	R (mm)	Bolts	Mass (Complete unit) (kg)
01 108	1 3-16"	01 B 103 GR C2	01 CRET 103	92	3	86	30	76	140	152	57(3)	M12	6
	35mm	01 B 104 GR C2	01 CRET 104										
	40mm	01 B 107 GR C2	01 CRET 107										
	1 1/2"	01 B 108 GR C2	01 CRET 108										
01E 200	1 11/16"	01E B 111 GR C2	01 CRET 111	104	3	102	32	102	166	190	70(3)	M10	8
	45mm	01E B 112 GR C2	01 CRET 112										
	50mm	01E B 115 GR C2	01 CRET 115										
	2"	01E B 200 GR C2	01 CRET 200										
01E 208	2 3/16"	01E B 203 GR C2	01 CRET 203	113	4.5	115	38	95	197	194	76(3)	M16	9
	2 1/4"	01E B 204 GR C2	01 CRET 204										
	60mm	01E B 207 GR C2	01 CRET 207										
	65mm	01E B 208 GR C2	01 CRET 208										
01E 300	2 11/16"	01E B 211 GR C2	01 CRET 211	126	6	128	44	108	216	220	89(3)	M16	13
	2 3/4"	01E B 212 GR C2	01 CRET 212										
	70mm	01E B 215 GR C2	01 CRET 215										
	75mm	01E B 300 GR C2	01 CRET 300										
01E 308	3 3/16"	01E B 303 GR C2	01 CRET 303	148	6	146	48	127	248	256	102(3)	M20	20
	3 1/4"	01E B 304 GR C2	01 CRET 304										
	85mm	01E B 307 GR C2	01 CRET 307										
	90mm	01E B 308 GR C2	01 CRET 308										
01E 400	3 11/16"	01E B 311 GR C2	01 CRET 311	146	6	170	76	200	308	356	124	M24	36
	3 3/4"	01E B 312 GR C2	01 CRET 312										
	100mm	01E B 315 GR C2	01 CRET 315										
	105mm	01E B 400 GR C2	01 CRET 400										
01 408	4 3/16"	01 B 403 GR C2	01 CRET 403	154	6	190	86	222	334	390	136	M30	52
	4 7/16"	01 B 407 GR C2	01 CRET 407										
	110mm	01 B 408 GR C2	01 CRET 408										
	115mm												
01 500	4 15/16"	01 B 415 GR C2	01 CRET 415	168	6	190	86	222	375	425	136	M30	65
	120mm	01 B 415 GR C2	01 CRET 415										
	125mm	01 B 500 GR C2	01 CRET 500										
	130mm												
01 508	5 3/16"	01 B 503 GR C2	01 CRET 503	187	9.5	204	102	279	442	502	140	M30	89
	5 7/16"	01 B 507 GR C2	01 CRET 507										
	135mm	01 B 508 GR C2	01 CRET 508										
	140mm												
01 600	5 15/16"	01 B 515 GR C2	01 CRET 515	193	9.5	204	102	279	442	502	140	M30	99
	150mm	01 B 515 GR C2	01 CRET 515										
	155mm	01 B 600 GR C2	01 CRET 600										
	160mm	01 B 600-160M GR C2	01 CRET 600-160M										

02 SERIES

Group Reference	Shaft Diameter d	Bearing Reference (1)	Housing Reference (2)	W (mm)	r (max) (mm)	N (mm)	J (mm)	H (mm)	K (mm)	T (mm)	R (mm)	Bolts	Mass (Complete unit) (kg)
02 200	1 15/16"	02 B 50M GR C2	02 B 115 GR C2	123	4.5	115	38	95	197	194	76(3)	M16	9
	2"	02 B 200 GR C2	02 CRET 200										
02 208	2 3/16"	02 B 203 GR C2	02 CRET 203	138	6	128	44	108	216	220	89(3)	M16	13
	2 1/4"	02 B 204 GR C2	02 CRET 204										
	2 7/16"	02 B 207 GR C2	02 CRET 207										
	2 1/2"	02 B 208 GR C2	02 CRET 208										
02 300	2 11/16"	02 B 211 GR C2	02 CRET 211	152	6	146	48	127	248	256	102(3)	M20	20
	2 3/4"	02 B 212 GR C2	02 CRET 212										
	70mm	02 B 215 GR C2	02 CRET 215										
	75mm	02 B 300 GR C2	02 CRET 300										
02 308	3 3/16"	02 B 303 GR C2	02 CRET 303	173	9.5	170	76	200	308	356	124	M24	36
	3 1/4"	02 B 304 GR C2	02 CRET 304										
	80mm	02 B 307 GR C2	02 CRET 307										
	90mm	02 B 308 GR C2	02 CRET 308										
02 400	3 11/16"	02 B 311 GR C2	02 CRET 311	171	12.5	190	86	222	334	390	136	M30	52
	100mm	02 B 312 GR C2	02 CRET 312										
	105mm	02 B 315 GR C2	02 CRET 315										
	4"	02 B 400 GR C2	02 CRET 400										
02 408	4 3/16"	02 B 403 GR C2	02 CRET 403	187	12.5	190	86	222	375	425	136	M30	65
	4 7/16"	02 B 407 GR C2	02 CRET 407										
	110mm	02 B 408 GR C2	02 CRET 408										
	115mm												
02 500	4 15/16"	02 B 415 GR C2	02 CRET 415	209	12.5	204	102	279	442	502	140	M30	99
	120mm	02 B 415 GR C2	02 CRET 415										
	125mm	02 B 500 GR C2	02 CRET 500										
	130mm												
02 508	5 3/16"	02 B 503 GR C2	02 CRET 503	213	12.5	204	102	279	445	558	140	M30	119
	5 7/16"	02 B 507 GR C2	02 CRET 507										
	140mm	02 B 508 GR C2	02 CRET 508										
	145mm												
02 600	5 15/16"	02 B 515 GR C2	02 CRET 515	229	12.5	204	102	279	445	558	140	M30	131
	150mm	02 B 515 GR C2	02 CRET 515										
	155mm	02 B 600 GR C2	02 CRET 600										
	160mm	02 B 600-160M GR C2	02 CRET 600-160M										

1) These



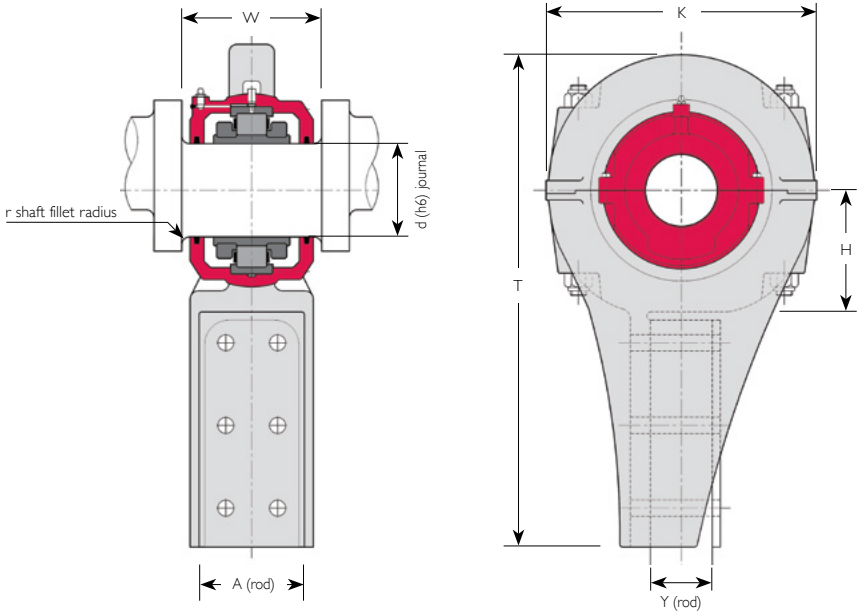
100 SERIES

Group Reference	Shaft Diameter d	Bearing Reference (1)		Housing Reference (2)		W (mm)	r (max) (mm)	A(3) (rod) (mm)	Y(3) (rod) (mm)	H (mm)	K (mm)	T (mm)	Mass (Complete unit) (kg)
100 300	75mm	2 15/16" 3"	100 B 75M GR C2	100 B 215 GR C2 100 B 300 GR C2	100 CRES 75M 100 CRES 300	113	4.5	62	10	79	190	330	13
100 307	85mm	3 7/16"	100 B 85M GR C2	100 B 307 GR C2	100 CRES 85M 100 CRES 307	126	6	88	50	108	248	432	23
100 400	100mm	3 15/16" 4"	100 B 100M GR C2	100 B 315 GR C2 100 B 400 GR C2	100 CRES 100M 100 CRES 315 100 CRES 400	148	6	114	38	130	248	540	36
100 408	110mm 115mm	4 7/16" 4 1/2"	100 B 110M GR C2 100 B 115M GR C2	100 B 407 GR C2 100 B 408 GR C2	100 CRES 110M 100 CRES 115M 100 CRES 407 100 CRES 408	146	6	100	58	125	308	572	43
100 500	120mm 125mm 130mm	4 15/16" 5"	100 B 120M GR C2 100 B 125M GR C2 100 B 130M GR C2	100 B 415 GR C2 100 B 500 GR C2	100 CRES 120M 100 CRES 125M 100 CRES 130M 100 CRES 415 100 CRES 500	154	6	126	58	149	354	618	59
100 508	140mm	5 7/16" 5 1/2"	100 B 140M GR C2	100 B 507 GR C2 100 B 508 GR C2	100 CRES 140M 100 CRES 507 100 CRES 508	168	6	126	64	158	400	654	78
100 600	150mm	5 15/16" 6"	100 B 150M GR C2	100 B 515 GR C2 100 B 600 GR C2	100 CRES 150M 100 CRES 515 100 CRES 600	187	9.5	152	76	177	442	696	91

01/01E SERIES

Group Reference	Shaft Diameter d	Bearing Reference (1)		Bearing Reference (2)		W (mm)	r (max) (mm)	A(3) (rod) (mm)	Y(3) (rod) (mm)	H (mm)	K (mm)	T (mm)	Mass (Complete unit) (kg)
01 108	35mm 40mm	1 3-1/8" 1 1/4" 1 7/16" 1 1/2"	01 B 35M GR C2 01 B 40M GR C2	01 B 103 GR C2 01 B 104 GR C2 01 B 107 GR C2 01 B 108 GR C2	01 CRES 35M 01 CRES 40M	92	3	62	10	65	160	258	5
01E 200	45mm 50mm	1 11/16" 1 3/4" 1 15/16" 2"	01E B 45M GR C2 01E B 50M GR C2	01E B 111 GR C2 01E B 112 GR C2 01E B 115 GR C2 01E B 200 GR C2	01 CRES 45M 01 CRES 50M	104	3	62	10	70	166	308	7
01E 208	55mm 60mm 65mm	2 3/16" 2 1/4" 2 7/16" 2 1/2"	01E B 55M GR C2 01E B 60M GR C2 01E B 65M GR C2	01E B 203 GR C2 01E B 204 GR C2 01E B 207 GR C2 01E B 208 GR C2	01 CRES 55M 01 CRES 60M 01 CRES 65M	113	4.5	62	10	79	190	330	13
01E 300	70mm 75mm	2 11/16" 2 3/4" 2 15/16" 3"	01E B 70M GR C2 01E B 75M GR C2	01E B 211 GR C2 01E B 212 GR C2 01E B 215 GR C2 01E B 300 GR C2	01 CRES 70M 01 CRES 75M	126	6	88	50	108	248	432	22
01E 308	80mm 85mm 90mm	3 3/16" 3 1/4" 3 7/16" 3 1/2"	01E B 80M GR C2 01E B 85M GR C2 01E B 90M GR C2	01E B 303 GR C2 01E B 304 GR C2 01E B 307 GR C2 01E B 308 GR C2	01 CRES 80M 01 CRES 85M 01 CRES 90M	148	6	100	50	133	264	602	43
01E 400	95mm 100mm 105mm	3 11/16" 3 3/4" 3 15/16" 4"	01E B 95M GR C2 01E B 100M GR C2 01E B 105M GR C2	01E B 311 GR C2 01E B 312 GR C2 01E B 315 GR C2 01E B 400 GR C2	01 CRES 95M 01 CRES 100M 01 CRES 105M	146	6	100	58	125	308	572	44
01 408	110mm 115mm	4 3/16" 4 7/16" 4 1/2"	01 B 110M GR C2 01 B 115M GR C2	01 B 403 GR C2 01 B 407 GR C2 01 B 408 GR C2	01 CRES 110M 01 CRES 115M	154	6	126	58	149	354	618	63
01 500	120mm 125mm 130mm	4 15/16" 5"	01 B 120M GR C2 01 B 125M GR C2 01 B 130M GR C2	01 B 415 GR C2 01 B 500 GR C2	01 CRES 120M 01 CRES 125M 01 CRES 130M	168	6	126	64	158	400	654	83
01 508	135mm 140mm	5 3/16" 5 7/16" 5 1/2"	01 B 135M GR C2 01 B 140M GR C2	01 B 503 GR C2 01 B 507 GR C2 01 B 508 GR C2	01 CRES 135M 01 CRES 140M	187	9.5	152	76	177	442	696	98
01 600	150mm 155mm 160mm	5 15/16" 6"	01 B 150M GR C2 01 B 155M GR C2 01 B 600-160M GR C2	01 B 515 GR C2 01 B 600 GR C2	01 CRES 150M 01 CRES 155M 01 CRES 600-160M	193	9.5	152	76	177	442	696	107

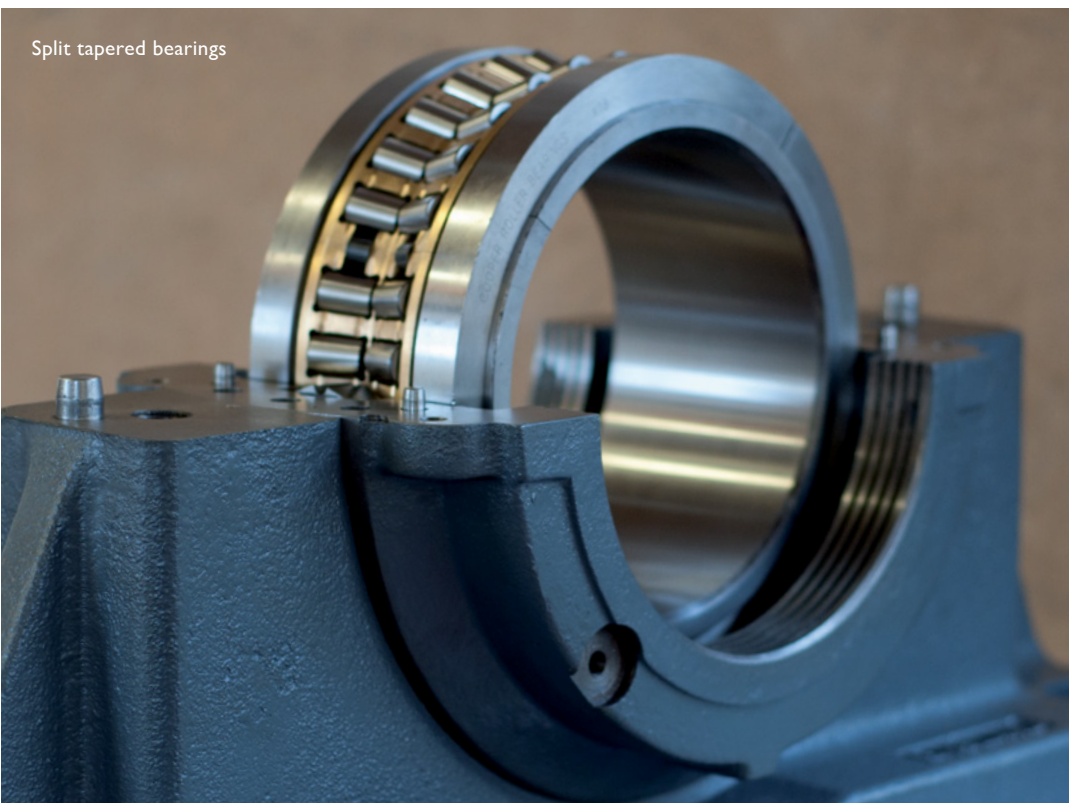
- 1) These are reduced clearance bearings which are standard specification for rod ends
- 2) Reference refers to matched rod-end housing and cartridge together
- 3) Rod fixing varies from 2 to 6 bolts according to size, and can be adapted to requirements



02 SERIES

Group Reference	Shaft Diameter d	Bearing Reference (1)		Housing Reference (2)		W (mm)	r (max) (mm)	A(3) (rod) (mm)	Y(3) (rod) (mm)	H (mm)	K (mm)	T (mm)	Mass (Complete unit) (kg)
02 200	50mm	1 15/16" 2"	02 B 50M GR C2	02 B 115 GR C2 02 B 200 GR C2	02 CRES 50M 02 CRES 115 02 CRES 200	123	4.5	62	32	76	190	330	10
02 208	60mm 65mm	2 3/16" 2 1/4" 2 7/16" 2 1/2"	02 B 60M GR C2 02 B 65M GR C2	02 B 203 GR C2 02 B 204 GR C2 02 B 207 GR C2 02 B 208 GR C2	02 CRES 60M 02 CRES 65M 02 CRES 203 02 CRES 204 02 CRES 207 02 CRES 208	138	6	88	50	108	248	432	20
02 300	70mm 75mm	2 11/16" 2 3/4" 2 15/16" 3"	02 B 70M GR C2 02 B 75M GR C2	02 B 211 GR C2 02 B 212 GR C2 02 B 215 GR C2 02 B 300 GR C2	02 CRES 70M 02 CRES 75M 02 CRES 211 02 CRES 212 02 CRES 215 02 CRES 300	152	6	114	38	130	248	540	40
02 308	80mm 85mm 90mm	3 3/16" 3 1/4" 3 7/16" 3 1/2"	02 B 80M GR C2 02 B 85M GR C2 02 B 90M GR C2	02 B 303 GR C2 02 B 304 GR C2 02 B 307 GR C2 02 B 308 GR C2	02 CRES 80M 02 CRES 85M 02 CRES 90M 02 CRES 303 02 CRES 304 02 CRES 307 02 CRES 308	173	9.5	126	76	149	334	610	62
02 400	100mm 105mm	3 11/16" 3 3/4" 3 15/16" 4"	02 B 100M GR C2 02 B 105M GR C2	02 B 311 GR C2 02 B 312 GR C2 02 B 315 GR C2 02 B 400 GR C2	02 CRES 100M 02 CRES 105M 02 CRES 311 02 CRES 312 02 CRES 315 02 CRES 400	171	12.5	126	76	149	354	618	71
02 408	110mm 115mm	4 3/16" 4 7/16" 4 1/2"	02 B 110M GR C2 02 B 115M GR C2	02 B 403 GR C2 02 B 407 GR C2 02 B 408 GR C2	02 CRES 110M 02 CRES 115M 02 CRES 403 02 CRES 407 02 CRES 408	187	12.5	126	76	162	400	654	91
02 500	120mm 125mm 130mm	4 15/16" 5"	02 B 120M GR C2 02 B 125M GR C2 02 B 130M GR C2	02 B 415 GR C2 02 B 500 GR C2	02 CRES 120M 02 CRES 125M 02 CRES 130M 02 CRES 415 02 CRES 500	209	12.5	152	76	177	442	696	124
02 508	140mm 145mm	5 3/16" 5 7/16" 5 1/2"	02 B 140M GR C2 02 B 145M GR C2	02 B 503 GR C2 02 B 507 GR C2 02 B 508 GR C2	02 CRES 140M 02 CRES 145M 02 CRES 503 02 CRES 507 02 CRES 508	213	12.5	152	76	177	442	696	145
02 600	150mm 155mm 160mm	5 15/16" 6"	02 B 150M GR C2 02 B 155M GR C2 02 B 600-160M GR C2	02 B 515 GR C2 02 B 600 GR C2	02 CRES 150M 02 CRES 155M 02 CRES 600-160M 02 CRES 515 02 CRES 600	229	12.5	152	64	203	444	736	166

- 1) These are reduced clearance bearings which are standard specification for rod ends
- 2) Reference refers to matched rod-end housing and cartridge together
- 3) Rod fixing varies from 2 to 6 bolts according to size, and can be adapted to requirements



SPLIT TAPERED BEARINGS INTRODUCTION

The Cooper split tapered bearing is intended for the 'fixed' bearing position of shafts where there is both radial and axial loading and our 'GR' type cylindrical bearing is unsuitable. It is constructed with two rows of opposed rollers to take axial loading in either direction.

Cooper split tapered roller bearings are usually mounted in a cartridge in a similar way to Cooper cylindrical bearings. Cartridges for tapered bearings are machined with grease groove seals as standard and provision made for a temperature element. Alternative seal types are available as page 10 and 11, and flange-mounted units may be supplied with bulkhead

sealing arrangements. The proximity of the temperature element hole to the shaft means that if it is of a headed type, generally it will have to have a cranked probe. Alternative positions for the temperature element are possible.

The cartridge is mounted by its spherical seat in an outer housing. Various housing types are available, as for cylindrical bearings, but the most common types are the pedestal and flange. Cooper technical department should be consulted to confirm housing strength against the anticipated loads before finalising selection. Ductile iron housings are generally used with these bearings, as indicated by the part numbers listed on the following pages.

BEARING SELECTION

Bearing ratings for dynamic radial capacity (C_r) and static radial capacity (C_{or}) shown in this leaflet are in accordance with ISO 281-1990 and ISO 76-1987 respectively.

Radial and axial loads must be considered together as combined 'equivalent loads', as explained below. Generally, maximum instantaneous loading is governed by housing strength rather than bearing static capacity.

Dynamic rating

Expected bearing life is calculated by the following equation:

$$L_{10} = [C_r / (P \times f_d)]^{(10/3)}$$

where:

L_{10} = expected life of 90% of similar bearings under similar operating conditions

C_r = radial dynamic rating

P = equivalent dynamic load

f_d = dynamic or service factor, generally from 1 for steady loading to 3.5 for heavy shock, reciprocation or vibration

The dynamic equivalent load is calculated as follows:

$$\text{when } F_a / F_r \leq e : P = F_r + Y_1 F_a$$

$$\text{when } F_a / F_r > e : P = 0.67 F_r + Y_2 F_a$$

where:

F_r = applied radial load

F_a = applied axial load

and calculation factors Y_1 , Y_2 and e are given in the product data tables.

Life calculation with multiple load conditions

Where varying loads are experienced in operation, using the maximum load condition may lead to an unrealistically low calculated life. For n load conditions constituting the full load cycle (at constant speed), an overall dynamic equivalent load may be calculated as follows:

$$P = \left[\sum_{i=1}^{i=n} P_i^{(10/3)} p_i \right]^{0.3}$$

where:

P_i = dynamic equivalent load under load condition i

p_i = proportion of time load condition i is applicable

Where the load is continuously variable it may be broken down into a discrete approximation to the actual load cycle.

Minimum loading

In order to avoid excessive skidding of the rollers, sufficient loading must be applied to the bearing, as follows:

$$P \geq 0.01 C_r$$

ASSEMBLY

The assembly procedure for a Cooper split tapered roller bearing unit is substantially similar to that of a cylindrical bearing and housing. However, some additional points need to be

drawn to the attention of the fitter and a full set of assembly instructions for split tapered bearings should be referred to before commencing installation. This may be obtained in electronic form from Cooper technical department.

GREASE QUANTITY FOR INITIAL LUBRICATION

The quantity of grease required on initial lubrication is dependent upon operating speed and temperature.

should be used regardless of operating speed (refer to the right hand column of the table).

With a 'full pack' of grease the space within the housing (i.e. surrounding the bearing components) in the assembled unit is completely filled with grease.

The table assumes normal density grease (about 0.85 g/cm3).

INITIAL LUBRICANT QUANTITIES

Shaft Diameter (mm)	Bearing Reference	Speed (rpm)	Grease (full pack)	Speed (rpm)		Grease (75% full pack)	Speed (rpm)		Grease (50% full pack)	Speed (rpm)		Grease (33% full pack)	Speed (rpm)	Grease (25% full pack)
		up to	(Kg)	from	to	(Kg)	from	to	(Kg)	from	to	(Kg)	over	(Kg)
75	IDTB75M	667	0.19	667	1333	0.14	1333	2000	0.10	2000	2667	0.06	2667	0.05
80	IDTB80M	625	0.23	625	1250	0.17	1250	1875	0.12	1875	2500	0.08	2500	0.06
90	IDTB90M	556	0.25	556	1111	0.19	1111	1667	0.12	1667	2222	0.08	2222	0.06
100	IDTB100M	500	0.41	500	1000	0.31	1000	1500	0.20	1500	2000	0.13	2000	0.10
110	IDTB110M	455	0.44	455	909	0.33	909	1364	0.22	1364	1818	0.14	1818	0.11
120	IDTB120M	417	0.50	417	833	0.38	833	1250	0.25	1250	1667	0.17	1667	0.13
140	IDTB140M	357	0.65	357	714	0.48	714	1071	0.32	1071	1429	0.21	1429	0.16
160	IDTB160M	313	0.63	313	625	0.47	625	938	0.32	938	1250	0.21	1250	0.16
180	IDTB180M	278	0.77	278	556	0.58	556	833	0.39	833	1111	0.25	1111	0.19

ROUTINE GREASING

Relubricate the bearing weekly or every 150 hours of operation. Sizes up to and including 120mm: Use 2ml of fresh grease. Sizes over 120mm: Use 4ml of fresh grease. Note that 2ml is approximately 1 shot from a conventional side-lever grease gun. Automatic lubrication systems should be metered to deliver grease at an

average rate equivalent to the routine greasing periods and quantities specified. If it can be done safely, the bearing should be re-greased as it rotates to help distribute the grease. Do not mix different types of grease in the bearing. Excessive quantities of lubricant should not be used, particularly at high speeds, as this may result in excessive churning and overheating.

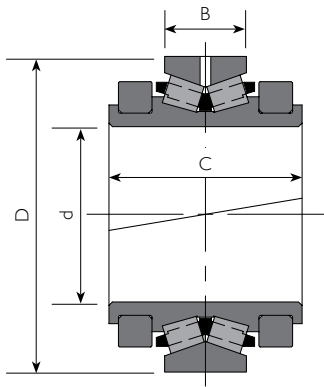
TIGHTENING TORQUES

The tightening torques for the assembly of the bearings and housing are given in the following table. All screws are metric coarse thread, grade

12.9. Full assembly instructions are provided with each order, and are available separately if required.

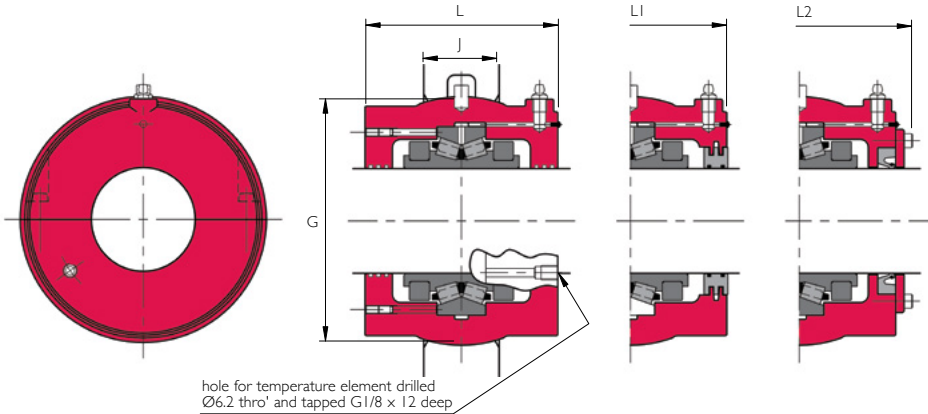
TIGHTENING TORQUES

Shaft Diameter (mm)	Bearing Reference	Clamping ring screw			Cartridge joint screw			Side screw			Pedestal joint screw			Flange joint screw		
		Screw size	Key size A/F (mm)	Torque (Nm)	Screw size	Key size A/F (mm)	Torque (Nm)	Screw size	Key size A/F (mm)	Torque (Nm)	Screw size	Key size A/F (mm)	Torque (Nm)	Screw size	Key size A/F (mm)	Torque (Nm)
75	IDTB75M	M5x25	4	8.5	M6x25	5	11	M6x10	3	7.8	M16x65	14	225	M12x55	10	90
80	IDTB80M	M5x25	4	8.5	M10x45	8	52.5	M6x10	3	7.8	M16x65	14	225	M16x65	14	225
90	IDTB90M	M5x25	4	8.5	M10x45	8	52.5	M6x10	3	7.8	M16x65	14	225	M16x65	14	225
100	IDTB100M	M8x30	6	35	M10x45	8	52.5	M6x10	3	7.8	M20x80	17	420	M16x65	14	225
110	IDTB110M	M8x30	6	35	M12x55	10	90	M6x10	3	7.8	M20x80	17	420	M20x80	17	420
120	IDTB120M	M8x30	6	35	M10x45	8	52.5	M6x10	3	7.8	M20x80	17	420	M20x80	17	420
140	IDTB140M	M8x30	6	35	M10x45	8	52.5	M6x10	3	7.8	M20x80	17	420	M20x80	17	420
160	IDTB160M	M8x30	6	35	M10x45	8	52.5	M10x16	5	30	M16x65	14	225	M20x100	17	420
180	IDTB180M	M8x30	6	35	M10x55	8	52.5	M10x16	5	30	M20x80	17	420	M24x100	19	712



BEARING DATA

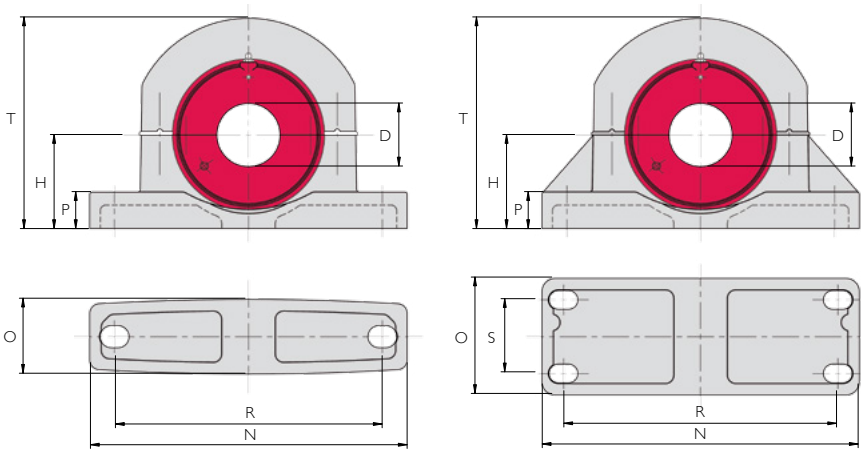
Shaft Diameter d (mm)	Reference	Bearing Ratings			Calculation Factors				Principal Dimensions			
		Cr (kN)	Cor (kN)	Max. Speed (rpm)	Y1	Y2	e	Yo	D (mm)	C (mm)	B (mm)	Mass (kg)
75	IDTB75M	143	208	3410	1.27	1.89	0.53	1.24	135	82.6	35	4.0
80	IDTB80M	152	232	3200	1.20	1.79	0.56	1.18	145	85	35	4.6
90	IDTB90M	160	254	2840	1.11	1.65	0.61	1.08	150	85	35	4.7
100	IDTB100M	235	379	2560	1.17	1.75	0.58	1.15	175	100	40	8.3
110	IDTB110M	282	504	2330	1.05	1.56	0.64	1.02	190	110	48	11.4
120	IDTB120M	295	544	2130	1.00	1.49	0.68	0.98	200	110	48	11.9
130	IDTB130M	296	555	1830	1.27	1.90	0.53	1.24	215	125	45	13.9
140	IDTB140M	296	555	1830	1.27	1.90	0.53	1.24	215	110	45	12.2
150	IDTB150M	350	670	1600	1.34	1.99	0.50	1.31	240	123.8	45	16.8
160	IDTB160M	350	670	1600	1.34	1.99	0.50	1.31	240	110	45	14.8
180	IDTB180M	358	716	1420	1.21	1.80	0.56	1.18	265	110	45	17.0



CARTRIDGE DATA

References		G (mm)	J (mm)	Principal Dimensions			Mass (kg)
Cartridge for LAB seals	Cartridge for ATL seals			L (mm)	L1 (mm)	L2 (mm)	
IDTC75GR75M	IDTC75GR30TL	177.80	50	138	140	162	11.8
IDTC80GR80M	IDTC80GR35TL	203.20	50	140	142	164	15.1
IDTC90GR90M	IDTC90GR35TL	203.20	50	146	148	170	13.5
IDTC100GR100M	IDTC100GR40TL	231.78	64	170	172	202	20.1
IDTC110GR110M	IDTC110GR45TL	266.70	76	178	180	210	29.8
IDTC120GR120M	IDTC120GR50TL	266.70	76	178	180	210	26.5
IDTC140GR130M	IDTC140GR50TL	279.40	76	190	192	222	31.2
IDTC140GR140M	IDTC140GR55TL	279.40	76	190	192	222	31.2
IDTC160GR150M	IDTC160GR60TL	311.15	76	200	202	232	47.0
IDTC160GR160M	IDTC160GR65TL	311.15	76	200	202	232	47.0
IDTC180GR180M	IDTC180GR70TL	336.55	95	200	206	232	42.5

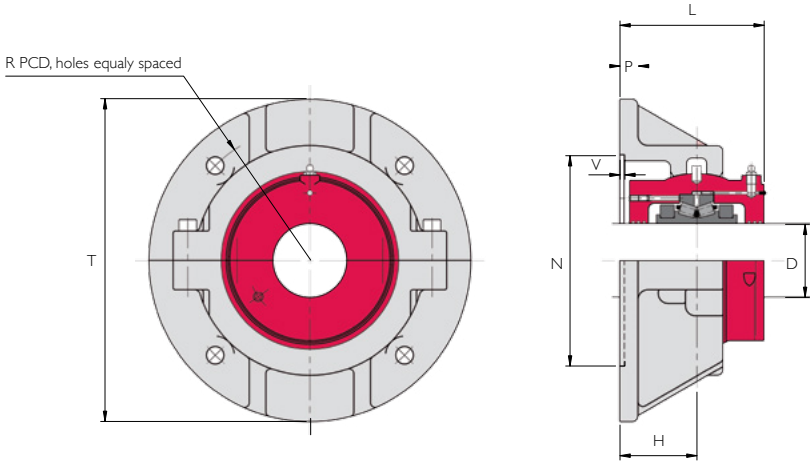
Tapered bearing pedestal units



PEDESTAL DATA

Shaft Diameter d (mm)	Bearing Reference	Pedestal Reference	H (mm)	R Min. (mm)	Max. (mm)	S (mm)	Bolts No.	Size	N (mm)	O (mm)	P (mm)	T (mm)	Mass (Pedestal only) (Kg)
75	IDTB75M	PN05	112	312	328	-	2	M24	380	90	44	252	13.3
80	IDTB80M	PN06	125	342	366	-	2	M24	420	102	52	272	14.7
90	IDTB90M	PN06	125	342	366	-	2	M24	420	102	52	272	14.7
100	IDTB100M	PN07	143	374	410	-	2	M24	466	120	60	314	20.6
110	IDTB110M	PN08	162	438	462	120	4	M24	508	178	38	372	43.3
120	IDTB120M	PN08	162	438	462	120	4	M24	508	178	38	372	43.3
130	IDTB130M	PN09	181	470	494	120	4	M24	558	178	41	405	52
140	IDTB140M	PN09	181	470	494	120	4	M24	558	178	41	405	52
150	IDTB150M	PN11	213	356	380	114	4	M24	508	178	32	430	53
160	IDTB160M	PN11	213	356	380	114	4	M24	508	178	32	430	53
180	IDTB180M	PN31	210	546	570	128	4	M24	636	204	50	470	83

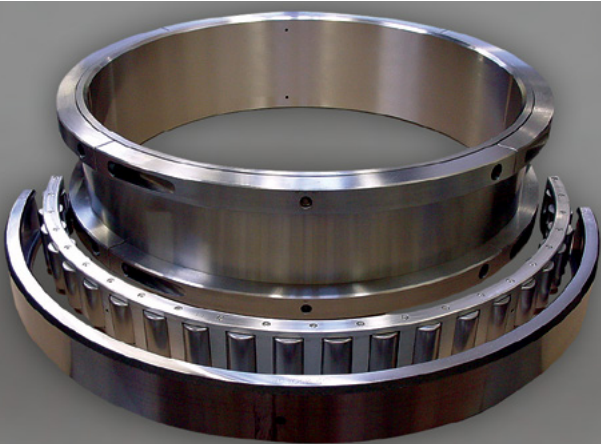
Tapered bearing flange units



FLANGE DATA

Shaft Diameter d (mm)	Bearing Reference	Flane Reference	T(1) (mm)	Bolt Size	R (mm)	P (mm)	H (mm)	N(2) (mm)	V(2) (mm)	Mass (flange only) (kg)
75	IDTB75M	FN05	330	M16	274	19	79	215.90	3	19.4
80	IDTB80M	FN06	356	M16	302	19	86	244.48	3	22.0
90	IDTB90M	FN06	356	M16	302	19	86	244.48	3	22.0
100	IDTB100M	FN07	382	M16	334	22	92	276.23	3	26.6
110	IDTB110M	FN08	432	M24	374	22	98	314.33	3	34.9
120	IDTB120M	FN08	432	M24	374	22	98	314.33	3	34.9
130	IDTB130M	FN09	444	M24	384	25	98	317.50	3	40.8
140	IDTB140M	FN09	444	M24	384	25	98	317.50	3	40.8
150	IDTB150M	FN11	496	M24	426	25	105	352.43	3	58
160	IDTB160M	FN11	496	M24	426	25	105	352.43	3	58
180	IDTB180M	FN31	534	M24	466	25	124	393.70	3	81

- 1) Dimension shown is as-cast dimension. Depending upon manufacturing method used, flanges supplied may be machined 5mm smaller
- 2) Dimensions shown are for locating spigot for mounting flange on to. Diameter tolerance of locating spigot: f8
Where SRSRP seals are used cartridge assembly may protrude into bulkhead. Consult Cooper for minimum bulkhead aperture size.



LARGE BORE BEARINGS

The following table lists some of the bearings over 600mm/24" bore size manufactured by Cooper recently.

This table may be used as a guide for selecting or designing-in large bore bearings, but it should be borne in mind that these larger sizes of bearing are frequently adapted to meet application requirements. They may be modified to match existing or required envelopes and capacities. Many of the bearings may be supplied with slightly different bore sizes to those under which they are listed, while alternative versions may already be available at some bore sizes without modification.

Generally, these bearing are available in expansion 'EX' or fixed 'GR' types (see page 3). Extra-expansion 'EXILOG' types are also made regularly, but often have different envelope dimensions (in particular; the inner race is usually wider).

Lighter duty 04 Series bearings are shown separately on page 92. It is always advisable to contact Cooper when specifying large bearings.

HOUSINGS

If the bearing is to be mounted in a housing made by the equipment manufacturer, Cooper will supply details of the required mounting tolerances upon request.

If the bearing is to be fitted into an existing housing, accurate details of the mounting dimensions should be supplied to Cooper to ensure compatibility.

Cooper can supply suitable housings, including cartridges, pedestals, flanges, and custom housings for large bearings. (See other sections for explanations of these housing types). Please contact Cooper with application details so that we can supply details of the most suitable housing, or design or adapt a housing to suit if required.

DOUBLE BEARINGS

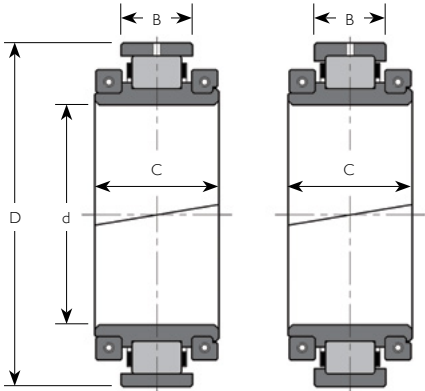
Large bearings are often paired to form a 'double bearing' of increased capacity.

To calculate the dynamic capacity of a double bearing, multiply the dynamic capacity (Cr) of the single bearing by 1.714.

To calculate the static capacity of the double bearing, multiply the static capacity (Cor) of the single bearing by 2.

Mountings for double bearings should be designed to equalise the loading on the two rows of rollers.

Bearings should only be mounted together to form a two-row bearing if they are supplied by Cooper specifically for this purpose, and the bearings should be maintained in their allocated pairings.



LARGE BEARINGS

Shaft Diameter d	Reference	D (mm)	C (mm)	B (mm)	Cr (kN)	Cor (kN)
610mm	01 B 610M	780	172	84.1	1431	3311
613.2mm	03E B 613.2M	980	370(1)	200(1)	5593	9863
630mm	01 B 630M	794	190	88	1780	4181
	03 B 630M	980	361.6	216	7036(2)	14708(2)
25"	02 B 2500	866.78	219.08	117.48	2724	5833
650mm	02 B 650M	860	220	120	2724	5833
	03E B 650M	980	320	200	5738	11253
670mm	02 B 670M	900	260	142	3923(2)	8652(2)
	03 B 670M	1050	410	250	8866(2)	18398(2)
26"	03E B 2600	980	320	200	5738	11253
27"	01 B 2700	864	170	94	1761	4014
	01 B 690M	864	170	94	1761	4014
710mm	01 B 710M	890	185	95	1817	4234
	02 B 710M	980	290	155	3530	7019
	03 B 710M	1090	383	230	8594(2)	17990(2)
28"	01 B 2800	892.18	184.15	87.31	1682	4038
750mm	01 B 750M	971.55	206	101.6	2321	5685
	02 B 750M	990	240	140	3554	7582
	03 B 750M	1060	310	185	5173	10544
775mm	01 B 775M	945	165	80	1762	3974
850mm	01 B 850M	1046	200	106	2555	6401
	02 B 850M	1112	260	156	4335	9585
860mm	03 B 860M	1170	330	190	5698	12404
950mm	01 B 950M	1172	220	120	3238	8209
	02 B 950M	1212	260	156	4882	11587
40"	01 B 4000	1270	260	139.7	3958	10084
1100mm	03 B 1100M	1467	410	250	9654(2)	23450(2)
1150mm	4DS B 1150M	1490	305	175	5737	13445
1250mm	03 B 1250M	1630	350	214	8587	21001

1) Dimensions of 03E B 613.2mm refer to EXILOG type with roller axial guide surfaces to outer race only
2) These capacities are achieved with a special type of cage and roller assembly.

04 SERIES BEARINGS

Cooper 04 Series bearings are specialised bearings for lighter duties at large bore sizes.

04 Series bearings are capable of high speeds, but are also used on lower speed applications. Use of these bearings at high speeds requires special attention to lubrication.

If the bearing is to be used at slow speeds only it may be possible to omit some of the 'high speed' features of the bearing, allowing a more economical bearing specification.

Generally, these bearing are available in expansion 'EX' or fixed 'GR' types (see page 3). Alternative configurations are possible where appropriate. These bearings may be subjected to a degree of adaption to suit application requirements. They may also be supplied with slightly different bore sizes to those under which they are listed.

It is advisable to contact Cooper when specifying 04 Series bearings.

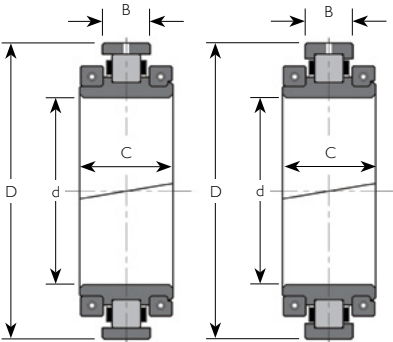
HOUSINGS

Most commonly, 04 Series bearings are mounted in customer's own housings or into housings integrated into the structure of the machine. Details of appropriate mounting tolerances can be supplied on request.

If it is wished for Cooper to supply bearings complete with housings, please contact us with application details.

In general, if operating conditions and envelope restrictions allow, it is more economical to supply 01 Series bearings complete with housings, as a greater range of standardised housings is available for the 01 Series.

Shaft Diameter d (mm) (inches)	Reference	D (mm)	C (mm)	B (mm)	Cr (kN)	Cor (kN)	Max. Speed (rpm)	Mass (kg)
6	04 B 600	257.18	79	38.1	198	246	3000	14
10 3/8	04 B 1010	365.13	103	48.4	336	367	2470	27
340	04 B 340M	438.15	103	48.4	261	282	1950	35
13 1/2	04 B 1308	438.15	103	48.4	261	282	1950	34
400	04 B 400M	505	100	36	214	235	1650	34
17 1/2	04 B 1708	546.1	108	48.4	302	367	1460	45
18 1/2	04 B 1808	571.5	108	48.4	316	395	1370	50
20 3/4	04 B 2012	635	114	48.4	326	423	1210	54
550	04 B 550M	655	98	36	266	289	1150	54
22	04 B 2200	666.75	101	38.1	361	452	1130	54
23	04 B 2300	692.15	101	38.1	368	470	1080	59
24	04 B 2400	717.55	101	38.1	413	543	1020	61
26 1/2	04 B 2608	781.05	114	48.4	509	818	910	77
30	04 B 3000	882.65	114	44.5	372	509	780	95
32	04 B 3200	939.8	114	44.5	394	579	730	104
33	04 B 3300	965.2	114	44.5	403	602	705	104
36	04 B 3600	1041.4	114	44.5	418	556	620	118
1060	04 B 1060M	1220	127	60	954	1472	560	180
44	04 B 4400	1295.4	168	76.2	1339	1822	140	200
48	04 B 4800	1371.6	140	69.9	1094	1693	350	146
1295	04 B 1295AM	1435.1	127	63.5	988	1606	340	193
1295	04 B 1295BM	1473.2	168	76.2	1831	2877	120	313
1550	04 B 1550M	1720	140	75	1364	2418	300	336



WHAT TO DO WITH YOUR USED BEARING

RECONDITIONING

Cooper offer a reconditioning service for larger bearings. A used bearing is thoroughly cleaned and a detailed report prepared on its condition and the work required to bring it back to an as-new functional condition. Generally a reconditioned bearing will consist of a combination of remachined components of the original bearing and new components to give the correct clearances.

Reconditioning is generally more economical than manufacture of new bearings, depending upon the amount of work required to the subject bearing, for the following bearings:

- 01 Series: 320mm/13" bore size and over
 - 02 Series: 320mm/13" bore size and over
 - 03 Series: 160mm/6 1/2" bore size and over
 - 04 Series: all sizes
- Thrust bearings: all sizes

Cooper are also able to recondition radial and thrust cylindrical bearings of non-Cooper manufacture.

FAILURE ANALYSIS

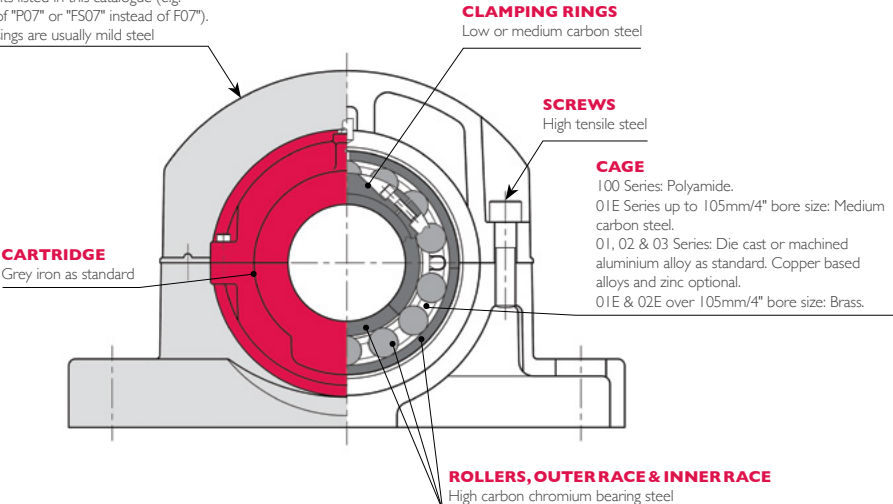
Cooper offer a failure analysis service for all sizes of bearing, of any age. Where appropriate, we will offer advice on fitting practices, lubrication regime, or modifications to the mounting arrangements to help improve future bearing life. Bearings sent for analysis may be reconditioned, recycled or returned as appropriate. Please inform Cooper if you wish to use this service, before returning bearings to one of our sites. A small charge may be made depending on requirements.

RECYCLING

The materials used in a Cooper bearing unit are almost completely recyclable. The diagram below helps to identify the various materials used in standard and popular optional versions of Cooper bearings so that they can be segregated as required.

OUTER HOUSING

Grey iron or ductile iron as standard.
Cast steel housings will usually have the letter 'S' inserted into their reference compared to the standard units listed in this catalogue (e.g. "PS07" instead of "P07" or "FS07" instead of "F07").
Fabricated housings are usually mild steel



SPECIAL FEATURES

Suffix characters may be used to indicate special features. Examples include:

BEARING FEATURES	
C2/C3/C5	Special clearances
AF	Axial float. This is preceded by the amount of axial float, e.g.: 2mm AF
AL(D)F	Aluminium cage with (double) flange (usually race riding)
AP	Air / grease purge points
CHAM	Special chamfer to inner race bore. This is followed by size of chamfer, e.g. (to indicate 7mm x 45° chamfer): CHAM 7
EXILOG	Bearing with fixed type outer race and floating inner race
FR	Full complement of rollers (no cage)
GM	Gunmetal / brass / bronze cage
GM(D)F	Gunmetal / brass / bronze cage with (double) flange (usually race riding)
GROSL	Single lipped outer race
OSO	Outer race set out (particularly for large bearings where outer race is usually retained in housing by radial screws)
XJR	Joint relief (to allow inner race to be mounted in recess)
ZN	Zinc alloy cage

CARTRIDGE FEATURES	
BOBP	Bolt-on blanking plate
BOBT	Bolt-on blanking plate with thrust bearing
BP/BT/BPTL/BTTL	See page 12
IH	Inspection hole (for measuring position of inner race of expansion bearings once assembled)
OB	Overbore (cartridge end bore is larger than bearing bore) This is followed by end bore size, using same format as bearing bore reference, e.g.: OB 207 or OB 65M (or OB 65mm)
TE	Drilled for temperature indicator element
OIL LUB	Oil lubricated

A letter may succeed the 'C' in the cartridge designation to indicate that the cartridge is made from non-standard material. Taking the examples of 01 C 60M and 01 C 03 as examples:

01 CN 60M and 01 CN 03 would indicate nodular (ductile) iron.
01 CS 60M and 01 CS 03 would indicate steel.
01 CA 60M and 01 CA 03 would indicate aluminium.

OUTER HOUSING FEATURES	
BEM	Base ends machined. This may be followed by machined length, e.g.: BEM 500mm
SI	Reduced swivel clearance between outer housing and cartridge
SLUB	Lubrication to spherical seat

For outer housings made in material other than standard, letters are interposed between the letter(s) designating the housing type (e.g. 'P' for pedestal, 'F' for flange or 'RET' for rod-end T-type) and the size designation. Taking the example of a P06 pedestal:

PN06 indicates a P06 in nodular (ductile) iron
PS06 indicates a P06 in steel
PA06 indicates a P06 in aluminium

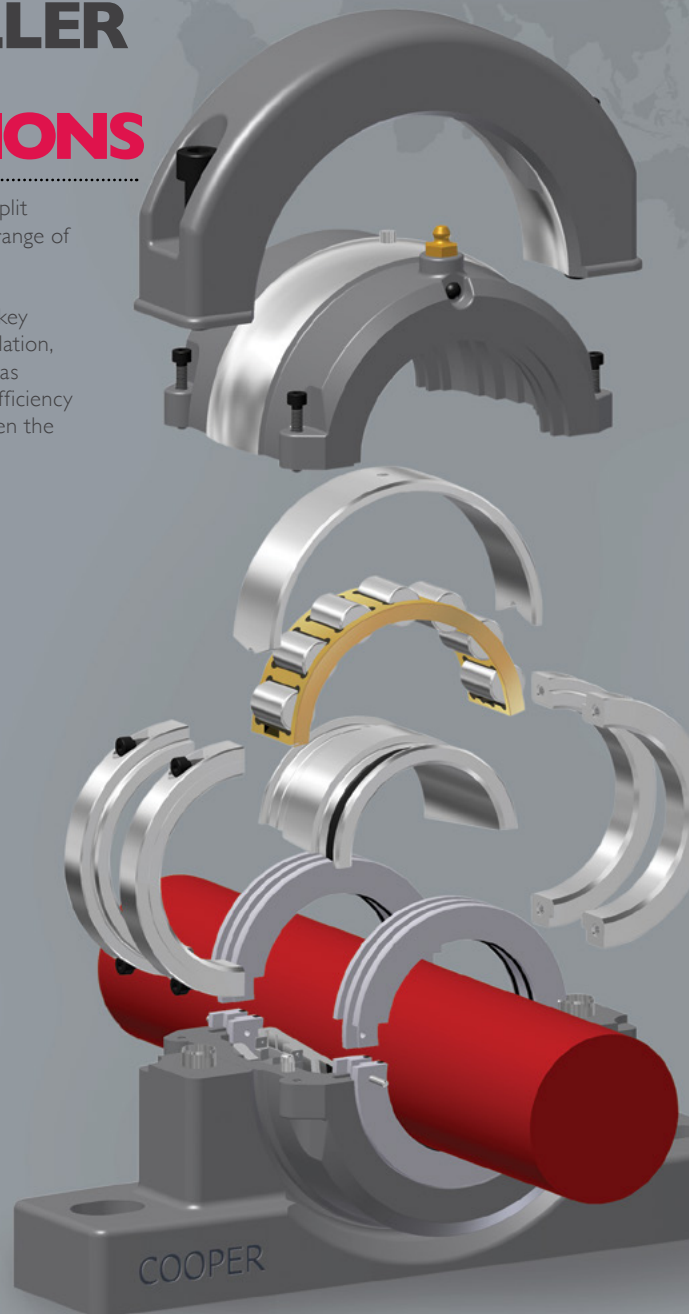
Ductile iron and steel versions of an RET06 would be designated RETN06 and RETS06 respectively.

Numbers may be suffixed to bearing, cartridge or outer housing designations indicating a combination of special features or parts to special dimensions.

SPLIT ROLLER BEARING APPLICATIONS

The following pages show Cooper Split Roller Bearings "in action" across a range of industries and applications.

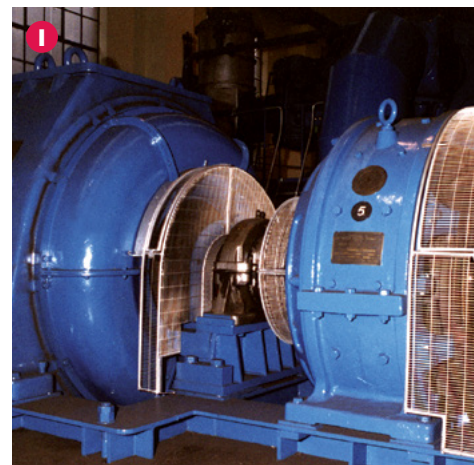
The examples shown underline the key advantages in terms of ease of installation, inspection and replacement, as well as graphically illustrating the superior efficiency of the Cooper sealing solution in even the most adverse environments.



MINING EXCELLENCE

Underground or surface, Cooper bearings make mining more profitable and are used on key applications across the industry. From material handling through hauling, screening and stockpile management, Cooper split bearings have long been recognized as a benchmark for reliability.

MINE WINDERS



1. Coal industry mine winders include 03 Series 600mm for an operating load of 80 tonnes per bearing at 48 rpm and 02 Series 400mm for an operating load of 32 tonnes per bearing at 31 rpm.



2. A 700mm diameter special double bearing supplied for a tower mounted winder in a copper mine. Normal operating load is 185 tonnes and the speed is 54 rpm.

3. STACKER RECLAIMERS

This bucket wheel stacker reclaimer can handle 3,500 tons per hour and the boom can operate on a pile up to 50 feet high. The slewing ring pinion gear is supported by 6½ inch and 7 inch 01 Series Cooper bearing in flange housings.

Cooper Bearings up to 380mm in diameter are used on the shaft of the bucket wheel as shown.



SUGAR PRODUCTION

The Cooper value proposition is universally recognised by both cane and beet sugar manufacturers and is used across a range of demanding applications from cane knives to conveyors, fans and blowers etc. Besides the savings in downtime from the split bearing, the Cooper sealing solution is the ideal defence against the abrasive effects of "bagasse" and other contaminants.



1. CANE KNIVES AND CRUSHERS

This cane knife machine is fitted with 03 BCP 200mm EX (Expansion) and GR (Fixed) bearings.



2. SCROLL CONVEYOR

Cleanliness requirements during the final stage of transporting white sugar to the bagging area demanded the use of custom-built 100mm stainless steel hanger unit.



MARINE SOLUTIONS

Cooper bearings have long-standing expertise in supplying both the commercial and military fleets of the world and are installed on a variety of vessel types from water-jet and z-drive driven passenger, cargo and support vessels to powered-from-amidships minesweepers.

Cooper offers an extensive range of split cylindrical and taper roller bearings in a variety of housing materials including aluminium and stainless steel. Application expertise gained over the years results in a range of "customized" options including jacking screws for easy alignment and spherical cartridge lubrication to counter hull flexing.



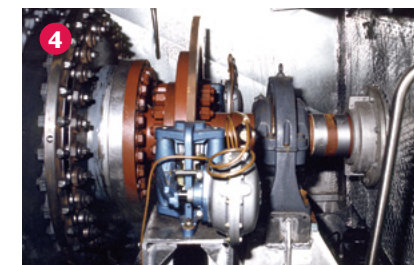
1. This Offshore Supply Vessel is fitted with Cooper 01 BCP 500 EX and 02 BCP 500 GR on the propulsion shaft.



2. A typical installation of a Cooper BCP on a propulsion shafting application.



3. Hoverspeed Super SeaCat is fitted with weight saving aluminium 01 BCAPLA 210mm EX cartridges and pedestals.

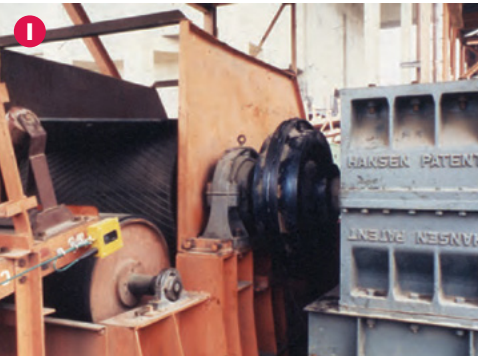


4. A typical waterjet drive trapped position utilising a 240mm BCP EX with felt seals.

POWER GENERATION CONVENTIONAL

Cooper split roller bearings support the power generation industry in both conventional and renewable segments across a wide range of key applications such as fans and blowers, conveyors, motors and generators etc.

Our experience and technology means many of our solutions can be “Made to Order” to suit the individual conditions and requirements.



1. CONVEYORS

The roles of conveyors include the transport of fuels (ranging from coal to organic wastes) and raw materials such as limestone for scrubbing. They remove waste products from both nuclear and conventional processes. You will find Cooper bearings assuring the smooth running of belt feeder, screw and other conveyors in power plants all over the world, in the harshest conditions and especially in ‘trapped’ locations where no other type of bearing can easily be installed or inspected.

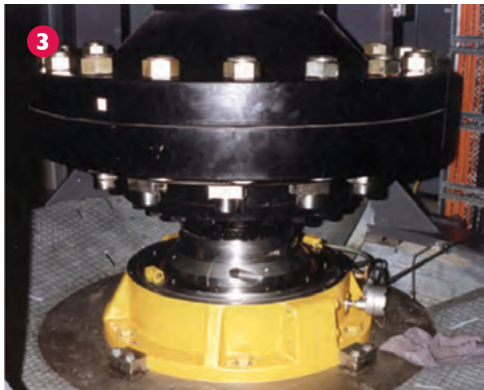
3. PUMPS AND PUMP DRIVES

Hardworking bearings support vital pumping activities, feeding boilers, circulating cooling fluids and extracting condensates. Cooper bearings find application on a wide range of pump shafts, many in hard-to-access situations.



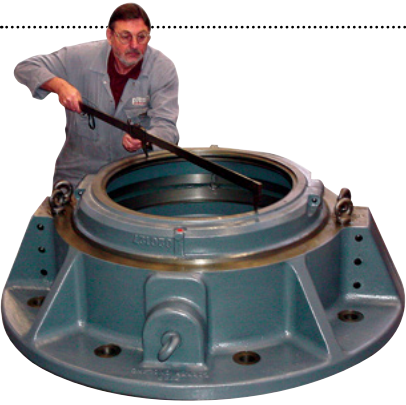
2. FANS AND BLOWERS

Fans play an important role in regulating temperature, removing dust, maintaining ventilation and scrubbing flue gases, often in harsh or corrosive conditions. Bearing locations are often trapped, with the result that split-to-the-shaft Cooper products offer distinct advantages in terms of accessibility.



POWER GENERATION RENEWABLE

1. HYDRO TURBINES



02 BCF 2500 EX fitted to a Hydro Turbine vertical shaft. The customer chose Cooper for ease of installation and inspection. The elimination of oil lubrication was also a bonus for the customer as they could comply with environmental legislation.



01 BCF 380mm EX fitted to a vertical shaft water turbine.

01 BCF 380mm EX was selected in conjunction with the OEM on this 11,000kW vertical shaft ‘Kaplan’ turbine. Cooper was chosen for simplified installation, and uncomplicated inspection & maintenance

3. WIND TURBINES

Housing manufactured at our foundry for 1250mm bearing for a wind turbine test rig. The Cooper solution offered significant advantages over hydrodynamic/plain bearings in terms of requirements for shaft tolerance. At the same time significant power savings are achieved on start up and the risk of loss of lubricant film due to power failure is eliminated avoiding potential damage to the shaft.



STEEL EXPERTISE

Specialists in steel for decades, Cooper Bearings offer optimum performance, simple and speedy bearing inspection for preventative maintenance and immense downtime savings during inspection or replacement.

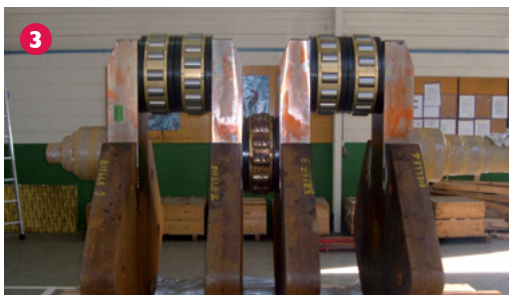
1. CONTINUOUS SLAB CASTER BEARINGS

Cooper is renowned with steel end users and OEM customers around the world for their expertise and experience in producing bearings and water-cooled housings for this most demanding of applications.



2. LINK SPINDLES

A Cooper 01 B 560mm on a link spindle drive to a high speed reversing (78rpm in 2 seconds) rolling mill. The use of 01 Series bearings, double mounted in one specially manufactured housing provided the required load capacity while meeting the high speed reversal speed requirements.



3. PILGER MILLS

The Cooper brand has long been synonymous with longer bearing life in this most demanding of applications and is the bearing of choice for OE manufacturers and tube makers.

With a range from 125mm to 500mm bore, Cooper split bearings are used across the world for the manufacture of pilgered tube in copper, stainless steel and titanium.

4. COOLING BEDS

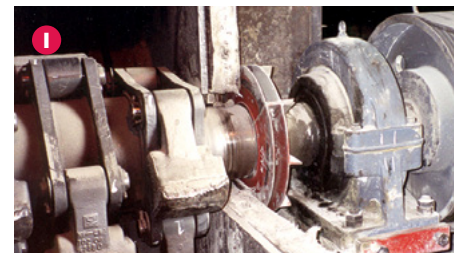
Cooling beds are an application which perfectly illustrates the advantages in maintenance and downtime savings in trapped applications as well as the efficiency of the superior Cooper sealing solution.

Cooling bed drive mechanism utilising 200mm 01 Series BCP units.



CEMENT/AGGREGATES ROBUST SOLUTIONS

Cooper Bearings are proven to operate effectively in hostile and abrasive conditions across a range of applications in the cement and quarrying industries.



1. CLINKER BREAKERS

Detail of cement works clinker breaker showing a Cooper 03 BCP 180mm GR. This machine also uses 03 BCP 180mm EX Expansion bearings.



2. BALL MILLS

01 BCP 1016mm EXILOG GR fitted to a 10 feet diameter Silica Mill.

3. BALL MILLS

Lichtenberg Lafarge use Cooper 03BCP 320mm on this ball mill.

In addition to these illustrations and numerous UK applications, Cooper bearings are also used on ball mills in: Egypt, Greece, Ireland, USA and Turkey.

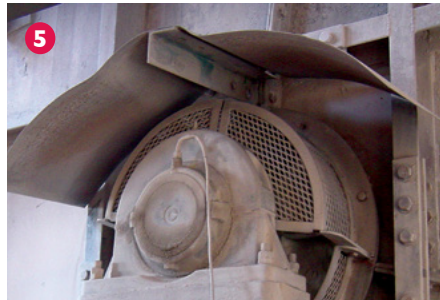
Sizes range from 01 BCP 300mm EX and GR to 01 BCP 950mm EXILOG GR



4. SCREW CONVEYORS

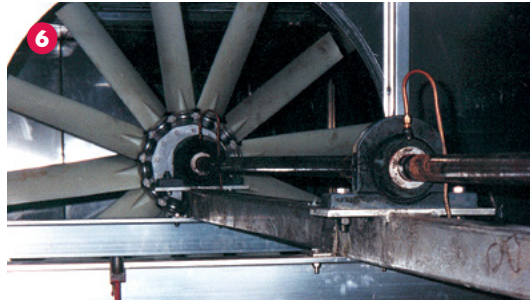
This Kaolin screw conveyor is fitted with 01 BH 60mm EX bearing and uses automatic lubrication. The hanger bearing has a double heavy duty lip seal to retain the lubrication and keep out the Kaolin

CEMENT/AGGREGATES ROBUST SOLUTIONS



5. FANS

This lubricator equipped cement industry fan is fitted with an 02 BCP 8" EXTL.



6. FANS

Cooper 01 Series BCP on a Canadian lumber drying kiln.



7. FANS

This cement works ventilation fan uses Cooper 02 BCP 900 EX TL SI and 02 BCP 900 GR TL SI.



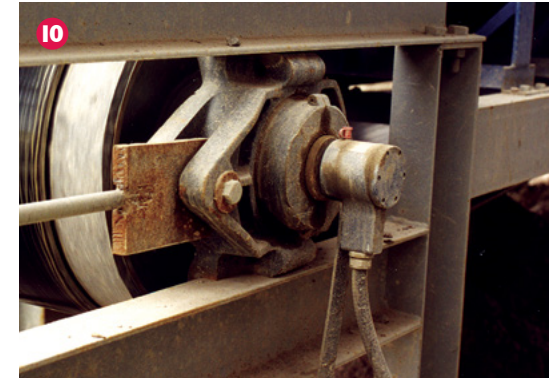
8. CEMENT KILN

Cement kiln using 10 inch 03 Series with roller thrust bearings in the cartridge end plates which support the under rollers on the kiln. The radial load is 28 tons, the axial load 10 tons and the speed is 4-5rpm.



9. BUCKET ELEVATORS

This German bucket elevator uses Cooper 01 BCP 160mm GR in trapped positions. The advantages of Cooper split to the shaft bearings are easily seen in these pictures.



10. BELT CONVEYORS

Take up housings (Tension Type) with Cooper 01E 80mm EX (Expansion) and GR (Fixed) bearings fitted to a raw materials conveyor at an aggregate depot.



11. BELT CONVEYORS

A German chalk extraction conveyor operates in dusty, dirty and moist conditions which caused the motor and gearbox to be firmly stuck to the shaft. The main conveyor bearing failed requiring immediate replacement.

The existing 150mm bearing was replaced with a Cooper 01 BCP 150mm GR SRS. The split rubber seal was specified to combat the moist environmental conditions.

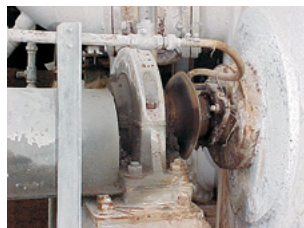


12. BELT CONVEYORS

Water collected in the tail drum pit entered the bearings. As a result, the SNL 515 - 612 bearing fitted to the 100mm shaft failed every 2 to 3 months.

Cooper recommended a BCP 100mm GR (Fixed) and EX (Expansion) bearing equipped with the Cooper SRS seal to solve the problem of water penetration. The SRS seal is available in high and low temperature versions (-20°C to 100°C).

MISCELLANEOUS APPLICATIONS



PAPER

Trapped 01E BCP 315 EX ATL and 01 BCP 415 EX ATL bearings are shown in use on agitators in the paper industry.

GRAIN

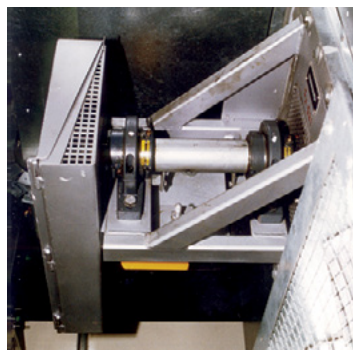
The previously fitted SF75/1075/75 bearings used on this 600 staggered bucket elevator had the 75mm, 106RPM drive shaft bearings fitted in trapped applications behind a 13-1 reduction gearbox which caused immense maintenance access problems.

In order to reduce the customer maintenance expense, Cooper recommended 01E BCDFN 75mm EX (Expansion) and GR (Fixed) bearings.



ASPHALT

This application is a conversion from a solid pillow block unit to a split to the shaft 01E 65mm GR Cooper SN compatible pedestal. For trapped applications such as this Cooper split bearings are the ideal solution.



AUTOMOTIVE

The UK General Motors paint shop uses Cooper 01E BCP 75mm EX and GR bearings for fume extraction bearings.

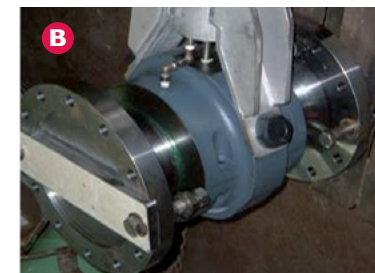
BESPOKE SOLUTIONS

Cooper has a long and proud tradition of manufacturing "Made to Measure" solutions for individual customer requirements. Our facility for customising encompasses both bearing and housing both of which are manufactured in our factory. The following examples are merely a selection of the kind of configurations which we are pleased to do for continuing customer satisfaction.

1. SCROLL CONVEYORS



Picture A shows a plain bearing on a scroll conveyor at a French sugar plant where short bearing life, shaft wear and product contamination from oil and rust were causing major problems.



The custom-built Cooper solution in picture B combined a triple boss hanger mounting with split roller bearing equipped with double sealing and air purge provision on each end.



2. MIXERS

Twin-screw mixer for processing Ammonia Nitrate for fertilizer. Due to both cost and the toxic environment the user wanted to reduce changeover time to an absolute minimum.



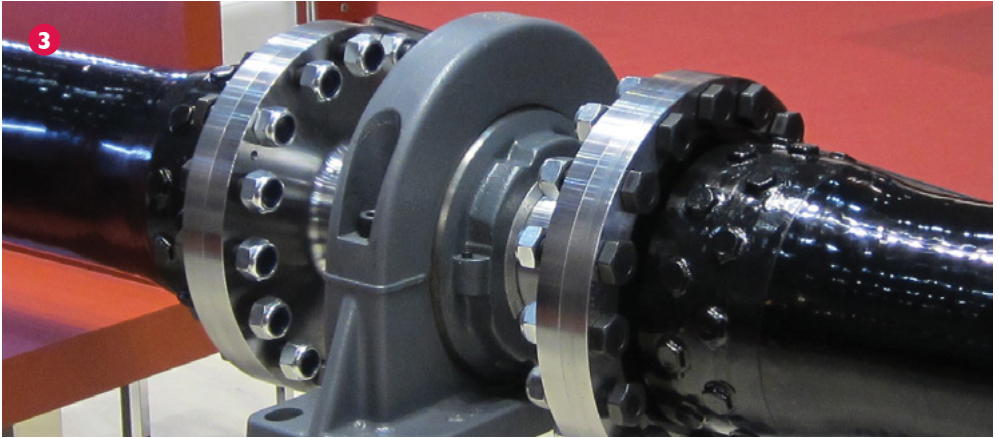
The use of a special tandem unit comprising a double pedestal housing with 02 BCP 60mm EX/GR bearings with special extended HTP seals reduced change time considerably with a saving of £4500 per outage.

BESPOKE SOLUTIONS

3. MARINE “Z-LINE” UNITS

The image shows a Cooper Pedestal unit mounted by a Spanish coupling manufacturer on a composite propulsion shaft. The pedestal base is solid to enable mounting in “Chock-fast”® on the vessel.

The housing is drilled to enable mounting of a temperature sensor and a spherical lubrication point added to assist alignment when the ship's hull flexes during operation.



4. SPLIT TAPERED ROLLER BEARINGS

In recent years Cooper expertise and split bearing technology has seen the expansion of our product offering to include a range of split tapered roller bearings examples of which are shown below.



Cooper double row 780mm bore split tapered roller bearing on a link-spindle for a steel making plant.



Cooper tapered roller bearing for marine Z-drive propulsion for intermittent thrust loading.